



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

**Job Number 98488**

Prepared for Peco Foods

Hwy 67  
Pocahontas AR 72455

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AC Recondition Repair Report

1.0

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Recondition Repair Report

FolderID: 98488  
FormID: 11182520

Peco Foods  
Hwy 67  
Pocahontas, AR 72455

Priorities Found: ● 3 - High ● 12 - Good

### General

|                |            |
|----------------|------------|
| 1. Job Number  | 98488      |
| 2. Report Date | 7/22/2021  |
| 3. Customer    | PECO FOODS |

### Name Plate Information

|                 |     |
|-----------------|-----|
| 4. Manufacturer | WEG |
|-----------------|-----|



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|                           |                   |
|---------------------------|-------------------|
| 5. Model                  | ARZ-183153000     |
| 6. Serial Number          | 18SET151029824566 |
| 7. Horsepower             | 150               |
| 8. KW                     |                   |
| 9. Volts                  | 460               |
| 10. Amps                  | 170               |
| 11. RPM                   | 1780              |
| 12. Frame                 | 444/5T            |
| 13. Enclosure             | TEFC              |
| 14. Cycles                | 60                |
| 15. Phase                 | 3                 |
| 16. Service Factor        | 1.15              |
| 17. Motor Mount Position  |                   |
| <b>Initial Inspection</b> |                   |
| 18. Number of Leads       | 12                |
| 19. Lead Length           | 12 Inches         |
| 20. Lead Size             |                   |

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21. Lead Condition

(P) Pass



22. Lead Markings

23. Lug Size, Condition, and Type

24. Winding RTD's

25. Winding Rtd's Condition

26. Shaft Run Out

27. Does Shaft Turn Freely

no

28. Does Shaft Have Visible Damage

no

29. Bearing Rtd's

30. Bearing Rtd's Condition

31. Contamination

Na

32. Frame Condition

(P) Pass

33. Fan Condition

(P) Pass



34. Broken or missing components

NA

#### Initial Electric Test

35. Resistance to Ground

36. Winding Resistance 1-2

37. Winding Resistance 2-3

38. Winding Resistance 1-3

39. Resistive Imbalance

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|                                 |               |
|---------------------------------|---------------|
| 40. Hi-Pot                      |               |
| ● 41. Surge Test                | (P) Pass      |
| 42. Stator Condition            |               |
| 43. Failure Location            |               |
| <b>Initial Rotor Inspection</b> |               |
| 44. Rotor Type                  | cast aluminum |



|                                 |          |
|---------------------------------|----------|
| 45. Air Gap <10% Variation      |          |
| 46. Number of Rotor Bars        |          |
| 47. Number of Broken Rotor Bars | 0        |
| ● 48. Growler Test              | (P) Pass |
| ● 49. Rotor Condition           | (P) Pass |
| <b>Mechanical Inspection</b>    |          |
| 50. Bearing Manufacture         |          |





52. Bearing DE Type

roller

53. DE Bearing Qty.

1

54. Bearing ODE Size

6316



55. Bearing ODE Type

ball

56. ODE Bearing Qty.

1

57. Insulated Bearing

58. Lubrication Type

grease

☒ 59. Grease Condition

(F) Fail

☒ 60. Bearing Retainers

(Y) Yes

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|                                                                                        |                                                  |
|----------------------------------------------------------------------------------------|--------------------------------------------------|
| 61. Shaft Grinding Device                                                              |                                                  |
| 62. DE Seal                                                                            | (NA) Not Applicable                              |
| 63. DE Seal Type/Size                                                                  |                                                  |
| 64. ODE Seal                                                                           | (NA) Not Applicable                              |
| 65. ODE Seal Type/Size                                                                 |                                                  |
| <b>Root Cause of Failure</b>                                                           |                                                  |
| 66. Component Failure                                                                  | DE bearing, DE bearing fit on shaft and end bell |
| 67. Cause of Failure<br><i>Lack of lubrication</i>                                     |                                                  |
| 68. Comments<br><i>Recommend new bearings and machine work, and lubricate properly</i> |                                                  |
| 69. Service Technician                                                                 |                                                  |
| <b>Machine Fit Inspection Report</b>                                                   |                                                  |
| 70. Shaft Run Out                                                                      |                                                  |
| 71. Initial Shaft Run Out                                                              |                                                  |
| 72. Final Shaft Run Out                                                                |                                                  |

