HI-SPEED INDUSTRIAL SERVICE

MILLINGTON, TN

September 28, 2021

Blues City Brewery

Subject: September vibration service

Most of the machines surveyed were found to be in good condition with the exception of the following:

QualiTest® uses a four step rating system for defects.

Class I: Defect is present, but effect on reliability is not clear; no immediate action is required. Continue to normally monitor.

Class II: Defect (s) present that may cause problem in long term (2-6 months.). Repair during normal maintenance scheduling. Continue to monitor.

Class III; Defect (s) present that may cause failure in short term (less than 2 months.). This should be addressed as soon as practical, with a high maintenance priority. Increase monitoring frequency.

Class IV; Defect (s) present that makes continued reliability unpredictable, and possibility of secondary damage is high. Repairs should be made ASAP. An unscheduled shutdown should be considered for repairs

Hi-Speed **Industrial Service** tests and inspects industrial machinery and equipment and makes recommendations concerning maintenance and repairs based on its experience in the field of industrial repair and maintenance. The information contained herein is provided as an opinion only, not as a guaranty or warranty of the matters discussed herein.

This completes our assessment of your equipment for this survey. Thank you for your business and don't hesitate to call if you have any comments or questions.

Sincerely,

David W Shook

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Reportable equipment

Powerhouse #3 Air Compressor
Vibrations have returned to normal after the coupling was replaced.

Boiler Fan 2
Vibrations are still high in the motor. Velocity overall is still over 1.5"/second peak for radial and 0.8" for axial measurements. Ensure all foot bolts on the motor and all fan bearing bolts are torqued and there is no soft foot. This is more than likely a fan imbalance that is transferring through the motor. Still recommend having fan pulled and shop balanced on a balance stand. **Rated as a Class III Defect.**

Yellow Box Filtered Water Pump
Shaft speed vibration is still evident in the inboard pump horizontal. Inspect the coupling first for signs of wear that could cause imbalance. Check the alignment if the coupling looks good. The pump could be in distress if the coupling and alignment are good. **Rated a Class II Defect.**

Service Water Pump 8
The shaft speed vibrations in the motor radial and axial are still reportable. There are still signs of loose fasteners, structural looseness, possible misalignment, bent shaft, or coupling defects. **Rated a Class II Defect.**

Service Water Pump 3
There has been an increase in a 2x shaft speed vibration in the motor and it is the dominant vibration. This could be caused by shaft misalignment, bent shaft, or coupling defects. **Rated a Class I Defect.**

Service Water Pump 5
The unit still has signs of possible misalignment or coupling defects. Check in the near future. The pump also has multiple non-synchronous vibration peaks in the upper frequencies, which we believe to be bearing defects. **Rated a Class II Defect.**

RO Water Pump 2
This unit still has a vibration at what appears to be vane pass, (5x RPM, 122 HZ). The vibrations are still almost 0.4"/sec velocity peak in the time waveform now. There could be wear in the pump, or there could be a flow issue. We recommend further inspection and adjustments of flow related controls, filters, screens, or piping. **Rated a Class I Defect.**

Sugar Tank Viking Pump #3
The pump data still shows slight non-synchronous harmonic peaks in the data. This could indicate distress in the unit bearings. We will watch for changes. **Rated a Class I Defect.**

Filter Cellar Chill Water Circulator Pump 1
Vibrations are still at 2x line frequency. Unbalanced electrical phases or poor connections can cause the vibration since it changes in amplitude over time. Perform a motor phase and voltage analysis up to and including PDMA if necessary. **Rated a Class I Defect.**

Gov Cellar Packaging Cold Glycol Pump #2
Motor vibration data still indicates possible early distress in the bearings. Ensure the bearings are lubricated properly. No other action is suggested. **Rated a Class I Defect.**

Gov Cellar Packaging Cold Glycol Pump #3
Motor vibration data indicates possible early distress in the bearings and possibly an air gap issue that could be loading the DE bearing. There was an odd smell of cooking paint and the area near the bearing was excessively hot, especially for the ambient conditions. At this point in time, it is suggested that the motor be replaced and that a precision alignment be performed as well as a soft foot check to ensure the stator housing is not distorted. **Rated a Class III Defect.**

G Cellar 128 NANO Pump
Vibrations at shaft speed are still excessive. Ensure all fasteners are tight and support structure is sound. Check for pipe strain. Make sure coupling is in good shape and shaft alignment is precise. **Rated a Class II Defect.**

