

December 11, 2019

TMK-IPSCO

Subject: December vibration service report

---

Most of the machines surveyed were found to be in good condition with the exception of the following:

**QualiTest®** uses a four step rating system for defects.

**Class I:** Defect is present, but effect on reliability is not clear; no immediate action is required. Continue to normally monitor.

**Class II:** Defect (s) present that may cause problem in long term (2-6 months.). Repair during normal maintenance scheduling. Continue to monitor.

**Class III:** Defect (s) present that may cause failure in short term (less than 2 months.). This should be addressed as soon as practical, with a high maintenance priority. Increase monitoring frequency.

**Class IV:** Defect (s) present that makes continued reliability unpredictable, and possibility of secondary damage is high. Repairs should be made ASAP. An unscheduled shutdown should be considered for repairs

**Hi-Speed Industrial Service** tests and inspects industrial machinery and equipment and makes recommendations concerning maintenance and repairs based on its experience in the field of industrial repair and maintenance. The information contained herein is provided as an opinion only, not as a guaranty or warranty of the matters discussed herein.

This completes our assessment of your equipment for this survey. Thank you for your business and don't hesitate to call if you have any comments or questions.

Sincerely,

David W. Shook  
Service Manager

**QualiTest®** Diagnostics  
Division of **Hi-Speed Industrial Service**  
[dshook@gohispeed.com](mailto:dshook@gohispeed.com)

## **Observations**

### **Main Mill North West Air Compressor**

Male lobe pass vibrations can be seen in all measurements. High loading might be a concern. **Rated a Class I Defect.**

### **Threader Building HPU-7**

The right pump vibrations continue to increase. Check the right pump coupling insert and re-check the alignment and all fasteners.

**Rated a Class II Defect.**

**#1 Threader vibrations look good unloaded. Non-rated.**

### **Heat Treat North Quench Pump**

Unit vibrations are still slightly elevated. Vibrations are mostly at shaft speed, so check for 1x RPM defects such as debris lodged in the impeller, bent shaft, misalignment, internal wear, or possibly flow issues. **Rated a Class I Defect.**

### **Heat Treat Hydro Hydraulics #2 Pump (Large South Pump)**

Pump vibration at 2x vane/piston pass are still the same. Inspect the system for proper operation. We will keep an eye on this one. **Rated a Class II Defect.**