



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 100098

Prepared for Sage V Foods

5901 SLOAN DRIVE
LITTLE ROCK AR 72206

Table of Contents



Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Recondition As Found

Sage V Foods
5901 SLOAN DRIVE
LITTLE ROCK, AR 72206

FolderID: 100098
FormID: 14362997

AC Recondition - Rev. 2

Location: MOTOR SHOP LR
Serial Number: EF5T46663N-F4-4-12/20
Description: 0.5HP SWECO 1200RPM 143TZX

Hi-Speed Job Number:	100098
Manufacturer:	US Motors/Nidec
Serial Number:	EF5T46663N-F4-4-12/20
HP/kW:	0.5 (HP)
RPM:	1160 (RPM)
Frame:	143TZX
Voltage:	460
Current:	1.45
Phase:	Three
Hz:	60 (Hz)
Service Factor:	1.00
Enclosure:	TENV
J-box Included:	None
Coupling/Sheave:	None
Bearing RTDs:	No
Stator RTDs:	No
Repair Stage:	Final
Heaters:	No
Winding Type :	Random Wound
Bearing Type:	Rolling Element

Priorities Found: 6 - Good

Overall Condition

1. Report Date
2. Nameplate Picture



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1.2



3. Photos of all six sides of the machine.
4. Describe the Overall Condition of the Equipment as Received

Initial Mechanical/Electrical

- | | |
|---|-----------|
| <input checked="" type="radio"/> 5. Does Shaft Turn Freely? | (Yes) Yes |
| 6. Does Shaft Have Visible Damage? | (No) No |



7. Assembled Shaft Runout
8. Assembled Shaft End Play
9. Air Gap Variation <10%

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10. Lead Condition

(P) Pass



11. Lead Length

12. Frame Condition

13. Fan Condition

(N) NA

14. Broken or Missing Components

Initial Electrical Inspection

15. Insulation Resistance/Megger

Megohms

16. Winding Resistance

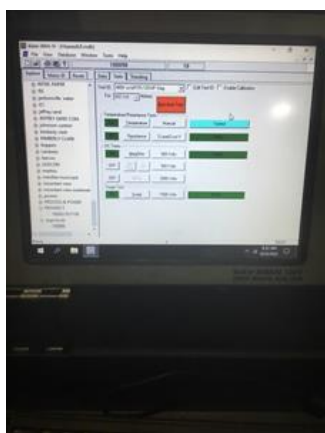
1-2

1-3

2-3

17. Perform Surge Test

(P) Pass



18. Stator Condition

Mechanical Inspection

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19. Drive End Bearing Number-

22308



20. Drive End Bearing Qty.	1
21. Drive End Bearing Type	(Spherical) Spherical Roller Bearing
22. Drive End Lubrication Type	(Grease) Grease Lubricated
23. Drive End Bearing Insulation or Grounding Device?	none
24. Drive End Wavy Washer/Snap-Ring Other Retention Device?	none
25. Drive End Bearing Condition	worn/contaminated grease
26. Opposite Drive End Bearing Number-	NU307



27. Opposite Drive End Bearing Qty.	1
28. Opposite Drive End Bearing Type	(Roller) Roller Bearing
29. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
30. Opposite Drive End Bearing Insulation or Grounding Device?	none
31. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	none
32. Opposite Drive End Bearing Condition	worn/ dirty grease



33. Drive End Seal



34. Opposite Drive End Seal



Rotor Inspection

35. Rotor Type/Material


(Squirrel Aluminum) Squirrel
Cage Aluminum Die Cast



36. Growler Test	(Pass) Pass		
37. Number of Rotor Bars			
38. Rotor Condition	good		
39. List the Parts needed for the Repair Below			
Bearings and seals			
40. Signature of Technician that Disassembled Motor	Terrence. Holland		
			
