



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 100350

Prepared for Remington (10243)

2592 AR Hwy 15 N
Lonoke AR 72086

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Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Recondition As Found

Remington (10243)

2592 AR Hwy 15 N
Lonoke, AR 72086

FolderID: 100350
FormID: 14663755

AC Recondition - Rev. 2

Location: MOTOR SHOP LR

Serial Number: P16092827

Description: 3.77KW TARCISIO PUGNI
1800RPM SHAKER

Hi-Speed Job Number: 100350

Manufacturer: Other

Product Number: PVF-F 270

Serial Number: P16092827

HP/kW: 3.77 (kW)

RPM: 1800 (RPM)

Voltage: 230 / 460

Current: 12/7

Phase: Three

Hz: 60 (Hz)

Enclosure: TENV

J-box Included: None

Coupling/Sheave: None

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Heaters: No

Winding Type : Random Wound

Bearing Type: Rolling Element

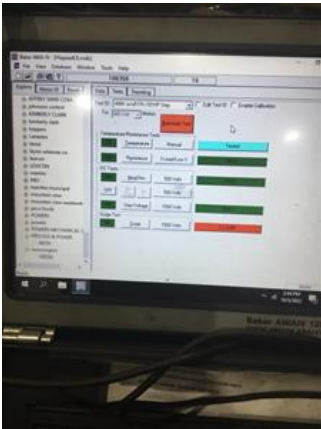
Priorities Found: ● 1 - High ● 6 - Good

Overall Condition

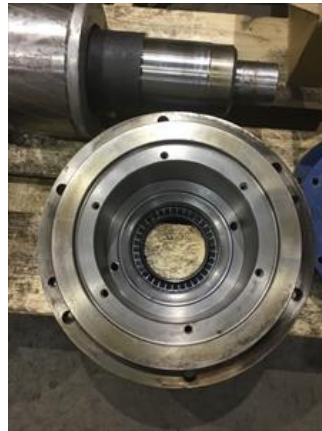
1. Report Date
2. Nameplate Picture



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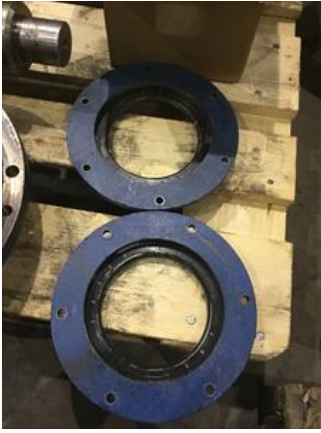
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Printed on 10/28/2022

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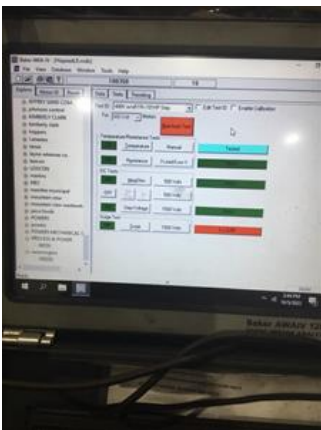
3. Photos of all six sides of the machine.
4. Describe the Overall Condition of the Equipment as Received
Serviceable

Initial Mechanical/Electrical

5. Does Shaft Turn Freely?	(Yes) Yes
6. Does Shaft Have Visible Damage?	(No) No
7. Assembled Shaft Runout	
8. Assembled Shaft End Play	
9. Air Gap Variation <10%	
10. Lead Condition	(P) Pass
11. Lead Length	48 Inches
12. Frame Condition	pass
13. Fan Condition	(N) NA
14. Broken or Missing Components	

