



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

**Job Number 97936**

Prepared for Peco Foods

Hwy 67  
Pocahontas AR 72455

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AC Recondition Repair Report

1.0

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Recondition Repair Report

FolderID: 97936  
FormID: 10154219

Peco Foods  
Hwy 67  
Pocahontas, AR 72455

Performed By: Motor Shop LR 2  
Date Completed: 4/13/2021

Priorities Found: ● 2 - High ● 15 - Good

### General

1. Job Number	97936
2. Report Date	3/4/2021
3. Customer	PECO FOODS

### Name Plate Information

4. Manufacturer	U.S. MOTORS
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5. Model	FG25 J
6. Serial Number	CAT# H025 V2BLG
7. Horsepower	25
8. KW	
9. Volts	460
10. Amps	29.2
11. RPM	1775
12. Frame	284TPH
13. Enclosure	WP1
14. Cycles	60
15. Phase	3
16. Service Factor	1.15
17. Motor Mount Position	
<b>Initial Inspection</b>	
18. Number of Leads	9
19. Lead Length	10 Inches
20. Lead Size	
21. Lead Condition	(P) Pass
22. Lead Markings	1-9
23. Lug Size, Condition, and Type	
24. Winding RTD's	
25. Winding Rtd's Condition	

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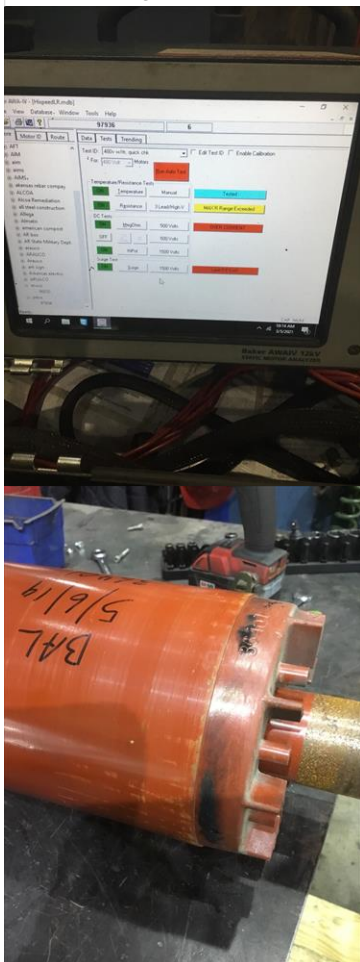


26.	Shaft Run Out	
27.	Does Shaft Turn Freely	
28.	Does Shaft Have Visible Damage	
29.	Bearing Rtd's	
30.	Bearing Rtd's Condition	
31.	Contamination	
	Yes	
32.	Frame Condition	(P) Pass
<div>   </div>		
33.	Fan Condition	(NA) Not Applicable
34.	Broken or missing components	
<b>Initial Electric Test</b>		
35.	Resistance to Ground	
36.	Winding Resistance 1-2	
37.	Winding Resistance 2-3	
38.	Winding Resistance 1-3	Ohm's
39.	Resistive Imbalance	%
40.	Hi-Pot	



#### 41. Surge Test

(F) Fail



#### 42. Stator Condition

good



#### 43. Failure Location

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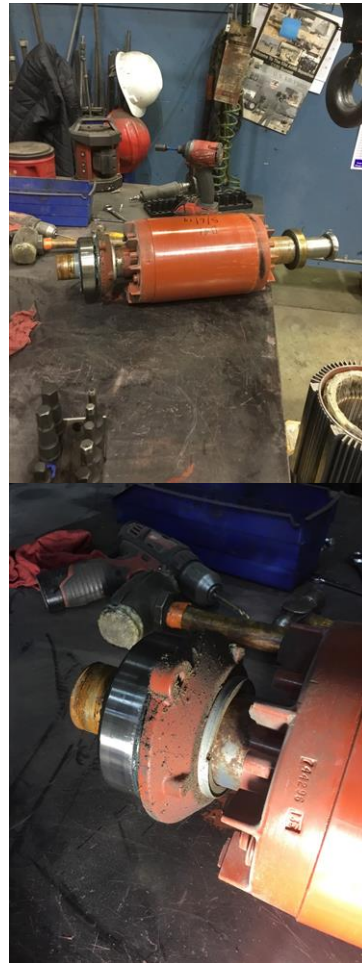


## Initial Rotor Inspection

### 44. Rotor Type



### squirrel cage hollow shaft





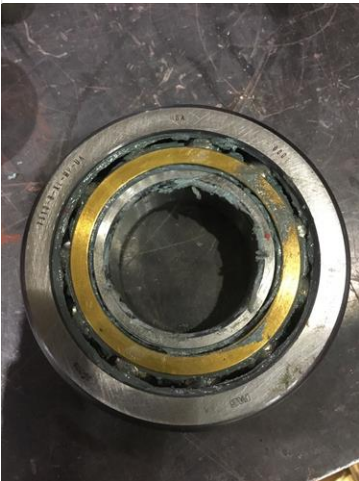


45. Air Gap <10% Variation	
46. Number of Rotor Bars	
47. Number of Broken Rotor Bars	
48. Growler Test	
● 49. Rotor Condition	(P) Pass



**Mechanical Inspection**

50. Bearing Manufacture	FAG
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51. Bearing DE Size	7310-B-XL-MP-UA
52. Bearing DE Type	thrust
53. DE Bearing Qty.	1
54. Bearing ODE Size	6210 2Z



