



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

**Job Number 100037**

Prepared for Twin Rivers (12049)

3501 Jefferson Parkway  
Pine Bluff AR 71602

# Table of Contents



Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Recondition As Found

**Twin Rivers (12049)**  
3501 Jefferson Parkway  
Pine Bluff, AR 71602

FolderID: 100037  
FormID: 14049666

### AC Recondition - Rev. 2

**Location:** Shop  
**Serial Number:** 10031  
**Description:** 300HP WORLDWIDE 1800RPM  
449TS

<b>Hi-Speed Job Number:</b>	100037
<b>Manufacturer:</b>	Other
<b>Product Number:</b>	WWE300-18-449TSBB
<b>Serial Number:</b>	10031
<b>HP/kW:</b>	300 (HP)
<b>RPM:</b>	1790 (RPM)
<b>Frame:</b>	449TS
<b>Voltage:</b>	460
<b>Current:</b>	334
<b>Phase:</b>	Three
<b>Hz:</b>	60 (Hz)
<b>Service Factor:</b>	1.15
<b>Enclosure:</b>	TEFC
<b>J-box Included:</b>	None
<b>Coupling/Sheave:</b>	None
<b>Date Received:</b>	07/11/2022
<b>Bearing RTDs:</b>	No
<b>Stator RTDs:</b>	No
<b>Repair Stage:</b>	Teardown Inspection
<b>Heaters:</b>	No
<b>Winding Type :</b>	Random Wound
<b>Bearing Type:</b>	Rolling Element

Priorities Found: ● 5 - High ● 4 - Good

### Overall Condition

1. Report Date
2. Nameplate Picture



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3. Describe the Overall Condition of the Equipment as Received		
<b>Initial Mechanical/Electrical</b>		
<input checked="" type="radio"/> 4. Does Shaft Turn Freely?	<b>(Yes) Yes</b>	
5. Does Shaft Have Visible Damage?	<b>(No) No</b>	
<input type="radio"/> 6. Assembled Shaft Runout	<b>0.0005 Inches</b>	
7. Assembled Shaft End Play		
8. Air Gap Variation <10%		

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9. Lead Condition

(F) Fail



10. Lead Length

16 Inches

11. Frame Condition

pass



12. Fan Condition

(P) Pass



13. Broken or Missing Components

missing connection box and cover

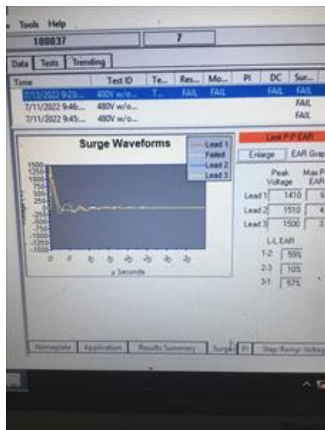
### Initial Electrical Inspection

14. Insulation Resistance/Megger

1 Megohms

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15. Winding Resistance		
1-2	1-3	2-3
.01147	.01171	.01047
16. Perform Surge Test		(F) Fail



17. Stator Condition	Rewind
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### Mechanical Inspection

18. Drive End Bearing Number-	6320ZZ C3
19. Drive End Bearing Qty.	1
20. Drive End Bearing Type	(Ball) Ball Bearing



21. Drive End Lubrication Type

(Grease) Grease Lubricated

 Grease burnt



22. Drive End Bearing Insulation or Grounding Device?

no

23. Drive End Wavy Washer/Snap-Ring Other Retention Device?

no

24. Drive End Bearing Condition

indentation from debris and frosting



25. Opposite Drive End Bearing Number-

6320ZZ C3



26. Opposite Drive End Bearing Qty.

1

27. Opposite Drive End Bearing Type

(Ball) Ball Bearing

28. Opposite Drive End Lubrication Type

(Grease) Grease Lubricated

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29. Opposite Drive End Bearing Insulation or Grounding Device?	<b>no</b>
30. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	<b>snap ring</b>
31. Opposite Drive End Bearing Condition	<b>indentation from debris</b>



32. Drive End Seal	<b>99 127 15</b>
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33. Opposite Drive End Seal
<b>Rotor Inspection</b>



34. Rotor Type/Material

(Squirrel Aluminum) Squirrel  
Cage Aluminum Die Cast



35. Growler Test	(Pass) Pass	
36. Number of Rotor Bars	44	
37. Rotor Condition	wash and bake	
38. List the Parts needed for the Repair Below		
39. Signature of Technician that Disassembled Motor	RW	
		
<b>Mechanical Fits- Rotor</b>		
40. Shaft Runout	0.0005 inches	
41. Rotor Runout		
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
42. Coupling Fit Closest to Bearing Housing		
0 Degrees	90 Degrees	120 Degrees
43. Coupling Fit Closest to the end of the Shaft		
0 Degrees	60 Degrees	120 Degrees
44. Drive End Bearing Shaft Fit		
0 Degrees	60 Degrees	120 Degrees
3.9375	3.9375	3.9375

45. Drive End Bearing Shaft Fit Condition

(P) Pass



46. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

3.9377

3.9377

3.9377

47. Opposite Drive End Bearing Shaft Fit Condition

(P) Pass



48. Shaft Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

**Mechanical Fits- Bearing Housings**

49. Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

8.466699999999999

8.466699999999999

8.466699999999999

Resleeve

50. Drive End - Endbell Bearing Fit Condition

(F) Fail

51. Opposite Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

8.4665

8.4665

8.4665

Resleeve

52. Opposite Drive End - Endbell Bearing Fit Condition

(F) Fail

53. Bearing Cap Condition


Drive End Bearing Cap

Opposite Drive End Bearing Cap

pass

pass

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54. End Bell Air Seal Fits	
Drive End Air Seal	Opposite Drive End Air Seal
55. List Machine Work Needed Below <i>Both end bells need resleeved</i>	
56. Technician	RW
	
<b>Root Cause of Failure</b>	
57. Failure locations <i>Connection end bottom of slot .both end bells need resleeved</i>	
58. Root cause of failure <i>Overload</i>	



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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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7. **INSPECTION/ACCEPTANCE.** All goods and services ordered pursuant to any quotation shall be subject to inspection by Buyer after delivery or performance to determine conformity with the quotation and/or purchase order and Hi-Speed's advertised or published specifications. Buyer shall have a period of thirty (30) days from shipment of goods at the delivery destination specified in the quotation within which to inspect the goods for conformity with the quotation, order and/or Hi-Speed's advertised and published specifications and to provide Hi-Speed with written notice of any discrepancy or rejection. Buyer shall have a period of thirty (30) days following completion of any services within which to inspect the services for conformity with the quotation, purchase order and/or Hi-Speed's advertised and published specifications and to provide Hi-Speed with written notice of any discrepancy or rejection. If the goods delivered or services performed do not so conform, upon delivery of notice to Hi-Speed of any discrepancy, nonconformance or rejection, Hi-Speed shall have sixty (60) days to cure the alleged discrepancy and/or nonconformance. If Hi-Speed fails to cure in this time period, Buyer shall have the right to reject such goods or services. After the cure period, goods that have been delivered and rejected, in whole or in part, shall be returned to Hi-Speed. Buyer shall notify Hi-Speed and arrange for the return of the goods as required. Should such non-conforming services be rejected Hi-Speed shall, at its sole cost, re-perform the non-conforming services. Inspection or failure to inspect on any occasion shall not affect Buyer's rights under the warranty provisions herein.
8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
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