G Cellar 129 NANO Pump
Motor bearings have signs of early defects. No action required at this time other than ensuring the bearings have lubrication. **Rated a Class I Defect.**

2nd Floor South Hot Water Pump
Shaft speed vibration still dominates the motor vibration data at near 0.4" per second velocity peak. A 2x RPM vibration is also present. Inspect the unit base, structure, coupling and fasteners for issues. Have the shaft alignment checked too. **Rated a Class I Defect.**

Administration HVAC Hot Water Pump
Motor and pump vibration is still 0.4"/second velocity peak overall. There could still be an alignment or coupling issue. Inspect the coupling and check the shaft alignment. **Rated a Class I Defect.**

Units previously reported but not running this survey

Boiler 3 Fan, Motor Bearings
Bearing defect frequencies are present in the motor vibration data. The acceleration trend has increased this survey. The overalls are above 3 g's RMS. Expect to change out the bearings in the future. **Rated a Class II Defect.**

Boiler 3 Fan, Fan Bearings
The inboard fan bearing shows strong peaks in the acceleration spectrum up around 2500 Hz with peaks around 114 Hz apart. Vibrations are over 4 g's RMS. Expect to change out the bearings in the future. **Rated a Class II Defect.**

G Cellar Cold Glycol Pump #5
Motor still has a dominant vibration at 4X shaft speed with sidebands or shaft speed harmonics. Inspect for loose fasteners, coupling, and alignment issues. Could be a pump issue too if it has 4 flutes in the impeller. **Rated a Class II Defect.**

Abbreviated Last Measurement Summary
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Database: Blues_city.rbm
Station: POWER HOUSE
Report Date: 28-Sep-21 13:36

MEASUREMENT POINT	OVERALL LEVEL	HFD / VHFD	MACHINE SPEED
AIR COMP 3 - COMPRESSOR #3 - 250HP		(28-Sep-21)	
	OVERALL LEVEL	1-20 KHZ	
11	.128 In/Sec	.949 G-s	1792.0 RPM
12	.112 In/Sec	.908 G-s	
13	.060 In/Sec	.397 G-s	
21	.125 In/Sec	1.861 G-s	
22	.142 In/Sec	.720 G-s	
23	.068 In/Sec	.516 G-s	
71	.143 In/Sec	.565 G-s	3655.7 RPM
72	.059 In/Sec	.641 G-s	
73	.129 In/Sec	.519 G-s	
81	.071 In/Sec	.598 G-s	
82	.108 In/Sec	.601 G-s	
83	.091 In/Sec	1.022 G-s	
AIR COMP 5 - COMPRESSOR #5		(28-Sep-21)	
	OVERALL LEVEL	1-20 KHZ	
11	.135 In/Sec	.515 G-s	1788.0 RPM
12	.086 In/Sec	.397 G-s	
13	.110 In/Sec	.400 G-s	
21	.134 In/Sec	.533 G-s	
22	.086 In/Sec	1.127 G-s	
23	.103 In/Sec	1.145 G-s	
71	.136 In/Sec	.803 G-s	1785.0 RPM
72	.106 In/Sec	.482 G-s	
73	.163 In/Sec	.991 G-s	
81	.133 In/Sec	.530 G-s	
82	.056 In/Sec	1.002 G-s	
83	.085 In/Sec	.354 G-s	

AIR COMP 6 - COMPRESSOR #6 (28-Sep-21)

	OVERALL LEVEL	1-20 KHZ	
11	.146 In/Sec	.494 G-s	1788.0 RPM
12	.056 In/Sec	.678 G-s	
13	.097 In/Sec	.533 G-s	
21	.137 In/Sec	.338 G-s	
22	.097 In/Sec	.469 G-s	
23	.068 In/Sec	.371 G-s	
71	.117 In/Sec	.653 G-s	1785.0 RPM
72	.130 In/Sec	.246 G-s	
73	.157 In/Sec	.754 G-s	
81	.109 In/Sec	.790 G-s	
82	.059 In/Sec	.671 G-s	
83	.119 In/Sec	.407 G-s	

BFWPMIDLE2 - BOILER FEED WATER PUMP MID 2 (28-Sep-21)

