



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

**Job Number 98453**

Prepared for Remington (10243)

2592 AR Hwy 15 N  
Lonoke AR 72086

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AC Recondition Repair Report

1.0

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Recondition Repair Report

FolderID: 98453  
FormID: 11139629

Remington (10243)  
2592 AR Hwy 15 N  
Lonoke, AR 72086

Priorities Found: ● 3 - High ● 13 - Good

### General

1. Job Number	98453
2. Report Date	7/15/2021
3. Customer	10243

### Name Plate Information

4. Manufacturer

BALDOR ELECTRIC



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5. Model	85600H24
6. Serial Number	Z1810301367
7. Horsepower	15
8. KW	
9. Volts	
10. Amps	35
11. RPM	3520
12. Frame	254TCZ
13. Enclosure	TEFC
14. Cycles	
15. Phase	3
16. Service Factor	1.15
17. Motor Mount Position	
Initial Inspection	

18. Number of Leads



19. Lead Length

11.5 Inches

20. Lead Size

21. Lead Condition

(P) Pass



22. Lead Markings

1-9

23. Lug Size, Condition, and Type

24. Winding RTD's

25. Winding Rtd's Condition

26. Shaft Run Out

27. Does Shaft Turn Freely

yes

28. Does Shaft Have Visible Damage

29. Bearing Rtd's

30. Bearing Rtd's Condition

31. Contamination



32. Frame Condition

(P) Pass



33. Fan Condition

(P) Pass






34. Broken or missing components

#### Initial Electric Test

- 35. Resistance to Ground
- 36. Winding Resistance 1-2
- 37. Winding Resistance 2-3
- 38. Winding Resistance 1-3
- 39. Resistive Imbalance

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40. Hi-Pot	
● 41. Surge Test	(F) Fail
42. Stator Condition	pass
43. Failure Location	
<b>Initial Rotor Inspection</b>	
44. Rotor Type	squirrel cage laminate
	
45. Air Gap <10% Variation	
46. Number of Rotor Bars	
47. Number of Broken Rotor Bars	
48. Growler Test	
● 49. Rotor Condition	(P) Pass
<b>Mechanical Inspection</b>	
50. Bearing Manufacture	Skf
	
	
51. Bearing DE Size	7309
52. Bearing DE Type	thrust
53. DE Bearing Qty.	1

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54. Bearing ODE Size

6208-C3



55. Bearing ODE Type

regular ball bearing

56. ODE Bearing Qty.

1

57. Insulated Bearing

no

58. Lubrication Type

grease

59. Grease Condition

(F) Fail

Contaminated



60. Bearing Retainers

(Y) Yes

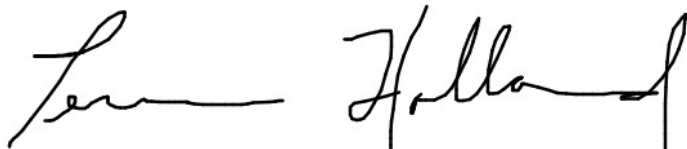
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61. Shaft Grounding Device	(NA) Not Applicable
62. DE Seal	
63. DE Seal Type/Size	
64. ODE Seal	
65. ODE Seal Type/Size	
<b>Root Cause of Failure</b>	
66. Component Failure	O.d.e. housing fit pitted.
67. Cause of Failure	Contaminated grease and bad housing fit.
68. Comments	
69. Service Technician	Terrence. Holland
	
<b>Machine Fit Inspection Report</b>	
70. Shaft Run Out	(P) Pass
71. Initial Shaft Run Out	0.001 "
72. Final Shaft Run Out	
73. DE Bearing Shaft Fit	(P) Pass
74. DE Initial Shaft Bearing Fit Size 1	1.7722 "
75. DE Initial Shaft Bearing Fit Size 2	1.7722 "
76. DE Initial Shaft Bearing Fit Size 3	1.7723 "
77. DE Finial Shaft Bearing Fit Size 1	
78. DE Finial Shaft Bearing Fit Size 2	
79. DE Finial Shaft Bearing Fit Size 3	
80. ODE Bearing Shaft Fit	(P) Pass
81. ODE Initial Shaft Bearing Fit Size 1	1.5752 "
82. ODE Initial Shaft Bearing Fit Size 2	1.5752 "
83. ODE Initial Shaft Bearing Fit Size 3	1.5753 "
84. ODE Finial Shaft Bearing Fit Size 1	
85. ODE Finial Shaft Bearing Fit Size 2	
86. ODE Finial Shaft Bearing Fit Size 3	
87. DE Air Seal Shaft Fit	

