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— EVERY DAY SINCE 1946 —

Motor Shop Repairs

**Job Number 97350**

Prepared for PRODUCERS RICE STUTTGART

603 N. PARK AVE  
STUTTGART AR 72160

# Table of Contents

AC Recondition Repair Report

1.0

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*Table of Contents*



Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Recondition Repair Report

FolderID: 97350  
FormID: 8969421

**PRODUCERS RICE STUTTGART**  
603 N. PARK AVE  
STUTTGART, AR 72160

Priorities Found: 3 - High 1 - Low 15 - Good

### General

|                |                             |
|----------------|-----------------------------|
| 1. Job Number  | 97350                       |
| 2. Report Date |                             |
| 3. Customer    | PRODUCERS RICE<br>STUTTGART |

### Name Plate Information



|                          |                    |    |
|--------------------------|--------------------|----|
| 4. Manufacturer          | MARATHON           | P5 |
| 5. Model                 | JJ 449THDN17062AAW |    |
| 6. Serial Number         |                    |    |
| 7. Horsepower            | 500                |    |
| 8. KW                    |                    |    |
| 9. Volts                 | 460                |    |
| 10. Amps                 | 165                |    |
| 11. RPM                  | 4500               |    |
| 12. Frame                | 449T               |    |
| 13. Enclosure            | DPFV               |    |
| 14. Cycles               | 60                 |    |
| 15. Phase                | 3                  |    |
| 16. Service Factor       |                    |    |
| 17. Motor Mount Position | F1                 |    |

### Initial Inspection



|                                    |                     |     |
|------------------------------------|---------------------|-----|
| 18. Number of Leads                | 12                  |     |
| 19. Lead Length                    | 15 Inches           |     |
| 20. Lead Size                      |                     |     |
| 21. Lead Condition                 | (P) Pass            | P42 |
| 22. Lead Markings                  | 4)1. 4)2, 4)3       |     |
| 23. Lug Size, Condition, and Type  |                     | P67 |
| 24. Winding RTD's                  | (NA) Not Applicable |     |
| 25. Winding Rtd's Condition        | (NA) Not Applicable |     |
| 26. Shaft Run Out                  |                     |     |
| 27. Does Shaft Turn Freely         | yes                 |     |
| 28. Does Shaft Have Visible Damage | no                  |     |
| 29. Bearing Rtd's                  |                     |     |
| 30. Bearing Rtd's Condition        |                     |     |

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|   |                     |      |
|---|---------------------|------|
| 31. Contamination<br><i>Full of rice flour</i>                                      |                     | P102 |
| 32. Frame Condition   | (P) Pass            |      |
| 33. Fan Condition   | (NA) Not Applicable |      |
| 34. Broken or missing components  |                     |      |
| <b>Initial Electric Test</b>  |                     |      |
| 35. Resistance to Ground  | Mohm                |      |
| 36. Winding Resistance 1-2  |                     |      |
| 37. Winding Resistance 2-3  |                     |      |
| 38. Winding Resistance 1-3  |                     |      |
| 39. Resistive Imbalance   |                     |      |
| 40. Hi-Pot  |                     |      |
| 41. Surge Test  |                     |      |
| 42. Stator Condition  |                     |      |
| 43. Failure Location  | winding overload    | P66  |
| <b>Initial Rotor Inspection</b>   |                     |      |
| 44. Rotor Type  |                     |      |
| 45. Air Gap <10% Variation  |                     |      |
| 46. Number of Rotor Bars  | 44                  |      |
| 47. Number of Broken Rotor Bars   | 0                   |      |
| 48. Growler Test  | (P) Pass            |      |
| 49. Rotor Condition   | (P) Pass            |      |
| <b>Mechanical Inspection</b>  |                     |      |
| 50. Bearing Manufacture   | fag                 |      |
| 51. Bearing DE Size   | 6319-2z-c3          | P14  |
| 52. Bearing DE Type   | radial ball         |      |
| 53. Bearing ODE Size  | 6314-2z-c3          | P30  |
| 54. Bearing ODE Type  | radial ball         |      |
| 55. Insulated Bearing   | no                  |      |
| 56. Lubrication Type  | grease              |      |
| 57. Grease Condition  | (F) Fail            | P64  |
| 58. Bearing Retainers   | (NA) Not Applicable |      |
| 59. Shaft Grounding Device  | (Y) Yes             | P73  |
| 60. DE Seal   | (NA) Not Applicable |      |
| 61. DE Seal Type/Size   |                     |      |
| 62. ODE Seal  |                     |      |
| 63. ODE Seal Type/Size  |                     |      |
| <b>Root Cause of Failure</b>  |                     |      |
| 64. Component Failure   | winding overload.   | P2   |
| 65. Cause of Failure  |                     |      |
| 66. Comments  |                     |      |
| 67. Service Technician  | Dewey               |      |
|  |                     |      |

