



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 100367

Prepared for Remington (10243)

2592 AR Hwy 15 N
Lonoke AR 72086

Table of Contents



Hi-Speed Industrial Service
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AC Recondition As Found

Remington (10243)

2592 AR Hwy 15 N
Lonoke, AR 72086

FolderID: 100367
FormID: 14677326

AC Recondition - Rev. 2

Location: MOTOR SHOP LR

Serial Number: 7T

Description: 1HP US MOTORS 1800RPM 182

Hi-Speed Job Number: 100367

Manufacturer: US Motors/Nidec

Product Number: 6 11 13-00-164

Serial Number: 7T

HP/kW: 1 (HP)

RPM: 1800 (RPM)

Frame: 182

Voltage: 208-230/460

Current: 3.6/1.8

Phase: Three

Hz: 60 (Hz)

Enclosure: TENV

of Leads: 3

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: Yes

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

Priorities Found: ● 1 - High ● 5 - Good

Overall Condition

1. Report Date
2. Nameplate Picture



3. Photos of all six sides of the machine.

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4. Describe the Overall Condition of the Equipment as Received
Serviceable
5. Distance from the end of the shaft to the Coupling/Sheave

Initial Mechanical/Electrical

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6. Does Shaft Turn Freely?

(No) No



7. Does Shaft Have Visible Damage?	(No) No
8. Assembled Shaft Runout	
9. Assembled Shaft End Play	
10. Air Gap Variation <10%	
11. Lead Condition	
12. Lead Length	8 Inches
13. Frame Condition	pass
14. Fan Condition	(N) NA
15. Broken or Missing Components	ode bearing cap has broken inner tab



Initial Electrical Inspection			
16. Insulation Resistance/Megger			Megohms
17. Winding Resistance			
1-2	1-3	2-3	

18. Perform Surge Test

(NA) Not Applicable



19. Stator Condition	rewind
20. Number of Stator Slots	

Mechanical Inspection

21. Drive End Bearing Number-	6205
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22. Drive End Bearing Qty.	1
23. Drive End Bearing Type	(Ball) Ball Bearing
24. Drive End Lubrication Type	(Grease) Grease Lubricated
25. Drive End Bearing Insulation or Grounding Device?	none
26. Drive End Wavy Washer/Snap-Ring Other Retention Device?	none
27. Drive End Bearing Condition	replace

28. Opposite Drive End Bearing Number-

6205



29. Opposite Drive End Bearing Qty.	1
30. Opposite Drive End Bearing Type	(Ball) Ball Bearing
31. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
32. Opposite Drive End Bearing Insulation or Grounding Device?	none
33. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	none
34. Opposite Drive End Bearing Condition	destroyed



35. Drive End Seal	none
36. Opposite Drive End Seal	none

Rotor Inspection

37. Rotor Type/Material

(Squirrel Aluminum) Squirrel
Cage Aluminum Die Cast

38. Growler Test (Pass) Pass

39. Number of Rotor Bars

40. Rotor Condition good

41. List the Parts needed for the Repair Below

Bearings and rewind stator.

42. Signature of Technician that Disassembled Motor Terrence. Holland

Mechanical Fits- Rotor

43. Shaft Runout inches

44. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

45. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

46. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

47. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

0.9844000000000001

0.9845

0.9844000000000001

48. Drive End Bearing Shaft Fit Condition (P) Pass

49. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

0.9844000000000001

0.9844000000000001

0.9844000000000001

50. Opposite Drive End Bearing Shaft Fit Condition (P) Pass

51. Shaft Air Seal Fits

Drive End Air Seal


Opposite Drive End Air Seal

Mechanical Fits- Bearing Housings

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52. Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
2.0474	2.0476	2.0475
53. Drive End - Endbell Bearing Fit Condition		(P) Pass
54. Opposite Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
2.0477	2.0477	2.0478
55. Opposite Drive End - Endbell Bearing Fit Condition		(P) Pass
56. Bearing Cap Condition		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
pass	pass	



57. End Bell Air Seal Fits	
Drive End Air Seal	Opposite Drive End Air Seal
58. List Machine Work Needed Below	
None	
59. Technician	Terrence. Holland
	

Dynamic Balance Report

60. Rotor Weight and Balance Grade	
Rotor Weight	Balance Grade
61. Initial Balance Readings	
Drive End	Opposite Drive End
62. Final Balance Readings	
Drive End	Opposite Drive End
63. Technician	

Rewind

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64. Core Test Results - Watts loss per Pound		
Pre-Burnout	Post Burnout	
65. Core Hot Spot Test		
Pre-Burnout	Post-Burnout	
66. Post Rewind Electrical Test- Insulation Resistance		
67. Post Rewind Polarization Index		
68. Post Rewind Winding Resistance		
1-2	1-3	2-3
69. Post Rewind Surge Test	(Pass) Pass	

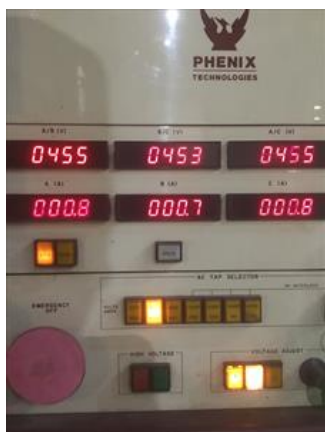


70. Post Rewind Hi-Pot
71. Technician
Root Cause of Failure
72. Failure locations <i>Windings</i>
73. Root cause of failure <i>Piece of ode bearing cap broke off and shorted the windings.</i>
Mechanical Fits- Rotor - Post Repair
74. Shaft Runout Post Repair

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75. Rotor Runout Post Repair		
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
76. Coupling Fit Closest to Bearing Housing Post Repair		
0 Degrees	90 Degrees	120 Degrees
77. Coupling Fit Closest to the end of the Shaft Post Repair		
0 Degrees	60 Degrees	120 Degrees
78. Drive End Bearing Shaft Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
79. Opposite Drive End Bearing Shaft Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
80. Shaft Air Seal Fits Post Repair		
Drive End Air Seal	Opposite Drive End Air Seal	
81. Shaft Repair Sign-off		
Mechanical Fits- Bearing Housings - Post Repair		
82. Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
83. Opposite Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
84. Bearing Cap Condition Post Repair		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
85. End Bell Air Seal Fits Post Repair		
Drive End Air Seal	Opposite Drive End Air Seal	
86. End Bell Repair Sign-off		
Assembly		
87. Photograph All Major Components prior to assembly		
88. Final Insulation Resistance Test		
89. Assembled Shaft Endplay		
90. Assembled Shaft Runout		

91. Test Run Voltage			
Volts	Volts	Volts	
455	453	455	



92. Test Run Amperage			
Amps	Amps	Amps	
0.8	0.7	0.8	



93. Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical	Axial	
94. Opposite Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical	Axial	
95. Ambient Temperature - Fahrenheit			
96. Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes	15 Minutes	
97. Opposite Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes	15 Minutes	
98. Final Test Run Sign-off			
99. Document Final Condition with Pictures after paint			

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100. Final Pics and QC Review

RW

RW



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2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
3. **SCOPE OF GOODS AND/OR SERVICES.** The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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