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88.	DE Initial Air Seal Shaft Size	
89.	DE Final Air Seal Shaft Size	
90.	ODE Air Seal Shaft Fit	
91.	ODE Initial Air Seal Shaft Size	
92.	ODE Final Air Seal Shaft Size	
93.	DE Endbell Fit	(P) Pass
94.	DE Initial Endbell Fit Size 1	3.9372 "
95.	DE Initial Endbell Fit Size 2	3.9372 "
96.	DE Initial Endbell Fit Size 3	3.9374 "
97.	DE Final Endbell Fit Size 1	
98.	DE Final Endbell Fit Size 2	
99.	DE Final Endbell Fit Size 3	
100.	DE Endbell Fit Insulated	(NA) Not Applicable
101.	DE Endbell Air Seal Fit	
102.	Initial Endbell Air Seal Fit Size	
103.	Final Endbell Air Seal Fit Size	
104.	ODE Endbell Fit	(F) Fail
	 Pitted	
105.	ODE Initial Endbell Fit Size 1	
106.	ODE Initial Endbell Fit Size 2	
107.	ODE Initial Endbell Fit Size 3	
108.	ODE Final Endbell Fit Size 1	
109.	ODE Final Endbell Fit Size 2	
110.	ODE Final Endbell Fit Size 3	
111.	ODE Endbell Fit Insulated	
112.	ODE Endbell Air Seal Fit	
113.	ODE Initial Endbell Seal Fit Size	
114.	ODE Final Endbell Seal Fit Size	
115.	Foot Flatness	(NA) Not Applicable
116.	Foot Condition	(NA) Not Applicable
117.	Flange Condition	(P) Pass



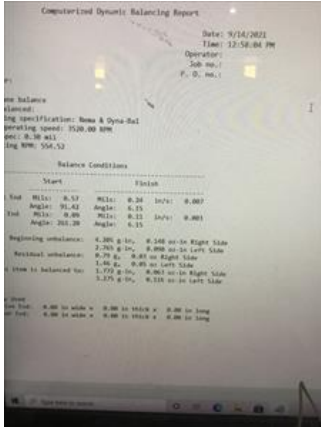
118. Service Technician

Terrence. Holland

Terence Holland

## Balancing Report

### 119. Balance Type



### 120. Balance Operating Speed

### 121. Start Left End

### 122. Start Right End

### 123. Balancing Specification

### 124. Finish Left End

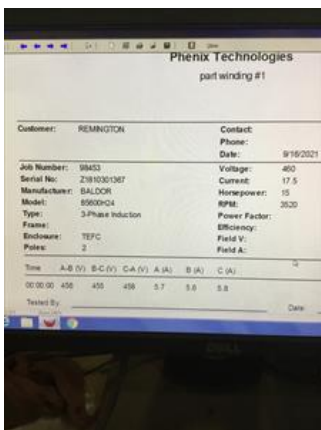
### 125. Finish Right End

### 126. Service Technician

## Assembly and Final Test

### 127. Meggar Testing Reading

Mohm



### 128. Surge Test

### 129. Hi-Pot

### 130. Winding Resistance 1-2

### 131. Winding Resistance 2-3

### 132. Winding Resistance 1-3

### 133. Test Run Voltage Phase A

### 134. Test Run Amps A

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135. Test Run Voltage Phase B	
136. Test Run Amps B	
137. Test Run Voltage Phase C	
138. Test Run Amps C	
139. DE Horizontal Vibration Reading	<b>0.0171 In/Sec</b>
140. DE Vertical Vibration Reading	<b>0.0135 In/Sec</b>
141. DE Axial Vibration Reading	<b>0.0106 In/Sec</b>
142. ODE Horizontal Vibration Reading	<b>0.0145 In/Sec</b>
143. ODE Vertical Vibration Reading	<b>0.0172 In/Sec</b>
144. ODE Axial Vibration Reading	<b>0.01 In/Sec</b>
145. Ambient Temp at start of Test Run	
146. Temp at 5 minutes	
147. Temp at 10 minutes	
148. Temp at 15 minutes	
149. Temp at 20 minutes	
150. Temp at 25 minutes	
151. Temp at 30 minutes	
152. Temp at 35 minutes	
153. Temp at 40 minutes	
154. Temp at 45 minutes	
155. Temp at 50 minutes	
156. Temp at 55 minutes	
157. Temp at 60 minutes	
158. Motor Paint	<b>(P) Pass</b>





159. Service Technician

David Maclin

A handwritten signature in black ink, appearing to read "David Maclin", is written across the page.



## STANDARD TERMS AND CONDITIONS FOR PURCHASE OF GOOD AND/OR SERVICES

1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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