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## Machine Fit Inspection Report

|  |                     |
|--|---------------------|
| 68. Shaft Run Out                        | (P) Pass            |
| 0.001 <i>tir</i>                         |                     |
| 69. Initial Shaft Run Out                | "                   |
| 70. Final Shaft Run Out                  |                     |
| 71. DE Bearing Shaft Fit                 | (P) Pass            |
| 72. DE Initial Shaft Bearing Fit Size 1  | 3.7405 "            |
| 73. DE Initial Shaft Bearing Fit Size 2  | 3.7402 "            |
| 74. DE Initial Shaft Bearing Fit Size 3  | 3.7405 "            |
| 75. DE Finial Shaft Bearing Fit Size 1   |                     |
| 76. DE Finial Shaft Bearing Fit Size 2   |                     |
| 77. DE Finial Shaft Bearing Fit Size 3   |                     |
| 78. ODE Bearing Shaft Fit                | (P) Pass            |
| 79. ODE Initial Shaft Bearing Fit Size 1 | 2.7611 "            |
| 80. ODE Initial Shaft Bearing Fit Size 2 | 2.756 "             |
| 81. ODE Initial Shaft Bearing Fit Size 3 | 2.7562 "            |
| 82. ODE Finial Shaft Bearing Fit Size 1  |                     |
| 83. ODE Finial Shaft Bearing Fit Size 2  |                     |
| 84. ODE Finial Shaft Bearing Fit Size 3  |                     |
| 85. DE Air Seal Shaft Fit                |                     |
| 86. DE Initial Air Seal Shaft Size       |                     |
| 87. DE Final Air Seal Shaft Size         |                     |
| 88. ODE Air Seal Shaft Fit               |                     |
| 89. ODE Initial Air Seal Shaft Size      |                     |
| 90. ODE Final Air Seal Shaft Size        |                     |
| 91. DE Endbell Fit                       | (F) Fail            |
| 92. DE Initial Endbell Fit Size 1        | 7.8752 "            |
| 93. DE Initial Endbell Fit Size 2        | 7.876 "             |
| 94. DE Initial Endbell Fit Size 3        | 7.876 "             |
| 95. DE Final Endbell Fit Size 1          |                     |
| 96. DE Finial Endbell Fit Size 2         |                     |
| 97. DE Final Endbell Fit Size 3          |                     |
| 98. DE Endbell Fit Insulated             | (N) No              |
| 99. DE Endbell Air Seal Fit              | (NA) Not Applicable |
| 100. Initial Endbell Air Seal Fit Size   | "                   |
| 101. Finial Endbell Air Seal Fit Size    |                     |
| 102. ODE Endbell Fit                     | (F) Fail            |
| 103. ODE Endbell Fit Insulated           |                     |
| 104. ODE Endbell Air Seal Fit            |                     |
| 105. ODE Initial Endbell Seal Fit Size   |                     |
| 106. ODE Finial Endbell Seal Fit Size    |                     |
| 107. Foot Flatness                       | (P) Pass            |
| 108. Foot Condition                      | (P) Pass            |
| 109. Flange Condition                    | (P) Pass            |
| 110. Service Technician                  | Dewey               |

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### Balancing Report

- 111. Balance Type
- 112. Balance Operating Speed
- 113. Start Left End
- 114. Start Right End
- 115. Balancing Specification
- 116. Finish Left End
- 117. Finish Right End
- 118. Service Technician

### Assembly and Final Test

- 119. Meggar Testing Reading
- 120. Surge Test
- 121. Hi-Pot
- 122. Winding Resistance 1-2
- 123. Winding Resistance 2-3
- 124. Winding Resistance 1-3
- 125. Test Run Voltage Phase A
- 126. Test Run Amps A
- 127. Test Run Voltage Phase B
- 128. Test Run Amps B
- 129. Test Run Voltage Phase C
- 130. Test Run Amps C
- 131. DE Horizontal Vibration Reading
- 132. DE Vertical Vibration Reading
- 133. DE Axial Vibration Reading
- 134. ODE Horizontal Vibration Reading
- 135. ODE Vertical Vibration Reading
- 136. ODE Axial Vibration Reading
- 137. Ambient Temp at start of Test Run
- 138. Temp at 5 minutes
- 139. Temp at 10 minutes
- 140. Temp at 15 minutes
- 141. Temp at 20 minutes
- 142. Temp at 25 minutes
- 143. Temp at 30 minutes
- 144. Temp at 35 minutes
- 145. Temp at 40 minutes
- 146. Temp at 45 minutes
- 147. Temp at 50 minutes
- 148. Temp at 55 minutes
- 149. Temp at 60 minutes
- 150. Motor Paint

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P2.1



P5.2



P5.3



P5.4



P14.5



P30.6



P42.7



P64.8



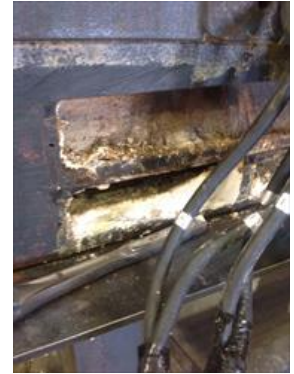
P66.9



P67.10



P73.11



P102.12



P102.13

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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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