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— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 100391

Prepared for Midway Industries

618 Dillard
Midway AR 72651

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Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Recondition As Found

Midway Industries

618 Dillard
Midway, AR 72651

FolderID: 100391
FormID: 14775143

AC Recondition - Rev. 2

Location: MOTOR SHOP LR

Serial Number: NO NP

Hi-Speed Job Number: 100391

RPM: 1200 (RPM)

Frame: 284

Voltage: 230 / 460

Phase: Three

Hz: 60 (Hz)

Enclosure: DP

of Leads: 9

J-box Included: None

Coupling/Sheave: None

Bearing RTDs: No

Stator RTDs: No

Repair Stage: Final

Rewind: Yes

Shaft Machined Fit Repairs
Required: No

Heaters: No

Winding Type : Random Wound

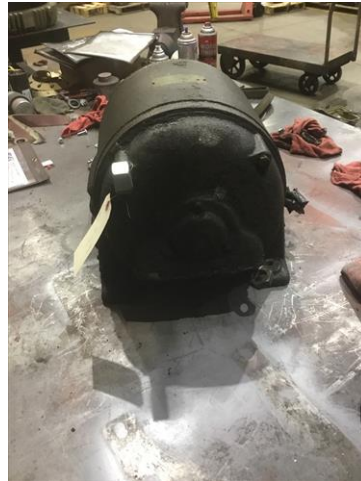
Bearing Type: Rolling Element

Priorities Found: ● 3 - High ● 4 - Good

Overall Condition

1. Report Date

2. Nameplate Picture



3. Photos of all six sides of the machine.

4. Describe the Overall Condition of the Equipment as Received

Initial Mechanical/Electrical

<input checked="" type="radio"/>	5. Does Shaft Turn Freely?	(No) No
	6. Does Shaft Have Visible Damage?	(No) No
	7. Assembled Shaft Runout	
	8. Assembled Shaft End Play	
	9. Air Gap Variation <10%	

10. Lead Condition

(F) Fail



11. Lead Length

6 Inches

12. Frame Condition

dirty



13. Fan Condition

(N) NA

14. Broken or Missing Components

0

Initial Electrical Inspection

15. Insulation Resistance/Megger

0 Megohms

16. Winding Resistance

1-2

1-3

2-3

17. Perform Surge Test

(F) Fail



18. Stator Condition

rewind



Mechanical Inspection

19. Drive End Bearing Number-

6307



20. Drive End Bearing Qty.

1

21. Drive End Bearing Type

(Ball) Ball Bearing

22. Drive End Lubrication Type

(Grease) Grease Lubricated

23. Drive End Bearing Insulation or Grounding Device?

no

24. Drive End Wavy Washer/Snap-Ring Other Retention Device?

na

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25. Drive End Bearing Condition

Old hard grease



26. Opposite Drive End Bearing Number-

6307



27. Opposite Drive End Bearing Qty.

1

28. Opposite Drive End Bearing Type

(Ball) Ball Bearing

29. Opposite Drive End Lubrication Type

(Grease) Grease Lubricated

30. Opposite Drive End Bearing Insulation or Grounding Device?

na

31. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?

na


32. Opposite Drive End Bearing Condition


Old grease



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33. Drive End Seal	
34. Opposite Drive End Seal	
Rotor Inspection	
35. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
36. Growler Test	(Pass) Pass
37. Number of Rotor Bars	57
38. Rotor Condition	



39. List the Parts needed for the Repair Below	
0	
40. Signature of Technician that Disassembled Motor	RW
	
Mechanical Fits- Rotor	
41. Shaft Runout	
42. Rotor Runout	
Drive End Bearing Fit	Rotor Body
43. Coupling Fit Closest to Bearing Housing	Opposite Drive End Bearing
0 Degrees	90 Degrees
120 Degrees	
44. Coupling Fit Closest to the end of the Shaft	
0 Degrees	60 Degrees
120 Degrees	
45. Drive End Bearing Shaft Fit	
0 Degrees	60 Degrees
120 Degrees	
1.3782	1.3782
	1.3782

