



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

**Job Number 98501**

Prepared for SAGE

5901 SLOAN DRIVE  
LITTLE ROCK AR 72206

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AC Recondition Repair Report

1.0

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Recondition Repair Report

FolderID: 98501  
FormID: 11209015

**SAGE**  
5901 SLOAN DRIVE  
LITTLE ROCK, AR 72206

Priorities Found: ● 3 - High ● 11 - Good

### General

1. Job Number	98501
2. Report Date	7/26/2021
3. Customer	11786

### Name Plate Information

4. Manufacturer	BALDOR ELECTRIC
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5. Model	<b>12H775Y276G1</b>
6. Serial Number	<b>1904260377</b>
7. Horsepower	<b>40</b>
8. KW	
9. Volts	<b>460</b>
10. Amps	<b>96</b>
11. RPM	<b>1775</b>
12. Frame	<b>324TCZ</b>
13. Enclosure	<b>TEFC</b>
14. Cycles	

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15. Phase	3
16. Service Factor	1.15
17. Motor Mount Position	
<b>Initial Inspection</b>	
18. Number of Leads	3
19. Lead Length	25 Inches
20. Lead Size	8
21. Lead Condition	(F) Fail
<div> <div></div> <div>Insulation damaged</div> </div>	



22. Lead Markings	none
23. Lug Size, Condition, and Type	None
24. Winding RTD's	(NA) Not Applicable
25. Winding Rtd's Condition	
26. Shaft Run Out	
27. Does Shaft Turn Freely	yes
28. Does Shaft Have Visible Damage	no
29. Bearing Rtd's	(NA) Not Applicable
30. Bearing Rtd's Condition	
31. Contamination	Water inside DE bearing fit
32. Frame Condition	(P) Pass
33. Fan Condition	(P) Pass
34. Broken or missing components	
<b>Initial Electric Test</b>	



36. Winding Resistance 1-2	
37. Winding Resistance 2-3	
38. Winding Resistance 1-3	
39. Resistive Imbalance	
40. Hi-Pot	
41. Surge Test	(P) Pass
42. Stator Condition	
43. Failure Location	
<b>Initial Rotor Inspection</b>	
44. Rotor Type	cast aluminum
45. Air Gap <10% Variation	
46. Number of Rotor Bars	44
47. Number of Broken Rotor Bars	
48. Growler Test	(P) Pass
49. Rotor Condition	(P) Pass
<b>Mechanical Inspection</b>	
50. Bearing Manufacture	FAG
51. Bearing DE Size	6311 2RS
52. Bearing DE Type	deep groove ball
53. DE Bearing Qty.	1
54. Bearing ODE Size	6311 2RS
55. Bearing ODE Type	deep groove ball
56. ODE Bearing Qty.	1
57. Insulated Bearing	
58. Lubrication Type	polyrex
59. Grease Condition	(F) Fail
Contaminated	
60. Bearing Retainers	
61. Shaft Grounding Device	(NA) Not Applicable
62. DE Seal	(NA) Not Applicable
63. DE Seal Type/Size	
64. ODE Seal	(NA) Not Applicable
65. ODE Seal Type/Size	

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## Root Cause of Failure

- |  |              |
|--|--------------|
| 66. Component Failure  | DE bearing   |
| 67. Cause of Failure<br><i>Water contamination</i>                               |              |
| 68. Comments<br><i>Weld and machine DE shaft bearing fit, 6311 2RS, 6311 2RS</i> |              |
| 69. Service Technician   | David Maclin |



## Machine Fit Inspection Report

- |  |          |
|--|----------|
| 70. Shaft Run Out                        |          |
| 71. Initial Shaft Run Out                |          |
| 72. Final Shaft Run Out                  |          |
| 73. DE Bearing Shaft Fit                 | (F) Fail |
| 74. DE Initial Shaft Bearing Fit Size 1  | 2.3618 " |
| 75. DE Initial Shaft Bearing Fit Size 2  | 2.3619 " |
| 76. DE Initial Shaft Bearing Fit Size 3  | 2.1623 " |
| 77. DE Finial Shaft Bearing Fit Size 1   |          |
| 78. DE Finial Shaft Bearing Fit Size 2   |          |
| 79. DE Finial Shaft Bearing Fit Size 3   |          |
| 80. ODE Bearing Shaft Fit                | (P) Pass |
| 81. ODE Initial Shaft Bearing Fit Size 1 | 2.1655 " |
| 82. ODE Initial Shaft Bearing Fit Size 2 | 2.1655 " |
| 83. ODE Initial Shaft Bearing Fit Size 3 | 2.1654 " |
| 84. ODE Finial Shaft Bearing Fit Size 1  |          |
| 85. ODE Finial Shaft Bearing Fit Size 2  |          |
| 86. ODE Finial Shaft Bearing Fit Size 3  |          |
| 87. DE Air Seal Shaft Fit                |          |
| 88. DE Initial Air Seal Shaft Size       |          |
| 89. DE Final Air Seal Shaft Size         |          |
| 90. ODE Air Seal Shaft Fit               |          |
| 91. ODE Initial Air Seal Shaft Size      |          |
| 92. ODE Final Air Seal Shaft Size        |          |
| 93. DE Endbell Fit                       | (P) Pass |
| 94. DE Initial Endbell Fit Size 1        | 5.1185 " |
| 95. DE Initial Endbell Fit Size 2        | 5.1186 " |
| 96. DE Initial Endbell Fit Size 3        | 5.1184 " |
| 97. DE Final Endbell Fit Size 1          |          |
| 98. DE Finial Endbell Fit Size 2         |          |
| 99. DE Final Endbell Fit Size 3          |          |
| 100. DE Endbell Fit Insulated            |          |
| 101. DE Endbell Air Seal Fit             |          |
| 102. Initial Endbell Air Seal Fit Size   |          |
| 103. Finial Endbell Air Seal Fit Size    |          |
| 104. ODE Endbell Fit                     | (P) Pass |

