



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

**Job Number 97602**

Prepared for SAGE

5901 SLOAN DRIVE  
LITTLE ROCK AR 72206

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AC Recondition Repair Report

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Recondition Repair Report

FolderID: 97602  
FormID: 9424082

**SAGE**  
5901 SLOAN DRIVE  
LITTLE ROCK, AR 72206

Performed By: Motor Shop LR 1  
Date Completed: 11/30/2020

Priorities Found: 1 - High 4 - Good

| General                            |                       |    |
|------------------------------------|-----------------------|----|
| 1. Job Number                      | 97602                 |    |
| 2. Report Date                     |                       |    |
| 3. Customer                        | SAGE LR               |    |
| Name Plate Information             |                       |    |
| 4. Manufacturer                    | SWECO                 | P5 |
| 5. Model                           |                       |    |
| 6. Serial Number                   | EF5T46663N-F4-8-08/20 |    |
| 7. Horsepower                      | 0.5                   |    |
| 8. KW                              |                       |    |
| 9. Volts                           | 460                   |    |
| 10. Amps                           | 1.45                  |    |
| 11. RPM                            | 1160                  |    |
| 12. Frame                          | 143TZX                |    |
| 13. Enclosure                      | TENV                  |    |
| 14. Cycles                         |                       |    |
| 15. Phase                          |                       |    |
| 16. Service Factor                 |                       |    |
| 17. Motor Mount Position           |                       |    |
| Initial Inspection                 |                       |    |
| 18. Number of Leads                | 4                     |    |
| 19. Lead Length                    | 24 Inches             |    |
| 20. Lead Size                      | 10                    |    |
| 21. Lead Condition                 | (P) Pass              |    |
| 22. Lead Markings                  | none                  |    |
| 23. Lug Size, Condition, and Type  |                       |    |
| 24. Winding RTD's                  | (NA) Not Applicable   |    |
| 25. Winding Rtd's Condition        | (NA) Not Applicable   |    |
| 26. Shaft Run Out                  | 0.001                 |    |
| 27. Does Shaft Turn Freely         | yes                   |    |
| 28. Does Shaft Have Visible Damage |                       |    |
| 29. Bearing Rtd's                  | (NA) Not Applicable   |    |
| 30. Bearing Rtd's Condition        |                       |    |
| 31. Contamination                  |                       |    |
| 32. Frame Condition                | (P) Pass              |    |
| 33. Fan Condition                  | (NA) Not Applicable   |    |

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|  |                              |
|--|------------------------------|
| 34. Broken or missing components   |                              |
| <b>Initial Electric Test</b>   |                              |
| 35. Resistance to Ground   | Mohm                         |
| 36. Winding Resistance 1-2   | Ohm                          |
| 37. Winding Resistance 2-3   | Ohm's                        |
| 38. Winding Resistance 1-3   | Ohm's                        |
| 39. Resistive Imbalance  | 3600 %                       |
| 40. Hi-Pot   |                              |
| 41. Surge Test   | (F) Fail                     |
| 42. Stator Condition   |                              |
| 43. Failure Location   | leads                        |
| <b>Initial Rotor Inspection</b>  |                              |
| 44. Rotor Type   |                              |
| 45. Air Gap <10% Variation   |                              |
| 46. Number of Rotor Bars   |                              |
| 47. Number of Broken Rotor Bars  |                              |
| 48. Growler Test   |                              |
| 49. Rotor Condition  | (P) Pass                     |
| <b>Mechanical Inspection</b>   |                              |
| 50. Bearing Manufacture  |                              |
| 51. Bearing DE Size  |                              |
| 52. Bearing DE Type  |                              |
| 53. DE Bearing Qty.  |                              |
| 54. Bearing ODE Size   |                              |
| 55. Bearing ODE Type   |                              |
| 56. ODE Bearing Qty.   |                              |
| 57. Insulated Bearing  |                              |
| 58. Lubrication Type   |                              |
| 59. Grease Condition   |                              |
| 60. Bearing Retainers  |                              |
| 61. Shaft Grounding Device   |                              |
| 62. DE Seal  |                              |
| 63. DE Seal Type/Size  |                              |
| 64. ODE Seal   |                              |
| 65. ODE Seal Type/Size   |                              |
| <b>Root Cause of Failure</b>   |                              |
| 66. Component Failure  | winding connection           |
| 67. Cause of Failure   | <i>Vibration likely</i>      |
| 68. Comments   | <i>Recommend replacement</i> |
| 69. Service Technician   | David Maclin                 |
|  |                              |