	OVERALL LEVEL	1-20 KHZ	
11	.148 In/Sec	.538 G-s	3540.0 RPM
12	.139 In/Sec	.414 G-s	
21	.193 In/Sec	.440 G-s	
22	.072 In/Sec	.408 G-s	
23	.092 In/Sec	.317 G-s	
71	.325 In/Sec	1.336 G-s	
72	.201 In/Sec	1.329 G-s	
73	.072 In/Sec	1.234 G-s	
81	.309 In/Sec	.986 G-s	
82	.093 In/Sec	.832 G-s	

BFWPSOUTH1 - BOILER FEED WATER PUMP S 1 (28-Sep-21)

	OVERALL LEVEL	1-20 KHZ	
11	.096 In/Sec	.174 G-s	3540.0 RPM
12	.101 In/Sec	.417 G-s	
21	.209 In/Sec	.363 G-s	
22	.097 In/Sec	.424 G-s	
23	.094 In/Sec	.063 G-s	
71	.325 In/Sec	.993 G-s	
72	.161 In/Sec	1.013 G-s	
73	.096 In/Sec	1.341 G-s	
81	.093 In/Sec	.769 G-s	
82	.086 In/Sec	.875 G-s	

BOILERFAN1 - BOILER FAN #1 (28-Sep-21)

	OVERALL LEVEL	1-20 KHZ	
11	.126 In/Sec	.175 G-s	1750.0 RPM
12	.251 In/Sec	.089 G-s	
21	.118 In/Sec	.294 G-s	
22	.082 In/Sec	.341 G-s	
23	.168 In/Sec	.282 G-s	
71	.232 In/Sec	.102 G-s	

BOILERFAN2 - BOILER FAN #2 (28-Sep-21)

	OVERALL LEVEL	1-20 KHZ	
11	.452 In/Sec	.493 G-s	1780.0 RPM
12	.677 In/Sec	.128 G-s	
21	1.084 In/Sec	.293 G-s	
22	1.634 In/Sec	.370 G-s	

23	.798 In/Sec	.032 G-s	

CR PUMP 1 - CARBON RECIRC PUMP (28-Sep-21)

	OVERALL LEVEL	1-20 KHZ	
11	.049 In/Sec	.133 G-s	3545.0 RPM
12	.065 In/Sec	.119 G-s	
21	.058 In/Sec	.130 G-s	
22	.058 In/Sec	.125 G-s	
23	.071 In/Sec	.080 G-s	
71	.034 In/Sec	.262 G-s	
72	.040 In/Sec	.034 G-s	
73	.027 In/Sec	.033 G-s	
81	.025 In/Sec	.155 G-s	
82	.025 In/Sec	.130 G-s	

MAKEUP #2 - CHILLED WATER MAKEUP PUMP 2 (28-Sep-21)

	OVERALL LEVEL	1-20 KHZ	
11	.193 In/Sec	.754 G-s	3600.0 RPM
12	.133 In/Sec	.720 G-s	
21	.213 In/Sec	.527 G-s	
22	.167 In/Sec	.568 G-s	
23	.212 In/Sec	.204 G-s	
71	.356 In/Sec	.314 G-s	
72	.285 In/Sec	.281 G-s	
73	.132 In/Sec	.154 G-s	
81	.380 In/Sec	.399 G-s	
82	.247 In/Sec	.357 G-s	

YB PUMP 1 - YELLOW BOX FILTERED WATER (28-Sep-21)

	OVERALL LEVEL	1-20 KHZ	
11	.181 In/Sec	.279 G-s	3545.0 RPM
12	.097 In/Sec	.299 G-s	
21	.244 In/Sec	.803 G-s	
22	.161 In/Sec	.502 G-s	
23	.205 In/Sec	.533 G-s	
71	.686 In/Sec	.521 G-s	
72	.278 In/Sec	.647 G-s	
73	.062 In/Sec	.154 G-s	
81	.375 In/Sec	.224 G-s	
82	.225 In/Sec	.357 G-s	

SW PUMP 8 - SERVICE WATER PUMP 8 (28-Sep-21)

	OVERALL LEVEL	1-20 KHZ	
11	.196 In/Sec	.572 G-s	3545.0 RPM
12	.460 In/Sec	.331 G-s	
21	.131 In/Sec	.646 G-s	
22	.365 In/Sec	.692 G-s	
23	.481 In/Sec	.291 G-s	
71	.333 In/Sec	.662 G-s	
72	.318 In/Sec	.609 G-s	
73	.125 In/Sec	.655 G-s	
81	.163 In/Sec	1.429 G-s	
82	.169 In/Sec	.260 G-s	