Initial Electrical Inspection

15. Insulation Resistance/Megger	Megohms
----------------------------------	---------



16. Winding Resistance

1-2

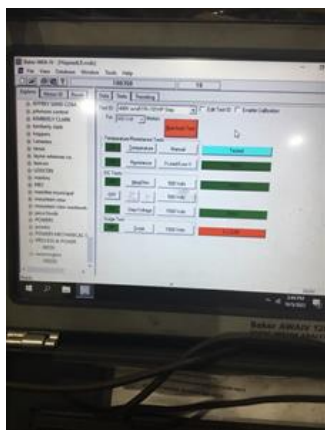
1-3

2-3

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17. Perform Surge Test

(F) Fail



18. Stator Condition

rewind

Mechanical Inspection

19. Drive End Bearing Number-

NJ 2317-E-TVP-QP51-C4

20. Drive End Bearing Qty.

1

21. Drive End Bearing Type

(Spherical) Spherical Roller Bearing



22. Drive End Lubrication Type

(Grease) Grease Lubricated

23. Drive End Bearing Insulation or Grounding Device?

none

24. Drive End Wavy Washer/Snap-Ring Other Retention Device?

none

25. Drive End Bearing Condition

replace

26. Opposite Drive End Bearing Number-

NJ 2317-E-TVP-QP 51-C4

27. Opposite Drive End Bearing Qty.

1

28. Opposite Drive End Bearing Type

(Spherical) Spherical Roller Bearing



29. Opposite Drive End Lubrication Type

(Grease) Grease Lubricated

30. Opposite Drive End Bearing Insulation or Grounding Device?

none

31. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?

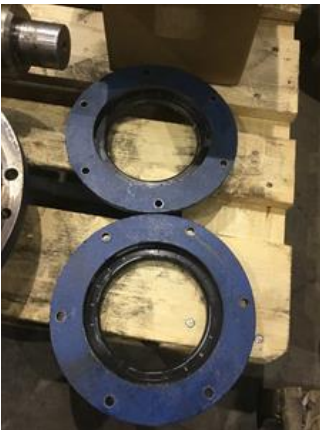
none

32. Opposite Drive End Bearing Condition

replace

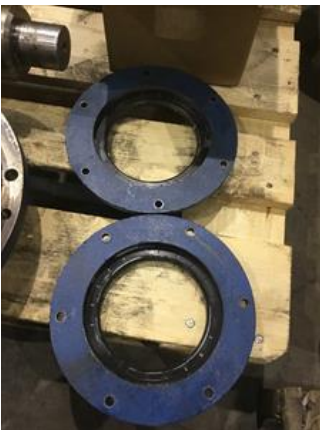
33. Drive End Seal

TC 85*120*12



34. Opposite Drive End Seal

TC 85*120*12



Rotor Inspection

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35. Rotor Type/Material

(Squirrel Aluminum) Squirrel
Cage Aluminum Die Cast



36. Growler Test

37. Number of Rotor Bars

38. Rotor Condition **good**

39. List the Parts needed for the Repair Below

40. Signature of Technician that Disassembled Motor **Terrence. Holland**

Mechanical Fits- Rotor

41. Shaft Runout **0.001 inches**

42. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

43. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

44. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

45. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

3.3475

3.3474

3.3475

46. Drive End Bearing Shaft Fit Condition **(P) Pass**

47. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

3.3475

3.3473

3.3474

48. Opposite Drive End Bearing Shaft Fit Condition **(P) Pass**

49. Shaft Air Seal Fits

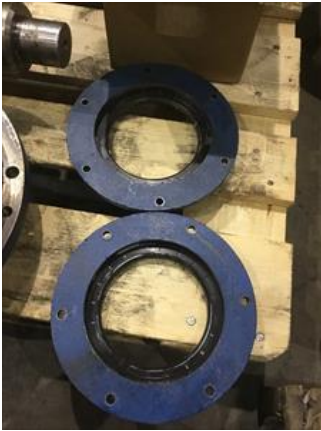
Drive End Air Seal


Opposite Drive End Air Seal

Mechanical Fits- Bearing Housings

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50. Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
51. Drive End - Endbell Bearing Fit Condition		(P) Pass
52. Opposite Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
53. Opposite Drive End - Endbell Bearing Fit Condition		(P) Pass
54. Bearing Cap Condition		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	



55. End Bell Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
56. List Machine Work Needed Below		
None		
57. Technician		Terrence. Holland
		

Dynamic Balance Report

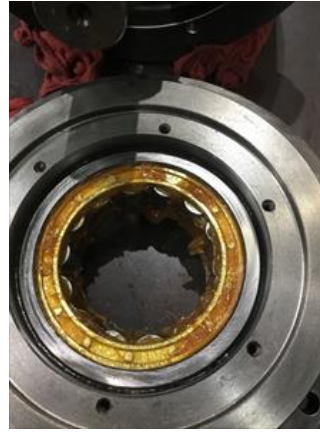
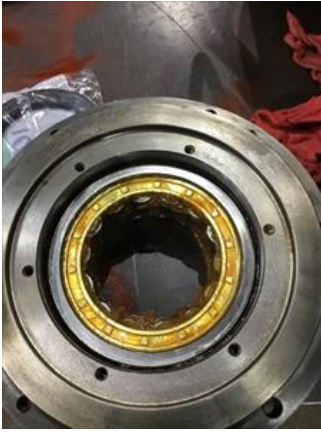
58. Rotor Weight and Balance Grade		
Rotor Weight	Balance Grade	
59. Initial Balance Readings		
Drive End	Opposite Drive End	
60. Final Balance Readings		
Drive End	Opposite Drive End	
61. Technician		
Rewind		

