



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

Job Number 97365

Prepared for Process & Power

1625 East 145th Street
Little Rock AR 72206

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AC Recondition Repair Report

1.0

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Hi-Speed Industrial Service
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Millington, Tn 38053
901-873-5300

AC Recondition Repair Report

FolderID: 97365
FormID: 8996708

Process & Power
1625 East 145th Street
Little Rock, AR 72206

*Performed By: Motor Shop LR
Date Completed: 10/1/2020*

Priorities Found: ● 3 - High ● 15 - Good

General

1. Job Number	97365
2. Report Date	09/25/2020
3. Customer	PROCESS & POWER

Name Plate Information

4. Manufacturer	BALDOR	P5
5. Model	z445207	
6. Serial Number		
7. Horsepower	350	
8. KW		
9. Volts	460	
10. Amps	398	
11. RPM	1785	
12. Frame	449tdz	
13. Enclosure		
14. Cycles	60 HZ	
15. Phase	3 PH	
16. Service Factor		
17. Motor Mount Position	horizontal flange mount	

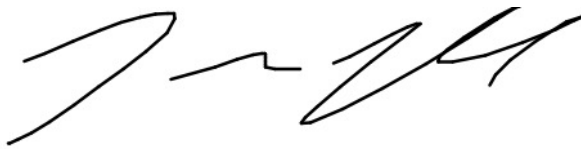








Initial Inspection

18. Number of Leads	12	P13
19. Lead Length	90 Inches	P20
20. Lead Size	2	
● 21. Lead Condition	(P) Pass	
22. Lead Markings	1-6	
23. Lug Size, Condition, and Type	No lugs	
24. Winding RTD's	(NA) Not Applicable	
25. Winding Rtd's Condition	(NA) Not Applicable	
26. Shaft Run Out	0.002	
27. Does Shaft Turn Freely	yes	
28. Does Shaft Have Visible Damage	yes, key way is worn, gear is worn	P93
29. Bearing Rtd's	(NA) Not Applicable	
30. Bearing Rtd's Condition	(NA) Not Applicable	

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31.	Contamination <i>Dirt and dust in windings</i>		P102
32.	Frame Condition	(P) Pass	P104
33.	Fan Condition <i>Rotor fan blades pass</i>	(P) Pass	
34.	Broken or missing components <i>Gear has a broken tooth</i>		P109
Initial Electric Test			
35.	Resistance to Ground	2000 Mohm	
36.	Winding Resistance 1-2	0.009639999999999999 Ohm	
37.	Winding Resistance 2-3	0.00962 Ohm's	
38.	Winding Resistance 1-3	0.009639999999999999 Ohm's	
39.	Resistive Imbalance		
40.	Hi-Pot		
41.	Surge Test	(P) Pass	
42.	Stator Condition	salvageable	P60
43.	Failure Location	low megaohms	
Initial Rotor Inspection			
44.	Rotor Type	cast aluminum	
45.	Air Gap <10% Variation	(NA) Not Applicable	
46.	Number of Rotor Bars	58	
47.	Number of Broken Rotor Bars	0	
48.	Growler Test	(P) Pass	
49.	Rotor Condition	(P) Pass	P51
Mechanical Inspection			
50.	Bearing Manufacture	fag	P1
51.	Bearing DE Size	nu222exlm1c3	P14
52.	Bearing DE Type	nu roller bearing	P24
53.	Bearing ODE Size	6318-2z	P30
54.	Bearing ODE Type	ball	P45
55.	Insulated Bearing	no	
56.	Lubrication Type	grease	
57.	Grease Condition <i>Dirty</i>	(F) Fail	P64
58.	Bearing Retainers	(Y) Yes	P68
59.	Shaft Grounding Device	(NA) Not Applicable	
60.	DE Seal	(Y) Yes	
61.	DE Seal Type/Size	seal sleeve worn. replace. 205239-1843703	P81
62.	ODE Seal	(NA) Not Applicable	
63.	ODE Seal Type/Size	none	
Root Cause of Failure			
64.	Component Failure	output shaft failed, gear has a broken tooth	P2
65.	Cause of Failure <i>Normal wear over time</i>		

