



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 100583**

Prepared for L'Oreal - Synovos

11500 Maybelline Rd  
North Little Rock AR 72117

# Table of Contents

AC Recondition As Found - *MOTOR SHOP LR*

AC Recondition - Rev. 2: *P14X1370G*

**1.0**

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*Table of Contents*



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Millington, Tn 38053  
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## AC Recondition As Found

L'Oreal - Synovos  
11500 Maybelline Rd  
North Little Rock, AR 72117

FolderID: 100583  
FormID: 15215076

### AC Recondition - Rev. 2

Location: MOTOR SHOP LR  
Serial Number: P14X1370G  
Description: 2HP RELIANCE 1800RPM FD145TC

Hi-Speed Job Number:	100583
Manufacturer:	Reliance
Serial Number:	P14X1370G
HP/kW:	2 (HP)
RPM:	1725 (RPM)
Frame:	FD145TC
Voltage:	230 / 460
Current:	5.4/2.7
Phase:	Three
Hz:	60 (Hz)
Service Factor:	1.15
Enclosure:	TEFC
J-box Included:	Complete
Coupling/Sheave:	Propeller
Bearing RTDs:	No
Stator RTDs:	No
Repair Stage:	Final
Heaters:	No
Winding Type :	Random Wound
Bearing Type:	Rolling Element

Priorities Found: ● 3 - High ● 5 - Good

### Overall Condition

1. Report Date
2. Nameplate Picture



3. Photos of all six sides of the machine.

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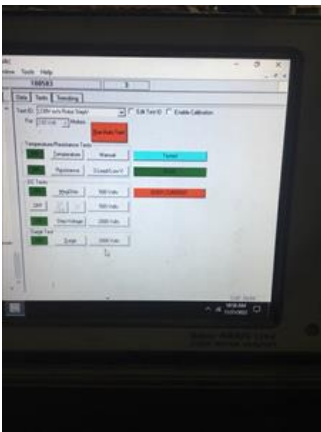
4.	Describe the Overall Condition of the Equipment as Received	
	<i>Dirty</i>	
5.	Distance from the end of the shaft to the Coupling/Sheave	inches
<b>Initial Mechanical/Electrical</b>		
6.	Does Shaft Turn Freely?	(Yes) Yes
7.	Does Shaft Have Visible Damage?	(No) No
8.	Assembled Shaft Runout	
9.	Assembled Shaft End Play	
10.	Air Gap Variation <10%	

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11. Lead Condition	(P) Pass
12. Lead Length	12 Inches
13. Frame Condition	pass
14. Fan Condition	(P) Pass



15. Broken or Missing Components	na
<b>Initial Electrical Inspection</b>	
16. Insulation Resistance/Megger	Megohms
17. Winding Resistance	
1-2	1-3 2-3
18. Perform Surge Test	(F) Fail



19. Number of Stator Slots	
20. Stator Condition	
<b>Mechanical Inspection</b>	
21. Drive End Bearing Number-	6205
22. Drive End Bearing Qty.	1
23. Drive End Bearing Type	(Ball) Ball Bearing
24. Drive End Lubrication Type	(Grease) Grease Lubricated
25. Drive End Bearing Insulation or Grounding Device?	na
26. Drive End Wavy Washer/Snap-Ring Other Retention Device?	na

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28. Opposite Drive End Bearing Number-	6203
29. Opposite Drive End Bearing Qty.	1
30. Opposite Drive End Bearing Type	(Ball) Ball Bearing
31. Opposite Drive End Lubrication Type	(Grease) Grease Lubricated
32. Opposite Drive End Bearing Insulation or Grounding Device?	na
33. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?	wavy washer
34. Opposite Drive End Bearing Condition	signs of contamination



35. Drive End Seal	na
36. Opposite Drive End Seal	na
<b>Rotor Inspection</b>	
37. Rotor Type/Material	(Squirrel Aluminum) Squirrel Cage Aluminum Die Cast
38. Growler Test	(Pass) Pass
39. Number of Rotor Bars	
40. Rotor Condition	pass
41. List the Parts needed for the Repair Below	
6008	
6205	
6203	

