



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

**Job Number 97703**

Prepared for SAGE

5901 SLOAN DRIVE  
LITTLE ROCK AR 72206

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AC Recondition Repair Report

1.0

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Recondition Repair Report

FolderID: 97703  
FormID: 9679644

### SAGE

5901 SLOAN DRIVE  
LITTLE ROCK, AR 72206

Priorities Found: ● 4 - High ● 10 - Good

#### General

1. Job Number	97703
2. Report Date	
3. Customer	SAGE LR

#### Name Plate Information

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5. Model	<b>CH0304FFA</b>
6. Serial Number	<b>82200460</b>
7. Horsepower	<b>30</b>
8. KW	
9. Volts	<b>230460</b>
10. Amps	
11. RPM	<b>1770</b>
12. Frame	<b>286T</b>
13. Enclosure	<b>TEFC</b>

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14. Cycles	60
15. Phase	3
16. Service Factor	
17. Motor Mount Position	
<b>Initial Inspection</b>	
18. Number of Leads	12



19. Lead Length	8 Inches
20. Lead Size	12
21. Lead Condition	(P) Pass
22. Lead Markings	1-12
23. Lug Size, Condition, and Type	
24. Winding RTD's	(NA) Not Applicable
25. Winding Rtd's Condition	(NA) Not Applicable
26. Shaft Run Out	
27. Does Shaft Turn Freely	yes
28. Does Shaft Have Visible Damage	no
29. Bearing Rtd's	(NA) Not Applicable
30. Bearing Rtd's Condition	(NA) Not Applicable
31. Contamination	
32. Frame Condition	(P) Pass
33. Fan Condition	(P) Pass



34. Broken or missing components

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## Initial Electric Test

35. Resistance to Ground	
36. Winding Resistance 1-2	0.186 Ohm
37. Winding Resistance 2-3	0.185 Ohm's
38. Winding Resistance 1-3	0.184 Ohm's
39. Resistive Imbalance	
40. Hi-Pot	
41. Surge Test	(P) Pass



## 42. Stator Condition



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43. Failure Location

### Initial Rotor Inspection

44. Rotor Type

cast aluminum



45. Air Gap <10% Variation

46. Number of Rotor Bars

40

47. Number of Broken Rotor Bars

0

● 48. Growler Test

(P) Pass

● 49. Rotor Condition

(P) Pass

### Mechanical Inspection

50. Bearing Manufacture

DE KOYO ODE NSK





51. Bearing DE Size

6310ZZ

Frosted



52. Bearing DE Type

Ball

53. DE Bearing Qty.

1

54. Bearing ODE Size

6210ZZ

Frosted



55. Bearing ODE Type

ball

56. ODE Bearing Qty.

1

57. Insulated Bearing

no

58. Lubrication Type

grease

59. Grease Condition

(NA) Not Applicable

60. Bearing Retainers

61. Shaft Grounding Device

(NA) Not Applicable

62. DE Seal

(NA) Not Applicable

63. DE Seal Type/Size

64. ODE Seal

(NA) Not Applicable

65. ODE Seal Type/Size

### Root Cause of Failure

66. Component Failure

67. Cause of Failure

68. Comments

69. Service Technician

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## Machine Fit Inspection Report

70. Shaft Run Out	
71. Initial Shaft Run Out	
72. Final Shaft Run Out	
73. DE Bearing Shaft Fit	(P) Pass



74. DE Initial Shaft Bearing Fit Size 1	1.9689 "
75. DE Initial Shaft Bearing Fit Size 2	1.9689 "
76. DE Initial Shaft Bearing Fit Size 3	1.7689 "
77. DE Finial Shaft Bearing Fit Size 1	
78. DE Finial Shaft Bearing Fit Size 2	
79. DE Finial Shaft Bearing Fit Size 3	
80. ODE Bearing Shaft Fit	(P) Pass



81. ODE Initial Shaft Bearing Fit Size 1	1.9687 "
82. ODE Initial Shaft Bearing Fit Size 2	1.9687 "
83. ODE Initial Shaft Bearing Fit Size 3	1.9687 "
84. ODE Finial Shaft Bearing Fit Size 1	
85. ODE Finial Shaft Bearing Fit Size 2	
86. ODE Finial Shaft Bearing Fit Size 3	
87. DE Air Seal Shaft Fit	
88. DE Initial Air Seal Shaft Size	
89. DE Final Air Seal Shaft Size	
90. ODE Air Seal Shaft Fit	

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91. ODE Initial Air Seal Shaft Size	
92. ODE Final Air Seal Shaft Size	
93. DE Endbell Fit	(F) Fail



94. DE Initial Endbell Fit Size 1	4.3321 "
95. DE Initial Endbell Fit Size 2	4.3322 "
96. DE Initial Endbell Fit Size 3	4.3322 "
97. DE Final Endbell Fit Size 1	
98. DE Final Endbell Fit Size 2	
99. DE Final Endbell Fit Size 3	
100. DE Endbell Fit Insulated	(N) No
101. DE Endbell Air Seal Fit	
102. Initial Endbell Air Seal Fit Size	
103. Final Endbell Air Seal Fit Size	
104. ODE Endbell Fit	(F) Fail



105. ODE Initial Endbell Fit Size 1	3.5451 "
106. ODE Initial Endbell Fit Size 2	3.5451 "
107. ODE Initial Endbell Fit Size 3	3.5451 "
108. ODE Final Endbell Fit Size 1	
109. ODE Final Endbell Fit Size 2	
110. ODE Final Endbell Fit Size 3	
111. ODE Endbell Fit Insulated	(N) No
112. ODE Endbell Air Seal Fit	

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113. ODE Initial Endbell Seal Fit Size	
114. ODE Final Endbell Seal Fit Size	
115. Foot Flatness	
116. Foot Condition	(P) Pass
117. Flange Condition	
118. Service Technician	RW
<b>Balancing Report</b>	
119. Balance Type	
120. Balance Operating Speed	
121. Start Left End	
122. Start Right End	
123. Balancing Specification	
124. Finish Left End	
125. Finish Right End	
126. Service Technician	
<b>Assembly and Final Test</b>	
127. Meggar Testing Reading	67000 Mohm
128. Surge Test	(P) Pass
129. Hi-Pot	
130. Winding Resistance 1-2	
131. Winding Resistance 2-3	
132. Winding Resistance 1-3	
133. Test Run Voltage Phase A	458 Volts



134. Test Run Amps A	12.2 Amps
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135. Test Run Voltage Phase B

**457 Volts**



136. Test Run Amps B

**12 Amps**

137. Test Run Voltage Phase C

**460 Volts**



138. Test Run Amps C

**11.9 Amps**

139. DE Horizontal Vibration Reading

140. DE Vertical Vibration Reading

141. DE Axial Vibration Reading

142. ODE Horizontal Vibration Reading

143. ODE Vertical Vibration Reading

144. ODE Axial Vibration Reading

145. Ambient Temp at start of Test Run

146. Temp at 5 minutes

147. Temp at 10 minutes

148. Temp at 15 minutes

149. Temp at 20 minutes

150. Temp at 25 minutes

151. Temp at 30 minutes

152. Temp at 35 minutes

153. Temp at 40 minutes

154. Temp at 45 minutes

155. Temp at 50 minutes

156. Temp at 55 minutes

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157. Temp at 60 minutes

158. Motor Paint



159. Service Technician

RW





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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
3. **SCOPE OF GOODS AND/OR SERVICES.** The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or



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11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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