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66.	Comments		
	<i>Gear became loose on shaft and key way wore out</i>		
67.	Service Technician	Trevor Hall	
			
Machine Fit Inspection Report 			
	68. Shaft Run Out	(F) Fail	
	0.002 and worn out		
	69. Initial Shaft Run Out	0.002 "	
	70. Final Shaft Run Out	0.0005 "	P21
	71. DE Bearing Shaft Fit	(P) Pass	
	4.3318, 4.3319, 4.3319		
	72. DE Initial Shaft Bearing Fit Size 1	4.3318 "	
	73. DE Initial Shaft Bearing Fit Size 2	4.3319 "	
	74. DE Initial Shaft Bearing Fit Size 3	4.3319 "	
	75. DE Finial Shaft Bearing Fit Size 1		
	76. DE Finial Shaft Bearing Fit Size 2		
	77. DE Finial Shaft Bearing Fit Size 3		
	78. ODE Bearing Shaft Fit	(P) Pass	
	Egg shaped		
	79. ODE Initial Shaft Bearing Fit Size 1	3.5437 "	
	80. ODE Initial Shaft Bearing Fit Size 2	3.5435 "	
	81. ODE Initial Shaft Bearing Fit Size 3	3.5433 "	
	82. ODE Finial Shaft Bearing Fit Size 1		
	83. ODE Finial Shaft Bearing Fit Size 2		
	84. ODE Finial Shaft Bearing Fit Size 3		
	85. DE Air Seal Shaft Fit		
	86. DE Initial Air Seal Shaft Size		
	87. DE Final Air Seal Shaft Size		
	88. ODE Air Seal Shaft Fit		
	89. ODE Initial Air Seal Shaft Size		
	90. ODE Final Air Seal Shaft Size		
	91. DE Endbell Fit	(P) Pass	P127
	92. DE Initial Endbell Fit Size 1	7.8749 "	P130
	93. DE Initial Endbell Fit Size 2	7.8748 "	
	94. DE Initial Endbell Fit Size 3	7.8749 "	
	95. DE Final Endbell Fit Size 1		
	96. DE Finial Endbell Fit Size 2		
	97. DE Final Endbell Fit Size 3		
	98. DE Endbell Fit Insulated	(NA) Not Applicable	
	99. DE Endbell Air Seal Fit		
	100. Initial Endbell Air Seal Fit Size		
	101. Finial Endbell Air Seal Fit Size		

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102. ODE Endbell Fit	(F) Fail
7.4798 7.4798 7.4799 undersized. Very hard to get off Resolved: (10/1/2020)	
103. ODE Endbell Fit Insulated	(NA) Not Applicable
104. ODE Endbell Air Seal Fit	
105. ODE Initial Endbell Seal Fit Size	
106. ODE Final Endbell Seal Fit Size	
107. Foot Flatness	(P) Pass
108. Foot Condition	(P) Pass
109. Flange Condition	(P) Pass
110. Service Technician	Trevor Hall
	

Balancing Report

111. Balance Type
112. Balance Operating Speed
113. Start Left End
114. Start Right End
115. Balancing Specification
116. Finish Left End
117. Finish Right End
118. Service Technician

Assembly and Final Test

119. Meggar Testing Reading	2000 Mohm
120. Surge Test	
121. Hi-Pot	
122. Winding Resistance 1-2	
123. Winding Resistance 2-3	
124. Winding Resistance 1-3	
125. Test Run Voltage Phase A	
126. Test Run Amps A	
127. Test Run Voltage Phase B	
128. Test Run Amps B	
129. Test Run Voltage Phase C	
130. Test Run Amps C	
131. DE Horizontal Vibration Reading	0.1 In/Sec
132. DE Vertical Vibration Reading	0.1 In/Sec
133. DE Axial Vibration Reading	0.1 In/Sec
134. ODE Horizontal Vibration Reading	0.1 In/Sec
135. ODE Vertical Vibration Reading	0.2 In/Sec
136. ODE Axial Vibration Reading	0.1 In/Sec
137. Ambient Temp at start of Test Run	
138. Temp at 5 minutes	
139. Temp at 10 minutes	
140. Temp at 15 minutes	

