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— EVERY DAY SINCE 1946 —

Motor Shop Repairs

**Job Number 97494**

Prepared for Process & Power

1625 East 145th Street  
Little Rock AR 72206

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AC Recondition Repair Report

1.0

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Printed on 10/26/2020

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Recondition Repair Report

FolderID: 97494  
FormID: 9186429

### Process & Power

1625 East 145th Street  
Little Rock, AR 72206

Priorities Found: ● 5 - High ● 14 - Good

### General

1. Job Number	97494
2. Report Date	10/23/2020
3. Customer	PROCESS & POWER (BUTTERBALL)

### Name Plate Information

4. Manufacturer	INGERSOLL RAND	P5
5. Model	IR PART# 23704299	
6. Serial Number		
7. Horsepower	HP	
8. KW	75	
9. Volts	230460	
10. Amps	222111	
11. RPM	1775	
12. Frame	250S/M-04	
13. Enclosure	TEFC	
14. Cycles	60	
15. Phase	3	
16. Service Factor	1.21	
17. Motor Mount Position		

### Initial Inspection

18. Number of Leads	12	
19. Lead Length	77 Inches	
20. Lead Size	4	
<span style="color: green;">●</span> 21. Lead Condition	(P) Pass	
22. Lead Markings	1-12	
23. Lug Size, Condition, and Type	#4 Good	
<span style="color: green;">●</span> 24. Winding RTD's	(Y) Yes	
<span style="color: green;">●</span> 25. Winding Rtd's Condition	(P) Pass	
26. Shaft Run Out		
<span style="color: gray;">■</span> Shaft repair required from bearing welded to it.		
27. Does Shaft Turn Freely	No!	
28. Does Shaft Have Visible Damage	yes	P94
<span style="color: gray;">■</span> D.E. Bearing was welded to the shaft.		
29. Bearing Rtd's	(NA) Not Applicable	

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30. Bearing Rtd's Condition	(NA) Not Applicable	
31. Contamination <i>Metallic bearing particles from friction</i>		P104
32. Frame Condition	(P) Pass	
33. Fan Condition	(P) Pass	P109
34. Broken or missing components <i>D.E. Bearing cap cracked</i>		P113
<b>Initial Electric Test</b>		
35. Resistance to Ground		
36. Winding Resistance 1-2	0.08260000000000001 Ohm	
37. Winding Resistance 2-3	0.0825 Ohm's	
38. Winding Resistance 1-3	0.08260000000000001 Ohm's	
39. Resistive Imbalance		
40. Hi-Pot		
41. Surge Test	(F) Fail	P58
42. Stator Condition	good	P65
43. Failure Location	d.e. bearing	P68
<b>Initial Rotor Inspection</b>		
44. Rotor Type	squirrel cage laminate	P4
45. Air Gap <10% Variation		
46. Number of Rotor Bars		
47. Number of Broken Rotor Bars	0	
48. Growler Test	(P) Pass	
49. Rotor Condition	(P) Pass	P50
<b>Mechanical Inspection</b>		
50. Bearing Manufacture	NSK	
51. Bearing DE Size	6314/C3	
52. Bearing DE Type	Cylindrical roller	P23
53. DE Bearing Qty.	1	
54. Bearing ODE Size	6314 C3	
55. Bearing ODE Type	Ball	P53
56. ODE Bearing Qty.	1	P59
57. Insulated Bearing	No	
58. Lubrication Type	grease	
59. Grease Condition	(F) Fail	P74
60. Bearing Retainers	(Y) Yes	P80
61. Shaft Grounding Device	(NA) Not Applicable	
62. DE Seal Grease seal inside bearing cap charred.	(Y) Yes	P86
63. DE Seal Type/Size		
64. ODE Seal Inside putter bearing cap.	(Y) Yes	P95
65. ODE Seal Type/Size		
<b>Root Cause of Failure</b>		
66. Component Failure	d.e. bearing	
67. Cause of Failure <i>Contaminated lubricant inside both bearings.</i>		

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68. Comments	
69. Service Technician	Terrence. Holland
	