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62. Core Test Results - Watts loss per Pound			
Pre-Burnout	Post Burnout		
63. Core Hot Spot Test			
Pre-Burnout	Post-Burnout		
64. Post Rewind Electrical Test- Insulation Resistance			
65. Post Rewind Polarization Index			
66. Post Rewind Winding Resistance			
1-2	1-3	2-3	
67. Post Rewind Surge Test			
68. Post Rewind Hi-Pot			
69. Technician			
Root Cause of Failure			
70. Failure locations			
Windings			
71. Root cause of failure			
Failed LLear @20% on surge test.			
Mechanical Fits- Rotor - Post Repair			
72. Shaft Runout Post Repair			
73. Rotor Runout Post Repair			
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
74. Coupling Fit Closest to Bearing Housing Post Repair			
0 Degrees	90 Degrees	120 Degrees	
75. Coupling Fit Closest to the end of the Shaft Post Repair			
0 Degrees	60 Degrees	120 Degrees	
76. Drive End Bearing Shaft Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
77. Opposite Drive End Bearing Shaft Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
78. Shaft Air Seal Fits Post Repair			
Drive End Air Seal	Opposite Drive End Air Seal		
79. Shaft Repair Sign-off			
Mechanical Fits- Bearing Housings - Post Repair			
80. Drive End - Endbell Bearing Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
81. Opposite Drive End - Endbell Bearing Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	

82.	Bearing Cap Condition Post Repair	
	Drive End Bearing Cap	Opposite Drive End Bearing Cap
83.	End Bell Air Seal Fits Post Repair	
	Drive End Air Seal	Opposite Drive End Air Seal
84.	End Bell Repair Sign-off	
Assembly		
85.	Photograph All Major Components prior to assembly	(Complete) Complete





86. Final Insulation Resistance Test

87. Assembled Shaft Endplay

88. Assembled Shaft Runout

89. Test Run Voltage

Volts

Volts

Volts

461

459

459



90. Test Run Amperage

Amps

Amps

Amps

2.5

2.6

2.6

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91. Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical		Axial
92. Opposite Drive End Vibration Readings - Inches Per Second			
Horizontal	Vertical		Axial
93. Ambient Temperature - Fahrenheit			
94. Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes		15 Minutes
95. Opposite Drive End Bearing Temps - Fahrenheit			
5 Minutes	10 Minutes		15 Minutes
96. Final Test Run Sign-off			
97. Document Final Condition with Pictures after paint			
98. Final Pics and QC Review			



Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Random Coil Rewind Report

FolderID: 100350
FormID: 14877874

Remington (10243)
2592 AR Hwy 15 N
Lonoke, AR 72086

Priorities Found:

General	
1. Job Number	100350
2. Report Date	10/21/2022
3. Customer	Remington arms
Stator Winding	
4. Core Length	3.125 "
5. Core ID	6.625 "
6. Back Iron Depth	1 "
7. Slot Depth	0.75 "
8. Tooth Width	0.33 "
9. Number of Vents	36
10. Vent Width	
11. Before Burnout Core loss	
12. Flux Before Burnout	
13. Watts before burnout	
14. Watts loss per lb. before burnout	
15. After Burnout Core Loss	
16. Flux After burnout	
17. Watts After Burnout	
18. Watts loss per lb After Burnout	
19. Core Iron Condition	
20. RTD's	
21. RTD's Reading	
22. Motor Heaters	
23. Heater Qty.	
24. Heater Voltage	
25. Heater Wattage	
26. Thermistors	
27. Number of Poles	
28. Slots	36
29. Number of Coils	36
30. Coil Weight	14 Lbs.
31. Lead Markings	123456
32. Grouping	12/3
33. Multiple Wires	

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34. Wire Size	
1/19,2/20	
35. Turns per coil	
36. Pitch 1 to:	8
37. Connection	
38. Lead Length	12 "
39. Lead Size	
40. Number of Leads	6



41. Megger Reading After Rewind
42. Coil Machine Slot
43. Coil Machine Tip
44. Coil Machine Pitch
45. Hi Pot Reading After Rewind
46. Surge Pattern After Rewind
47. Service Technician



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2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
3. **SCOPE OF GOODS AND/OR SERVICES.** The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.