55. Bearing ODE Type	Koyo: regular ball bearing
56. ODE Bearing Qty.	1
57. Insulated Bearing	no

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58. Lubrication Type	grease
59. Grease Condition	(F) Fail
<div> <div></div> <div>Watery/dirty</div> </div>	
	
60. Bearing Retainers	(Y) Yes
61. Shaft Grounding Device	(Y) Yes
<div> <div></div> <div>Aegis ring</div> </div>	
62. DE Seal	(NA) Not Applicable
63. DE Seal Type/Size	
64. ODE Seal	
65. ODE Seal Type/Size	
<b>Root Cause of Failure</b>	
66. Component Failure	windings
67. Cause of Failure	Coil to coil short
68. Comments	Windings tested bad. Coil to coil short. Bearing grease contaminated with water and dirt.
69. Service Technician	Terrence. Holland
	
<b>Machine Fit Inspection Report</b>	
70. Shaft Run Out	
71. Initial Shaft Run Out	
72. Final Shaft Run Out	
73. DE Bearing Shaft Fit	(P) Pass
74. DE Initial Shaft Bearing Fit Size 1	1.9687 "
75. DE Initial Shaft Bearing Fit Size 2	1.9686 "
76. DE Initial Shaft Bearing Fit Size 3	1.9687 "
77. DE Finial Shaft Bearing Fit Size 1	
78. DE Finial Shaft Bearing Fit Size 2	
79. DE Finial Shaft Bearing Fit Size 3	
80. ODE Bearing Shaft Fit	(P) Pass
81. ODE Initial Shaft Bearing Fit Size 1	1.969 "

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82. ODE Initial Shaft Bearing Fit Size 2	1.9689 "
83. ODE Initial Shaft Bearing Fit Size 3	1.969 "
84. ODE Finial Shaft Bearing Fit Size 1	
85. ODE Finial Shaft Bearing Fit Size 2	
86. ODE Finial Shaft Bearing Fit Size 3	
87. DE Air Seal Shaft Fit	
88. DE Initial Air Seal Shaft Size	
89. DE Final Air Seal Shaft Size	
90. ODE Air Seal Shaft Fit	
91. ODE Initial Air Seal Shaft Size	
92. ODE Final Air Seal Shaft Size	
● 93. DE Endbell Fit	(P) Pass

94. DE Initial Endbell Fit Size 1	4.3307 "
95. DE Initial Endbell Fit Size 2	4.3309 "
96. DE Initial Endbell Fit Size 3	4.3309 "
97. DE Final Endbell Fit Size 1	
98. DE Finial Endbell Fit Size 2	
99. DE Final Endbell Fit Size 3	
100. DE Endbell Fit Insulated	
101. DE Endbell Air Seal Fit	
102. Initial Endbell Air Seal Fit Size	
103. Finial Endbell Air Seal Fit Size	
● 104. ODE Endbell Fit	(P) Pass



105. ODE Initial Endbell Fit Size 1	3.5339 "
106. ODE Initial Endbell Fit Size 2	3.534 "
107. ODE Initial Endbell Fit Size 3	3.534 "
108. ODE Final Endbell Fit Size 1	
109. ODE Final Endbell Fit Size 2	
110. ODE Final Endbell Fit Size 3	
111. ODE Endbell Fit Insulated	
112. ODE Endbell Air Seal Fit	
113. ODE Initial Endbell Seal Fit Size	
114. ODE Final Endbell Seal Fit Size	
115. Foot Flatness	(NA) Not Applicable
116. Foot Condition	(NA) Not Applicable
117. Flange Condition	(P) Pass
118. Service Technician	Terrence Holland
	


## Balancing Report

119. Balance Type



120. Balance Operating Speed	416 RPM
121. Start Left End	0.22 Mills

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122. Start Right End	0.06 Mills
123. Balancing Specification	1.5
124. Finish Left End	0.22 Mills
125. Finish Right End	0.06 Mills
126. Service Technician	RW
	
<b>Assembly and Final Test</b>	
127. Meggar Testing Reading	59,300 Mohm



128. Surge Test	(P) Pass
129. Hi-Pot	
130. Winding Resistance 1-2	
131. Winding Resistance 2-3	
132. Winding Resistance 1-3	
133. Test Run Voltage Phase A	462 Volts



134. Test Run Amps A	8.9 Amps
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135. Test Run Voltage Phase B

462 Volts



136. Test Run Amps B

8.9 Amps

137. Test Run Voltage Phase C

463 Volts



138. Test Run Amps C

8.800000000000001 Amps

139. DE Horizontal Vibration Reading

140. DE Vertical Vibration Reading

141. DE Axial Vibration Reading

142. ODE Horizontal Vibration Reading

143. ODE Vertical Vibration Reading

144. ODE Axial Vibration Reading

145. Ambient Temp at start of Test Run

146. Temp at 5 minutes

147. Temp at 10 minutes

148. Temp at 15 minutes

149. Temp at 20 minutes

150. Temp at 25 minutes

151. Temp at 30 minutes

152. Temp at 35 minutes

153. Temp at 40 minutes

154. Temp at 45 minutes

155. Temp at 50 minutes

156. Temp at 55 minutes

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157. Temp at 60 minutes

● 158. Motor Paint

(P) Pass



159. Service Technician

RW

RW



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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.