SW PUMP 3 - SERVICE WATER PUMP 3 (28-Sep-21)

	OVERALL LEVEL	1-20 KHZ	
11	.397 In/Sec	.692 G-s	3545.0 RPM

	12	.189 In/Sec	.352 G-s	
	21	.397 In/Sec	1.068 G-s	
	22	.116 In/Sec	.851 G-s	
	23	.193 In/Sec	.196 G-s	
	71	.230 In/Sec	1.216 G-s	
	72	.139 In/Sec	1.241 G-s	
	73	.118 In/Sec	1.098 G-s	
	81	.146 In/Sec	1.179 G-s	
	82	.072 In/Sec	1.118 G-s	

SW PUMP 5 - SERVICE WATER PUMP 5 (28-Sep-21)

	OVERALL LEVEL	1-20 KHZ	
11	.493 In/Sec	.629 G-s	3545.0 RPM
12	.175 In/Sec	1.203 G-s	
21	.369 In/Sec	1.713 G-s	
22	.329 In/Sec	2.218 G-s	
23	.103 In/Sec	.580 G-s	
71	.385 In/Sec	2.756 G-s	
72	.240 In/Sec	2.572 G-s	
73	.266 In/Sec	2.651 G-s	
81	.336 In/Sec	5.685 G-s	
82	.185 In/Sec	3.296 G-s	

RO 1 - RO WATER PUMP 1 (28-Sep-21)

	OVERALL LEVEL	1-20 KHZ	
11	.066 In/Sec	.287 G-s	1540.0 RPM
12	.105 In/Sec	.236 G-s	3545.0 RPM
21	.072 In/Sec	.294 G-s	
22	.122 In/Sec	.187 G-s	
23	.044 In/Sec	.191 G-s	
71	.177 In/Sec	.362 G-s	
72	.135 In/Sec	.237 G-s	
73	.179 In/Sec	.046 G-s	
81	.077 In/Sec	.304 G-s	
82	.152 In/Sec	.218 G-s	

RO 2 - RO WATER PUMP 2 (28-Sep-21)

	OVERALL LEVEL	1-20 KHZ	
11	.072 In/Sec	.518 G-s	3545.0 RPM
12	.078 In/Sec	1.014 G-s	
21	.065 In/Sec	.691 G-s	
22	.085 In/Sec	.435 G-s	
23	.086 In/Sec	.605 G-s	
71	.381 In/Sec	.899 G-s	
72	.202 In/Sec	.592 G-s	
73	.233 In/Sec	1.232 G-s	
81	.175 In/Sec	1.551 G-s	
82	.156 In/Sec	.844 G-s	

AMMCOMP 1 - AMMONIA COMP #1 (28-Sep-21)

	OVERALL LEVEL	1-20 KHZ	
11	.104 In/Sec	.088 G-s	3592.0 RPM
12	.134 In/Sec	.106 G-s	
13	.142 In/Sec	.029 G-s	
21	.118 In/Sec	.055 G-s	
22	.127 In/Sec	.044 G-s	
23	.159 In/Sec	.032 G-s	

71	.121 In/Sec	1.316 G-s	
72	.132 In/Sec	1.148 G-s	
73	.173 In/Sec	.874 G-s	
81	.096 In/Sec	1.269 G-s	
82	.102 In/Sec	.984 G-s	
83	.139 In/Sec	1.612 G-s	
71F	.140 In/Sec	1.070 G-s	
72F	.110 In/Sec	.860 G-s	
73F	.145 In/Sec	1.681 G-s	
81F	.095 In/Sec	.927 G-s	
82F	.131 In/Sec	1.131 G-s	
83F	.191 In/Sec	.685 G-s	

Clarification Of Vibration Units:
Acc --> G-s PK
Vel --> In/Sec PK

Abbreviated Last Measurement Summary

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Database: Blues_city.rbm
Station: UPPER FLOORS
Report Date: 28-Sep-21 13:37