### Machine Fit Inspection Report



70. Shaft Run Out		
71. Initial Shaft Run Out		
72. Final Shaft Run Out		
73. DE Bearing Shaft Fit	(F) Fail	P39
74. DE Initial Shaft Bearing Fit Size 1	2.755 "	
75. DE Initial Shaft Bearing Fit Size 2	2.755 "	
76. DE Initial Shaft Bearing Fit Size 3	2.755 "	
77. DE Finial Shaft Bearing Fit Size 1		
78. DE Finial Shaft Bearing Fit Size 2		
79. DE Finial Shaft Bearing Fit Size 3		
80. ODE Bearing Shaft Fit	(P) Pass	P93
81. ODE Initial Shaft Bearing Fit Size 1	2.7564 "	
82. ODE Initial Shaft Bearing Fit Size 2	2.7564 "	
83. ODE Initial Shaft Bearing Fit Size 3	2.7564 "	
84. ODE Finial Shaft Bearing Fit Size 1		
85. ODE Finial Shaft Bearing Fit Size 2		
86. ODE Finial Shaft Bearing Fit Size 3		
87. DE Air Seal Shaft Fit		
88. DE Initial Air Seal Shaft Size		
89. DE Final Air Seal Shaft Size		
90. ODE Air Seal Shaft Fit		
91. ODE Initial Air Seal Shaft Size		
92. ODE Final Air Seal Shaft Size		
93. DE Endbell Fit	(F) Fail	
 Lip worn		
94. DE Initial Endbell Fit Size 1	5.9074 "	
95. DE Initial Endbell Fit Size 2	5.9072 "	
96. DE Initial Endbell Fit Size 3	5.9074 "	
97. DE Final Endbell Fit Size 1	"	
98. DE Finial Endbell Fit Size 2		
99. DE Final Endbell Fit Size 3		
100. DE Endbell Fit Insulated	(NA) Not Applicable	
101. DE Endbell Air Seal Fit		
102. Initial Endbell Air Seal Fit Size		
103. Finial Endbell Air Seal Fit Size		
104. ODE Endbell Fit	(F) Fail	P145
105. ODE Initial Endbell Fit Size 1	5.9073 "	
106. ODE Initial Endbell Fit Size 2	5.9076 "	
107. ODE Initial Endbell Fit Size 3	5.9075 "	
108. ODE Final Endbell Fit Size 1		

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109. ODE Final Endbell Fit Size 2	
110. ODE Final Endbell Fit Size 3	
111. ODE Endbell Fit Insulated	
112. ODE Endbell Air Seal Fit	
113. ODE Initial Endbell Seal Fit Size	
114. ODE Final Endbell Seal Fit Size	
● 115. Foot Flatness	(P) Pass
● 116. Foot Condition	(P) Pass
● 117. Flange Condition	(P) Pass P158
118. Service Technician	Terrence Holland



### Balancing Report

119. Balance Type
120. Balance Operating Speed
121. Start Left End
122. Start Right End
123. Balancing Specification
124. Finish Left End
125. Finish Right End
126. Service Technician

### Assembly and Final Test

127. Meggar Testing Reading
128. Surge Test
129. Hi-Pot
130. Winding Resistance 1-2
131. Winding Resistance 2-3
132. Winding Resistance 1-3
133. Test Run Voltage Phase A
134. Test Run Amps A
135. Test Run Voltage Phase B
136. Test Run Amps B
137. Test Run Voltage Phase C
138. Test Run Amps C
139. DE Horizontal Vibration Reading
140. DE Vertical Vibration Reading
141. DE Axial Vibration Reading
142. ODE Horizontal Vibration Reading
143. ODE Vertical Vibration Reading
144. ODE Axial Vibration Reading
145. Ambient Temp at start of Test Run
146. Temp at 5 minutes
147. Temp at 10 minutes
148. Temp at 15 minutes
149. Temp at 20 minutes

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150. Temp at 25 minutes
151. Temp at 30 minutes
152. Temp at 35 minutes
153. Temp at 40 minutes
154. Temp at 45 minutes
155. Temp at 50 minutes
156. Temp at 55 minutes
157. Temp at 60 minutes
158. Motor Paint
159. Service Technician



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P5.2



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**P113.36**



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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
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