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73. DE Bearing Shaft Fit

(F) Fail



74. DE Initial Shaft Bearing Fit Size 1

75. DE Initial Shaft Bearing Fit Size 2

76. DE Initial Shaft Bearing Fit Size 3

77. DE Finial Shaft Bearing Fit Size 1

78. DE Finial Shaft Bearing Fit Size 2

79. DE Finial Shaft Bearing Fit Size 3

80. ODE Bearing Shaft Fit

(P) Pass



81. ODE Initial Shaft Bearing Fit Size 1

3.1499 "

82. ODE Initial Shaft Bearing Fit Size 2

3.1497 "

83. ODE Initial Shaft Bearing Fit Size 3

3.1499 "

84. ODE Finial Shaft Bearing Fit Size 1

85. ODE Finial Shaft Bearing Fit Size 2

86. ODE Finial Shaft Bearing Fit Size 3

87. DE Air Seal Shaft Fit

88. DE Initial Air Seal Shaft Size

89. DE Final Air Seal Shaft Size

90. ODE Air Seal Shaft Fit

91. ODE Initial Air Seal Shaft Size

92. ODE Final Air Seal Shaft Size

93. DE Endbell Fit

(F) Fail

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|                                        |                     |
|----------------------------------------|---------------------|
| 94. DE Initial Endbell Fit Size 1      |                     |
| 95. DE Initial Endbell Fit Size 2      |                     |
| 96. DE Initial Endbell Fit Size 3      |                     |
| 97. DE Final Endbell Fit Size 1        |                     |
| 98. DE Final Endbell Fit Size 2        |                     |
| 99. DE Final Endbell Fit Size 3        |                     |
| 100. DE Endbell Fit Insulated          |                     |
| 101. DE Endbell Air Seal Fit           |                     |
| 102. Initial Endbell Air Seal Fit Size |                     |
| 103. Final Endbell Air Seal Fit Size   |                     |
| 104. ODE Endbell Fit                   | (P) Pass            |
| 105. ODE Initial Endbell Fit Size 1    | 6.6938 "            |
| 106. ODE Initial Endbell Fit Size 2    | 6.6939 "            |
| 107. ODE Initial Endbell Fit Size 3    | 6.6939 "            |
| 108. ODE Final Endbell Fit Size 1      |                     |
| 109. ODE Final Endbell Fit Size 2      |                     |
| 110. ODE Final Endbell Fit Size 3      |                     |
| 111. ODE Endbell Fit Insulated         |                     |
| 112. ODE Endbell Air Seal Fit          |                     |
| 113. ODE Initial Endbell Seal Fit Size |                     |
| 114. ODE Final Endbell Seal Fit Size   |                     |
| 115. Foot Flatness                     | (P) Pass            |
| 116. Foot Condition                    | (P) Pass            |
| 117. Flange Condition                  | (NA) Not Applicable |
| 118. Service Technician                |                     |
| <b>Balancing Report</b>                |                     |
| 119. Balance Type                      |                     |
| 120. Balance Operating Speed           |                     |
| 121. Start Left End                    |                     |
| 122. Start Right End                   |                     |
| 123. Balancing Specification           |                     |
| 124. Finish Left End                   |                     |
| 125. Finish Right End                  |                     |
| 126. Service Technician                |                     |

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## Assembly and Final Test

127. Meggar Testing Reading
128. Surge Test
129. Hi-Pot
130. Winding Resistance 1-2
131. Winding Resistance 2-3
132. Winding Resistance 1-3
133. Test Run Voltage Phase A
134. Test Run Amps A
135. Test Run Voltage Phase B
136. Test Run Amps B
137. Test Run Voltage Phase C
138. Test Run Amps C
139. DE Horizontal Vibration Reading
140. DE Vertical Vibration Reading
141. DE Axial Vibration Reading
142. ODE Horizontal Vibration Reading
143. ODE Vertical Vibration Reading
144. ODE Axial Vibration Reading
145. Ambient Temp at start of Test Run
146. Temp at 5 minutes
147. Temp at 10 minutes
148. Temp at 15 minutes
149. Temp at 20 minutes
150. Temp at 25 minutes
151. Temp at 30 minutes
152. Temp at 35 minutes
153. Temp at 40 minutes
154. Temp at 45 minutes
155. Temp at 50 minutes
156. Temp at 55 minutes
157. Temp at 60 minutes
158. Motor Paint
159. Service Technician





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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or



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11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
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