MEASUREMENT POINT	OVERALL LEVEL	HFD / VHFD	MACHINE SPEED
2SHWP - 2ND FLOOR S. HOT WATER PUMP (28-Sep-21)			
	OVERALL LEVEL	1-20 KHZ	
11	.141 In/Sec	.531 G-s	3545.0 RPM
12	.354 In/Sec	.270 G-s	
21	.155 In/Sec	.764 G-s	
22	.290 In/Sec	1.097 G-s	
23	.321 In/Sec	.699 G-s	
71	.118 In/Sec	.688 G-s	
72	.135 In/Sec	1.757 G-s	
73	.113 In/Sec	.238 G-s	
81	.098 In/Sec	2.205 G-s	
82	.106 In/Sec	2.189 G-s	

Clarification Of Vibration Units:
Acc --> G-s PK
Vel --> In/Sec PK

Abbreviated Last Measurement Summary

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Database: Blues_city.rbm
Station: BREWING 1ST FLOOR
Report Date: 28-Sep-21 13:37

MEASUREMENT POINT	OVERALL LEVEL	HFD / VHFD	MACHINE SPEED

*** NO DATA Was Found That Meets the Report Specification ***

Abbreviated Last Measurement Summary

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Database: Blues_city.rbm
Station: BREWING BASEMENT
Report Date: 28-Sep-21 13:37

MEASUREMENT POINT	OVERALL LEVEL	HFD / VHFD	MACHINE SPEED

*** NO DATA Was Found That Meets the Report Specification ***

Abbreviated Last Measurement Summary

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Database: Blues_city.rbm
Station: GRAIN TRANSFER
Report Date: 28-Sep-21 13:37

MEASUREMENT POINT	OVERALL LEVEL	HFD / VHFD	MACHINE SPEED

*** NO DATA Was Found That Meets the Report Specification ***

Abbreviated Last Measurement Summary

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Database: Blues_city.rbm
Station: SUGAR PUMPS
Report Date: 28-Sep-21 13:37

MEASUREMENT POINT	OVERALL LEVEL	HFD / VHFD	MACHINE SPEED
V3 - SUGAR TANK VIKING PUMP #3 (28-Sep-21)			
	OVERALL LEVEL	1-20 KHZ	
11	.095 In/Sec	.275 G-s	1750.0 RPM
12	.119 In/Sec	.256 G-s	
21	.073 In/Sec	.666 G-s	
22	.079 In/Sec	.310 G-s	
23	.048 In/Sec	.455 G-s	
31	.112 In/Sec	1.361 G-s	
32	.099 In/Sec	.823 G-s	
33	.087 In/Sec	.744 G-s	
61	.097 In/Sec	.739 G-s	
62	.081 In/Sec	.936 G-s	
63	.086 In/Sec	.497 G-s	
71	.124 In/Sec	.288 G-s	
72	.058 In/Sec	.179 G-s	
V4 - SUGAR TANK VIKING PUMP #4 (28-Sep-21)			
	OVERALL LEVEL	1-20 KHZ	
11	.041 In/Sec	.140 G-s	1750.0 RPM
12	.063 In/Sec	.217 G-s	
21	.048 In/Sec	.781 G-s	
22	.120 In/Sec	.630 G-s	
23	.063 In/Sec	.330 G-s	
31	.057 In/Sec	.197 G-s	
32	.109 In/Sec	.263 G-s	
33	.075 In/Sec	.257 G-s	
61	.054 In/Sec	.307 G-s	

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        62               .107 In/Sec       .255 G-s
        63               .078 In/Sec       .159 G-s
        71               .087 In/Sec       .212 G-s
        72               .164 In/Sec       .552 G-s

 V5         - SUGAR TANK VIKING PUMP #5     (28-Sep-21)
                        OVERALL LEVEL     1-20 KHZ
        11               .121 In/Sec       .212 G-s        1175.0 RPM
        12               .028 In/Sec       .332 G-s
        21               .107 In/Sec       .344 G-s
        22               .034 In/Sec       .247 G-s
        23               .046 In/Sec       .223 G-s
        71               .104 In/Sec       .547 G-s
        72               .059 In/Sec       .666 G-s
        73               .051 In/Sec       .116 G-s

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   Clarification Of Vibration Units:
      Acc      -->  G-s      PK
      Vel      -->  In/Sec   PK                      Abbreviated Last Measurement
Summary
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                Database:  Blues_city.rbm
                Station:   ALCOHOL PUMP ROOM
                Report Date:  28-Sep-21   13:37