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105. ODE Initial Endbell Fit Size 1	4.7252 "
106. ODE Initial Endbell Fit Size 2	4.7254 "
107. ODE Initial Endbell Fit Size 3	4.725 "
108. ODE Final Endbell Fit Size 1	
109. ODE Final Endbell Fit Size 2	
110. ODE Final Endbell Fit Size 3	
111. ODE Endbell Fit Insulated	
112. ODE Endbell Air Seal Fit	
113. ODE Initial Endbell Seal Fit Size	
114. ODE Final Endbell Seal Fit Size	
115. Foot Flatness	(P) Pass
116. Foot Condition	(P) Pass
117. Flange Condition	(P) Pass
118. Service Technician	David Maclin
	

### Balancing Report

119. Balance Type
120. Balance Operating Speed
121. Start Left End
122. Start Right End
123. Balancing Specification
124. Finish Left End
125. Finish Right End
126. Service Technician

### Assembly and Final Test

127. Meggar Testing Reading
128. Surge Test
129. Hi-Pot
130. Winding Resistance 1-2
131. Winding Resistance 2-3
132. Winding Resistance 1-3
133. Test Run Voltage Phase A
134. Test Run Amps A
135. Test Run Voltage Phase B
136. Test Run Amps B
137. Test Run Voltage Phase C
138. Test Run Amps C
139. DE Horizontal Vibration Reading
140. DE Vertical Vibration Reading
141. DE Axial Vibration Reading
142. ODE Horizontal Vibration Reading
143. ODE Vertical Vibration Reading
144. ODE Axial Vibration Reading
145. Ambient Temp at start of Test Run

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146. Temp at 5 minutes
147. Temp at 10 minutes
148. Temp at 15 minutes
149. Temp at 20 minutes
150. Temp at 25 minutes
151. Temp at 30 minutes
152. Temp at 35 minutes
153. Temp at 40 minutes
154. Temp at 45 minutes
155. Temp at 50 minutes
156. Temp at 55 minutes
157. Temp at 60 minutes
158. Motor Paint
159. Service Technician



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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

replace any defective or non-conforming goods in accordance with the applicable manufacturer's warranty. Warranty for any defective or incorrect parts is limited to the repair or replacement of those parts. Hi-Speed warrants that all services will conform in all material respects to the description of services identified in the quotation and will be performed in a good and workmanlike manner in accordance with industry practices and standards. Should the services be reasonably rejected or not conform with the foregoing warranties, Hi-Speed shall, at its sole cost, re-perform the defective or nonconforming services. Notwithstanding the foregoing, these warranties do not extend to goods or services to the extent that such goods have been subject to misuse, neglect or abuse not caused by Hi-Speed or have been used in violation of the approved written instructions furnished to Buyer. THE FOREGOING REPRESENTS THE SOLE AND EXCLUSIVE WARRANTY GIVEN BY HI-SPEED WITH RESPECT TO ALL GOODS SOLD AND IS IN LIEU OF ALL OTHER WARRANTIES EITHER EXPRESS OR IMPLIED. HI-SPEED EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR USE OR PURPOSE. BUYER WAIVES ANY CLAIM THAT THESE EXCLUSIONS OR LIMITATIONS DEPRIVE IT OF AN ADEQUATE REMEDY AT EQUITY OR LAW OR CAUSE THIS AGREEMENT TO FAIL IN ITS ESSENTIAL PURPOSE. BUYER SHALL BE ENTITLED TO NO OTHER REMEDY OTHER THAN AS SET FORTH HEREIN, REGARDLESS OF THE CLAIM OR CAUSE OF ACTION, WHETHER BASED IN CONTRACT, TORT, NEGLIGENCE, GOODS LIABILITY, STRICT LIABILITY OR OTHERWISE.

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
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