Mechanical Fits- Rotor			
41. Shaft Runout	0.001 inches		
42. Rotor Runout			
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
43. Coupling Fit Closest to Bearing Housing			
0 Degrees	90 Degrees	120 Degrees	
44. Coupling Fit Closest to the end of the Shaft			
0 Degrees	60 Degrees	120 Degrees	
45. Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
1.5735	1.5734	1.5735	
46. Drive End Bearing Shaft Fit Condition			
47. Opposite Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
1.3786	1.3785	1.3785	
48. Opposite Drive End Bearing Shaft Fit Condition	(P) Pass		
49. Shaft Air Seal Fits			
Drive End Air Seal	Opposite Drive End Air Seal		

Mechanical Fits- Bearing Housings

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50. Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
51. Drive End - Endbell Bearing Fit Condition		(P) Pass
52. Opposite Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
53. Opposite Drive End - Endbell Bearing Fit Condition		(P) Pass
54. Bearing Cap Condition		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
pass	pass	
55. End Bell Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
56. List Machine Work Needed Below		
None		
57. Technician		Terrence Holland
		
Dynamic Balance Report		
58. Rotor Weight and Balance Grade		
Rotor Weight	Balance Grade	
59. Initial Balance Readings		
Drive End	Opposite Drive End	
60. Final Balance Readings		
Drive End	Opposite Drive End	
61. Technician		
Rewind		
62. Core Test Results - Watts loss per Pound		
Pre-Burnout	Post Burnout	
63. Core Hot Spot Test		
Pre-Burnout	Post-Burnout	
64. Post Rewind Electrical Test- Insulation Resistance		
65. Post Rewind Polarization Index		
66. Post Rewind Winding Resistance		
1-2	1-3	2-3
67. Post Rewind Surge Test		
68. Post Rewind Hi-Pot		
69. Technician		
Root Cause of Failure		

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70.	Failure locations		
71.	Root cause of failure		
Mechanical Fits- Rotor - Post Repair			
72.	Shaft Runout Post Repair		
73.	Rotor Runout Post Repair		
	Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
74.	Coupling Fit Closest to Bearing Housing Post Repair		
	0 Degrees	90 Degrees	120 Degrees
75.	Coupling Fit Closest to the end of the Shaft Post Repair		
	0 Degrees	60 Degrees	120 Degrees
76.	Drive End Bearing Shaft Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees
77.	Opposite Drive End Bearing Shaft Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees
78.	Shaft Air Seal Fits Post Repair		
	Drive End Air Seal	Opposite Drive End Air Seal	
79.	Shaft Repair Sign-off		
Mechanical Fits- Bearing Housings - Post Repair			
80.	Drive End - Endbell Bearing Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees
81.	Opposite Drive End - Endbell Bearing Fit Post Repair		
	0 Degrees	60 Degrees	120 Degrees
82.	Bearing Cap Condition Post Repair		
	Drive End Bearing Cap	Opposite Drive End Bearing Cap	
83.	End Bell Air Seal Fits Post Repair		
	Drive End Air Seal	Opposite Drive End Air Seal	
84.	End Bell Repair Sign-off		
Assembly			
85.	Photograph All Major Components prior to assembly		
86.	Final Insulation Resistance Test		
87.	Assembled Shaft Endplay		
88.	Assembled Shaft Runout		

89. Test Run Voltage

Volts

456

Volts

454

Volts

458



90. Test Run Amperage

Amps

1.1

Amps

1.1

Amps

1.3



91. Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

92. Opposite Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

93. Ambient Temperature - Fahrenheit

94. Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

95. Opposite Drive End Bearing Temps - Fahrenheit

5 Minutes

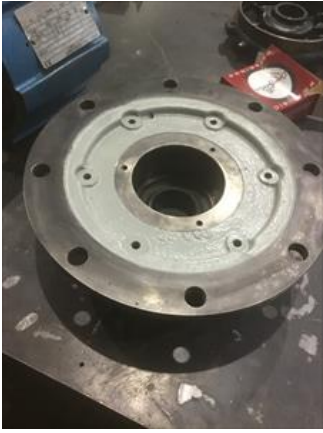
10 Minutes

15 Minutes

96. Final Test Run Sign-off

97. Document Final Condition with Pictures after paint

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98. Final Pics and QC Review

RW

RW





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2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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