46. Drive End Bearing Shaft Fit Condition

(P) Pass



47. Opposite Drive End Bearing Shaft Fit

0 Degrees	60 Degrees	120 Degrees
1.3781	1.3781	1.3781

48. Opposite Drive End Bearing Shaft Fit Condition

(P) Pass



49. Shaft Air Seal Fits

Drive End Air Seal	Opposite Drive End Air Seal



Mechanical Fits- Bearing Housings

50. Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
3.1496	3.1496	3.1496



51. Drive End - Endbell Bearing Fit Condition		(P) Pass
52. Opposite Drive End - Endbell Bearing Fit		
0 Degrees	60 Degrees	120 Degrees
3.1498	3.1498	3.2498
53. Opposite Drive End - Endbell Bearing Fit Condition		(P) Pass



54. Bearing Cap Condition		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
pass	pass	
		
55. End Bell Air Seal Fits		
Drive End Air Seal	Opposite Drive End Air Seal	
56. List Machine Work Needed Below		
57. Technician		RW
		
Dynamic Balance Report		
58. Rotor Weight and Balance Grade		
Rotor Weight	Balance Grade	
59. Initial Balance Readings		
Drive End	Opposite Drive End	
60. Final Balance Readings		
Drive End	Opposite Drive End	
61. Technician		
Rewind		
62. Core Test Results - Watts loss per Pound		
Pre-Burnout	Post Burnout	
63. Core Hot Spot Test		
Pre-Burnout	Post-Burnout	
64. Post Rewind Electrical Test- Insulation Resistance		
65. Post Rewind Polarization Index		
66. Post Rewind Winding Resistance		
1-2	1-3	2-3

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67. Post Rewind Surge Test

68. Post Rewind Hi-Pot

69. Technician

Root Cause of Failure

70. Failure locations

Winding insulation breakdown



71. Root cause of failure

Grease tar and grit



Mechanical Fits- Bearing Housings - Post Repair

72. Drive End - Endbell Bearing Fit Post Repair

0 Degrees

60 Degrees

120 Degrees

73. Opposite Drive End - Endbell Bearing Fit Post Repair

0 Degrees

60 Degrees

120 Degrees

74. Bearing Cap Condition Post Repair

Drive End Bearing Cap

Opposite Drive End Bearing Cap

75. End Bell Air Seal Fits Post Repair

Drive End Air Seal

Opposite Drive End Air Seal

76. End Bell Repair Sign-off

Assembly

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77. Photograph All Major Components prior to assembly		
78. Final Insulation Resistance Test		
79. Assembled Shaft Endplay		
80. Assembled Shaft Runout		
81. Test Run Voltage		
Volts	Volts	Volts
456	455	456



82. Test Run Amperage		
Amps	Amps	Amps
3.6	4.1	3.9



83. Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
84. Opposite Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
85. Ambient Temperature - Fahrenheit		
86. Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
87. Opposite Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes

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88. Final Test Run Sign-off

89. Document Final Condition with Pictures after paint



90. Final Pics and QC Review

RW

RW



Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Random Coil Rewind Report

FolderID: 100391
FormID: 15069893

Midway Industries
618 Dillard
Midway, AR 72651

Priorities Found: ● 1 - Good

General

1. Job Number	100392
2. Report Date	11/10/2022
3. Customer	Midway Industries

Stator Winding

4. Core Length	4.875 "
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5. Core ID	7 "
6. Back Iron Depth	0.25 "
7. Slot Depth	0.876 "
8. Tooth Width	0.25 "
9. Number of Vents	
10. Vent Width	
11. Before Burnout Core loss	
12. Flux Before Burnout	
13. Watts before burnout	
14. Watts loss per lb. before burnout	
15. After Burnout Core Loss	
16. Flux After burnout	
17. Watts After Burnout	
18. Watts loss per lb After Burnout	
19. Core Iron Condition	
20. RTD's	
21. RTD's Reading	
22. Motor Heaters	

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Printed on 11/11/2022

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2.0

23. Heater Qty.	
24. Heater Voltage	
25. Heater Wattage	
26. Thermistors	
27. Number of Poles	6
28. Slots	48
29. Number of Coils	48
30. Coil Weight	20 Lbs.
31. Lead Markings	
32. Grouping	
6 of 2	
12 of 3	
33. Multiple Wires	(Y) Yes
34. Wire Size	
2 #18	
35. Turns per coil	14
36. Pitch 1 to:	8
37. Connection	
1 & 2 Wye	
38. Lead Length	12 "
39. Lead Size	18
40. Number of Leads	9
41. Megger Reading After Rewind	
42. Coil Machine Slot	
43. Coil Machine Tip	
44. Coil Machine Pitch	
45. Hi Pot Reading After Rewind	
46. Surge Pattern After Rewind	
47. Service Technician	Trent
	



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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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