 MEASUREMENT POINT     OVERALL LEVEL       HFD / VHFD      MACHINE SPEED
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              ***  NO DATA Was Found That Meets the Report Specification ***
Abbreviated Last Measurement Summary
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                Database:  Blues_city.rbm
                Station:   ADMINISTRATIVE AREA
                Report Date:  28-Sep-21   13:37

 MEASUREMENT POINT     OVERALL LEVEL       HFD / VHFD      MACHINE SPEED
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 HVAC COLD  - HVAC COLD GLYCOL CIRC PUMP    (28-Sep-21)
                        OVERALL LEVEL     1-20 KHZ
        11               .068 In/Sec       .475 G-s        3600.0 RPM
        12               .059 In/Sec       .500 G-s
        21               .137 In/Sec       .350 G-s
        22               .056 In/Sec       .362 G-s
        23               .106 In/Sec       .219 G-s
        71               .196 In/Sec       .258 G-s
        72               .125 In/Sec       .278 G-s
        73               .066 In/Sec       .089 G-s
        81               .281 In/Sec       .285 G-s
        82               .126 In/Sec       .222 G-s

 HVAC HOT   - HVAC HOT WATER CIRC PUMP      (28-Sep-21)
                        OVERALL LEVEL     1-20 KHZ
        11               .253 In/Sec       .246 G-s        3600.0 RPM
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12	.250 In/Sec	.312 G-s
21	.187 In/Sec	.876 G-s
22	.362 In/Sec	1.072 G-s
23	.395 In/Sec	.392 G-s
71	.254 In/Sec	.559 G-s
72	.365 In/Sec	.809 G-s
73	.162 In/Sec	.097 G-s
81	.235 In/Sec	.209 G-s
82	.174 In/Sec	.389 G-s

Clarification Of Vibration Units:
Acc --> G-s PK
Vel --> In/Sec PK

Abbreviated Last Measurement Summary

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Database: Blues_city.rbm
Station: FILTER CELLAR
Report Date: 28-Sep-21 13:37

MEASUREMENT POINT	OVERALL LEVEL	HFD / VHFD	MACHINE SPEED
CHILL 1 - CHILL WATER CIRC PUMP #1	(28-Sep-21)		
	OVERALL LEVEL	1-20 KHZ	
11	.218 In/Sec	.777 G-s	3600.0 RPM
12	.178 In/Sec	.612 G-s	
21	.270 In/Sec	.813 G-s	
22	.156 In/Sec	.804 G-s	
23	.269 In/Sec	1.041 G-s	
71	.127 In/Sec	.545 G-s	
72	.126 In/Sec	.693 G-s	
73	.156 In/Sec	.374 G-s	
81	.081 In/Sec	.780 G-s	
82	.069 In/Sec	.434 G-s	
WARM GLY 1 - WARM GLYCOL PUMP #1	(28-Sep-21)		
	OVERALL LEVEL	1-20 KHZ	
11	.034 In/Sec	.296 G-s	3600.0 RPM
12	.040 In/Sec	.187 G-s	
21	.069 In/Sec	.341 G-s	
22	.091 In/Sec	.274 G-s	
23	.110 In/Sec	.075 G-s	
71	.248 In/Sec	.106 G-s	
72	.189 In/Sec	.108 G-s	
73	.111 In/Sec	.158 G-s	
81	.096 In/Sec	.135 G-s	
82	.088 In/Sec	.118 G-s	

Clarification Of Vibration Units:
Acc --> G-s PK
Vel --> In/Sec PK

Abbreviated Last Measurement Summary

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Database: Blues_city.rbm
Station: GOVERNMENT CELLAR
Report Date: 28-Sep-21 13:37