42. Signature of Technician that Disassembled Motor

Cw



### Mechanical Fits- Rotor

43. Shaft Runout

44. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

45. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

46. Coupling Fit Closest to the end of the Shaft

0 Degrees

60 Degrees

120 Degrees

47. Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

48. Drive End Bearing Shaft Fit Condition

(P) Pass

49. Opposite Drive End Bearing Shaft Fit

0 Degrees

60 Degrees

120 Degrees

50. Opposite Drive End Bearing Shaft Fit Condition

(P) Pass

51. Shaft Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

### Mechanical Fits- Bearing Housings

52. Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

53. Drive End - Endbell Bearing Fit Condition

(F) Fail

 Pitted

54. Opposite Drive End - Endbell Bearing Fit

0 Degrees

60 Degrees

120 Degrees

55. Opposite Drive End - Endbell Bearing Fit Condition

(F) Fail

 Lip wear

56. Bearing Cap Condition

Drive End Bearing Cap

Opposite Drive End Bearing Cap

 Na

57. End Bell Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

58. List Machine Work Needed Below

Both end bell bearing fits



59. Technician

Cw


**Dynamic Balance Report**

60. Rotor Weight and Balance Grade

Rotor Weight

Balance Grade

61. Initial Balance Readings

Drive End

Opposite Drive End

62. Final Balance Readings

Drive End

Opposite Drive End

63. Technician

**Rewind**

64. Core Test Results - Watts loss per Pound

Pre-Burnout

Post Burnout

65. Core Hot Spot Test

Pre-Burnout

Post-Burnout

66. Post Rewind Electrical Test- Insulation Resistance

67. Post Rewind Polarization Index

68. Post Rewind Winding Resistance

1-2

1-3

2-3

69. Post Rewind Surge Test

70. Post Rewind Hi-Pot

71. Technician

**Root Cause of Failure**

72. Failure locations

*Bearings, end bell bearing fits, and windings*

73. Root cause of failure

*Wear, frosting, contamination, and windings are grounded***Mechanical Fits- Rotor - Post Repair**

74. Shaft Runout Post Repair

75. Rotor Runout Post Repair

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

76. Coupling Fit Closest to Bearing Housing Post Repair

0 Degrees

90 Degrees

120 Degrees

77. Coupling Fit Closest to the end of the Shaft Post Repair

0 Degrees

60 Degrees

120 Degrees

78. Drive End Bearing Shaft Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
79. Opposite Drive End Bearing Shaft Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
80. Shaft Air Seal Fits Post Repair			
Drive End Air Seal	Opposite Drive End Air Seal		
81. Shaft Repair Sign-off			
<b>Mechanical Fits- Bearing Housings - Post Repair</b>			
82. Drive End - Endbell Bearing Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
2.0476	2.0476	2.0476	



83. Opposite Drive End - Endbell Bearing Fit Post Repair			
0 Degrees	60 Degrees	120 Degrees	
1.575	1.575	1.575	



84. Bearing Cap Condition Post Repair			
Drive End Bearing Cap	Opposite Drive End Bearing Cap		
85. End Bell Air Seal Fits Post Repair			
Drive End Air Seal	Opposite Drive End Air Seal		

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86.	End Bell Repair Sign-off		
Assembly			
87.	Photograph All Major Components prior to assembly		
88.	Final Insulation Resistance Test		
89.	Assembled Shaft Endplay		
90.	Assembled Shaft Runout		
91.	Test Run Voltage		
	Volts	Volts	Volts
92.	Test Run Amperage		
	Amps	Amps	Amps
93.	Drive End Vibration Readings - Inches Per Second		
	Horizontal	Vertical	Axial
94.	Opposite Drive End Vibration Readings - Inches Per Second		
	Horizontal	Vertical	Axial
95.	Ambient Temperature - Fahrenheit		
96.	Drive End Bearing Temps - Fahrenheit		
	5 Minutes	10 Minutes	15 Minutes
97.	Opposite Drive End Bearing Temps - Fahrenheit		
	5 Minutes	10 Minutes	15 Minutes
98.	Final Test Run Sign-off		
99.	Document Final Condition with Pictures after paint		





#### 100. Final Pics and QC Review

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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or



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