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## Machine Fit Inspection Report

70. Shaft Run Out
71. Initial Shaft Run Out
72. Final Shaft Run Out
73. DE Bearing Shaft Fit
74. DE Initial Shaft Bearing Fit Size 1
75. DE Initial Shaft Bearing Fit Size 2
76. DE Initial Shaft Bearing Fit Size 3
77. DE Finial Shaft Bearing Fit Size 1
78. DE Finial Shaft Bearing Fit Size 2
79. DE Finial Shaft Bearing Fit Size 3
80. ODE Bearing Shaft Fit
81. ODE Initial Shaft Bearing Fit Size 1
82. ODE Initial Shaft Bearing Fit Size 2
83. ODE Initial Shaft Bearing Fit Size 3
84. ODE Finial Shaft Bearing Fit Size 1
85. ODE Finial Shaft Bearing Fit Size 2
86. ODE Finial Shaft Bearing Fit Size 3
87. DE Air Seal Shaft Fit
88. DE Initial Air Seal Shaft Size
89. DE Final Air Seal Shaft Size
90. ODE Air Seal Shaft Fit
91. ODE Initial Air Seal Shaft Size
92. ODE Final Air Seal Shaft Size
93. DE Endbell Fit
94. DE Initial Endbell Fit Size 1
95. DE Initial Endbell Fit Size 2
96. DE Initial Endbell Fit Size 3
97. DE Final Endbell Fit Size 1
98. DE Finial Endbell Fit Size 2
99. DE Final Endbell Fit Size 3
100. DE Endbell Fit Insulated
101. DE Endbell Air Seal Fit
102. Initial Endbell Air Seal Fit Size
103. Finial Endbell Air Seal Fit Size
104. ODE Endbell Fit
105. ODE Initial Endbell Fit Size 1
106. ODE Initial Endbell Fit Size 2
107. ODE Initial Endbell Fit Size 3
108. ODE Final Endbell Fit Size 1
109. ODE Final Endbell Fit Size 2
110. ODE Final Endbell Fit Size 3
111. ODE Endbell Fit Insulated
112. ODE Endbell Air Seal Fit
113. ODE Initial Endbell Seal Fit Size
114. ODE Finial Endbell Seal Fit Size
115. Foot Flatness

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|   |              |
|---|--------------|
| 116. Foot Condition   |              |
| ● 117. Flange Condition   | (P) Pass     |
| 118. Service Technician   | David Maclin |
|  |              |

### Balancing Report

|                              |
|------------------------------|
| 119. Balance Type            |
| 120. Balance Operating Speed |
| 121. Start Left End          |
| 122. Start Right End         |
| 123. Balancing Specification |
| 124. Finish Left End         |
| 125. Finish Right End        |
| 126. Service Technician      |

### Assembly and Final Test



|  |
|--|
| 127. Meggar Testing Reading            |
| 128. Surge Test                        |
| 129. Hi-Pot                            |
| 130. Winding Resistance 1-2            |
| 131. Winding Resistance 2-3            |
| 132. Winding Resistance 1-3            |
| 133. Test Run Voltage Phase A          |
| 134. Test Run Amps A                   |
| 135. Test Run Voltage Phase B          |
| 136. Test Run Amps B                   |
| 137. Test Run Voltage Phase C          |
| 138. Test Run Amps C                   |
| 139. DE Horizontal Vibration Reading   |
| 140. DE Vertical Vibration Reading     |
| 141. DE Axial Vibration Reading        |
| 142. ODE Horizontal Vibration Reading  |
| 143. ODE Vertical Vibration Reading    |
| 144. ODE Axial Vibration Reading       |
| 145. Ambient Temp at start of Test Run |
| 146. Temp at 5 minutes                 |
| 147. Temp at 10 minutes                |
| 148. Temp at 15 minutes                |
| 149. Temp at 20 minutes                |
| 150. Temp at 25 minutes                |
| 151. Temp at 30 minutes                |
| 152. Temp at 35 minutes                |
| 153. Temp at 40 minutes                |
| 154. Temp at 45 minutes                |
| 155. Temp at 50 minutes                |
| 156. Temp at 55 minutes                |

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157. Temp at 60 minutes

158. Motor Paint

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159. Service Technician

David Maclin

*[Handwritten signature]*



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3. **SCOPE OF GOODS AND/OR SERVICES.** The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or



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15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.