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141. Temp at 20 minutes	
142. Temp at 25 minutes	
143. Temp at 30 minutes	
144. Temp at 35 minutes	
145. Temp at 40 minutes	
146. Temp at 45 minutes	
147. Temp at 50 minutes	
148. Temp at 55 minutes	
149. Temp at 60 minutes	
● 150. Motor Paint	(P) Pass P133
151. Service Technician	Trevor Hall



P1.1



P2.2



P5.3



P5.4



P5.5



P5.6



P5.7



P13.8



P14.9



P20.10



P21.11



P24.12

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P30.13



P45.14



P51.15



P60.16



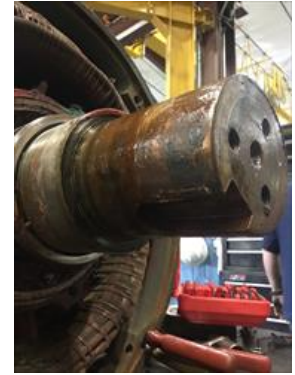
P64.17



P68.18



P81.19



P93.20



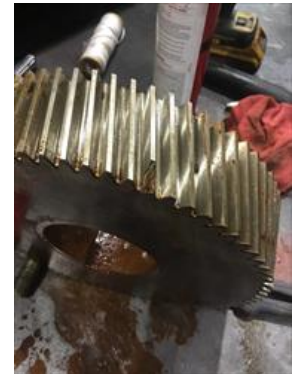
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P102.22



P104.23



P109.24



P127.25



P130.26



P133.27



P133.28

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P133.29



P133.30



STANDARD TERMS AND CONDITIONS FOR PURCHASE OF GOOD AND/OR SERVICES

1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
3. **SCOPE OF GOODS AND/OR SERVICES.** The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

replace any defective or non-conforming goods in accordance with the applicable manufacturer's warranty. Warranty for any defective or incorrect parts is limited to the repair or replacement of those parts. Hi-Speed warrants that all services will conform in all material respects to the description of services identified in the quotation and will be performed in a good and workmanlike manner in accordance with industry practices and standards. Should the services be reasonably rejected or not conform with the foregoing warranties, Hi-Speed shall, at its sole cost, re-perform the defective or nonconforming services. Notwithstanding the foregoing, these warranties do not extend to goods or services to the extent that such goods have been subject to misuse, neglect or abuse not caused by Hi-Speed or have been used in violation of the approved written instructions furnished to Buyer. THE FOREGOING REPRESENTS THE SOLE AND EXCLUSIVE WARRANTY GIVEN BY HI-SPEED WITH RESPECT TO ALL GOODS SOLD AND IS IN LIEU OF ALL OTHER WARRANTIES EITHER EXPRESS OR IMPLIED. HI-SPEED EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR USE OR PURPOSE. BUYER WAIVES ANY CLAIM THAT THESE EXCLUSIONS OR LIMITATIONS DEPRIVE IT OF AN ADEQUATE REMEDY AT EQUITY OR LAW OR CAUSE THIS AGREEMENT TO FAIL IN ITS ESSENTIAL PURPOSE. BUYER SHALL BE ENTITLED TO NO OTHER REMEDY OTHER THAN AS SET FORTH HEREIN, REGARDLESS OF THE CLAIM OR CAUSE OF ACTION, WHETHER BASED IN CONTRACT, TORT, NEGLIGENCE, GOODS LIABILITY, STRICT LIABILITY OR OTHERWISE.

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
14. **NONWAIVER.** No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.