MEASUREMENT POINT	OVERALL LEVEL	HFD / VHFD	MACHINE SPEED
COLD GLY 2 - COLD GLYCOL PUMP #2	(28-Sep-21)		
	OVERALL LEVEL	1-20 KHZ	
11	.225 In/Sec	.329 G-s	3600.0 RPM
12	.090 In/Sec	.445 G-s	
21	.183 In/Sec	.212 G-s	
22	.096 In/Sec	.226 G-s	
23	.169 In/Sec	.204 G-s	
71	.110 In/Sec	.249 G-s	
72	.060 In/Sec	.398 G-s	
73	.070 In/Sec	.075 G-s	
81	.068 In/Sec	.158 G-s	
82	.051 In/Sec	.401 G-s	
COLD GLY 3 - COLD GLYCOL PUMP #3	(28-Sep-21)		
	OVERALL LEVEL	1-20 KHZ	
11	.096 In/Sec	.242 G-s	3600.0 RPM
12	.044 In/Sec	.554 G-s	
21	.107 In/Sec	.314 G-s	
22	.044 In/Sec	.426 G-s	
23	.057 In/Sec	.178 G-s	
71	.114 In/Sec	.151 G-s	
72	.062 In/Sec	.208 G-s	
73	.050 In/Sec	.077 G-s	
81	.086 In/Sec	.211 G-s	
82	.047 In/Sec	.089 G-s	
PACK GLY 2 - PACKAGING COLD GLYCOL PUMP 2	(28-Sep-21)		
	OVERALL LEVEL	1-20 KHZ	
11	.039 In/Sec	1.181 G-s	3600.0 RPM
12	.027 In/Sec	1.143 G-s	
21	.032 In/Sec	1.585 G-s	
22	.034 In/Sec	1.193 G-s	
23	.033 In/Sec	.967 G-s	
71	.032 In/Sec	.284 G-s	
72	.015 In/Sec	.167 G-s	
73	.024 In/Sec	.285 G-s	
81	.021 In/Sec	.481 G-s	
82	.015 In/Sec	.078 G-s	
NANO 126 - NANO SKID PUMP 126	(28-Sep-21)		
	OVERALL LEVEL	1-20 KHZ	
11	.255 In/Sec	.208 G-s	3570.0 RPM
12	.078 In/Sec	.727 G-s	
21	.139 In/Sec	.462 G-s	
22	.120 In/Sec	.178 G-s	
23	.183 In/Sec	.368 G-s	
71	.159 In/Sec	.527 G-s	
72	.087 In/Sec	.453 G-s	
73	.145 In/Sec	.070 G-s	
81	.262 In/Sec	.311 G-s	

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       82               .146 In/Sec       .307 G-s

 NANO 127   - NANO SKID PUMP 127            (28-Sep-21)
                        OVERALL LEVEL     1-20 KHZ
       11               .152 In/Sec       .347 G-s        3570.0 RPM
       12               .105 In/Sec      1.306 G-s
       21               .150 In/Sec       .695 G-s
       22               .187 In/Sec       .849 G-s
       23               .117 In/Sec       .333 G-s
       71               .113 In/Sec       .413 G-s
       72               .221 In/Sec       .474 G-s
       73               .094 In/Sec       .209 G-s
       81               .249 In/Sec       .271 G-s
       82               .097 In/Sec       .450 G-s

 NANO 128   - NANO SKID PUMP 128            (28-Sep-21)
                        OVERALL LEVEL     1-20 KHZ
       11               .630 In/Sec       .226 G-s        3570.0 RPM
       12               .754 In/Sec       .900 G-s
       21               .534 In/Sec       .688 G-s
       22               .173 In/Sec       .567 G-s
       23               .442 In/Sec       .266 G-s
       71               .103 In/Sec       .302 G-s
       72               .503 In/Sec       .544 G-s
       73               .679 In/Sec       .153 G-s
       81               .211 In/Sec       .278 G-s
       82               .283 In/Sec       .445 G-s

 NANO 129   - NANO SKID PUMP 129            (28-Sep-21)
                        OVERALL LEVEL     1-20 KHZ
       11               .122 In/Sec       .424 G-s        3570.0 RPM
       12               .139 In/Sec      2.259 G-s
       21               .126 In/Sec       .541 G-s
       22               .261 In/Sec       .440 G-s
       23               .143 In/Sec       .788 G-s
       71               .072 In/Sec       .460 G-s
       72               .121 In/Sec       .466 G-s
       73               .128 In/Sec       .230 G-s
       81               .090 In/Sec       .318 G-s
       82               .228 In/Sec       .461 G-s

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   Clarification Of Vibration Units:
      Acc      -->  G-s      PK
      Vel      -->  In/Sec   PK                      Abbreviated Last Measurement
Summary
                   ************************************

               Database:  Blues_city.rbm
               Station:   UNUSED / REMOVED
               Report Date:  28-Sep-21   13:37

 MEASUREMENT POINT      OVERALL LEVEL       HFD / VHFD       MACHINE SPEED
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             ***  NO DATA Was Found That Meets the Report Specification ***
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