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— EVERY DAY SINCE 1946 —

Motor Shop Repairs

Job Number 98381

Prepared for Lexicon (10257)

8900 Fouche Dam Pike
Little Rock AR

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AC Recondition Repair Report

1.0

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Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
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AC Recondition Repair Report

Lexicon (10257)
8900 Fouche Dam Pike
Little Rock, AR

Performed By: Motor Shop LR 2
Date Completed: 7/2/2021

FolderID: 98381
FormID: 10995409

Priorities Found: ● 1 - High ● 16 - Good

General

1. Job Number	98381
2. Report Date	6/30/2021
3. Customer	LEXICON

Name Plate Information

4. Manufacturer	REULAND
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5. Model	3888-XH8787C
6. Serial Number	823471A-1
7. Horsepower	20
8. KW	
9. Volts	460
10. Amps	25.6
11. RPM	1800
12. Frame	WER-324S
13. Enclosure	
14. Cycles	60

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15. Phase	3
16. Service Factor	
17. Motor Mount Position	
Initial Inspection	
18. Number of Leads	3



19. Lead Length	
20. Lead Size	
21. Lead Condition	(P) Pass
22. Lead Markings	
23. Lug Size, Condition, and Type	
24. Winding RTD's	
25. Winding Rtd's Condition	
26. Shaft Run Out	
27. Does Shaft Turn Freely	
28. Does Shaft Have Visible Damage	Worn key way and shaft diameter drive end.
 Weld shaft and machine to size for new coupling and cut new key way.	



29. Bearing Rtd's	
30. Bearing Rtd's Condition	
31. Contamination	Dirty
32. Frame Condition	(P) Pass

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33. Fan Condition	(NA) Not Applicable
34. Broken or missing components	
Initial Electric Test	
35. Resistance to Ground	33124 Mohm
36. Winding Resistance 1-2	
37. Winding Resistance 2-3	
38. Winding Resistance 1-3	
39. Resistive Imbalance	
40. Hi-Pot	
41. Surge Test	(P) Pass



42. Stator Condition	dirty wash and bake
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43. Failure Location
Initial Rotor Inspection

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44. Rotor Type

wound rotor

*Wash and bake*

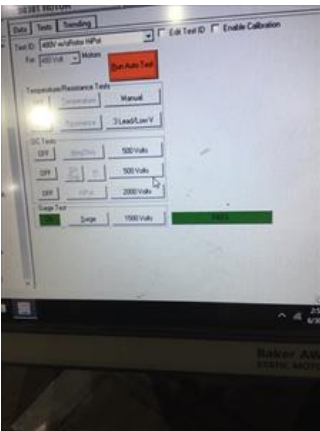
45. Air Gap <10% Variation

46. Number of Rotor Bars

47. Number of Broken Rotor Bars

● 48. Growler Test

(P) Pass



● 49. Rotor Condition

(P) Pass

Mechanical Inspection

50. Bearing Manufacture

Fag

51. Bearing DE Size

6311 ZZ

52. Bearing DE Type

ball bearing

53. DE Bearing Qty.

1



54. Bearing ODE Size

6311ZZ

55. Bearing ODE Type

ball Bearing

56. ODE Bearing Qty.

1



57. Insulated Bearing

no

58. Lubrication Type

Grease

59. Grease Condition

(P) Pass

60. Bearing Retainers

(NA) Not Applicable

61. Shaft Grounding Device

(NA) Not Applicable

62. DE Seal

(NA) Not Applicable

63. DE Seal Type/Size

64. ODE Seal

(NA) Not Applicable

65. ODE Seal Type/Size

Root Cause of Failure

66. Component Failure

break

67. Cause of Failure

*Bearing shaft worn
Weld bearing shaft and machine*

68. Comments

69. Service Technician

Machine Fit Inspection Report

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70. Shaft Run Out
Weld and machine shaft and keyway drive end

(F) Fail



71. Initial Shaft Run Out	0.01 "
72. Final Shaft Run Out	0.0005 "
73. DE Bearing Shaft Fit	(P) Pass
74. DE Initial Shaft Bearing Fit Size 1	2.1657 "
75. DE Initial Shaft Bearing Fit Size 2	2.1657 "
76. DE Initial Shaft Bearing Fit Size 3	2.1657 "
77. DE Finial Shaft Bearing Fit Size 1	
78. DE Finial Shaft Bearing Fit Size 2	
79. DE Finial Shaft Bearing Fit Size 3	
80. ODE Bearing Shaft Fit	(P) Pass
81. ODE Initial Shaft Bearing Fit Size 1	2.1659 "
82. ODE Initial Shaft Bearing Fit Size 2	2.1659 "
83. ODE Initial Shaft Bearing Fit Size 3	2.1659 "
84. ODE Finial Shaft Bearing Fit Size 1	
85. ODE Finial Shaft Bearing Fit Size 2	
86. ODE Finial Shaft Bearing Fit Size 3	
87. DE Air Seal Shaft Fit	
88. DE Initial Air Seal Shaft Size	
89. DE Final Air Seal Shaft Size	
90. ODE Air Seal Shaft Fit	
91. ODE Initial Air Seal Shaft Size	
92. ODE Final Air Seal Shaft Size	
93. DE Endbell Fit	(P) Pass
94. DE Initial Endbell Fit Size 1	4.7251 "
95. DE Initial Endbell Fit Size 2	4.7251 "
96. DE Initial Endbell Fit Size 3	4.7251 "
97. DE Final Endbell Fit Size 1	
98. DE Finial Endbell Fit Size 2	
99. DE Final Endbell Fit Size 3	
100. DE Endbell Fit Insulated	(NA) Not Applicable
101. DE Endbell Air Seal Fit	
102. Initial Endbell Air Seal Fit Size	
103. Finial Endbell Air Seal Fit Size	

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104. ODE Endbell Fit	(P) Pass
105. ODE Initial Endbell Fit Size 1	4.7253 "
106. ODE Initial Endbell Fit Size 2	4.7253 "
107. ODE Initial Endbell Fit Size 3	4.7253 "
108. ODE Final Endbell Fit Size 1	
109. ODE Final Endbell Fit Size 2	
110. ODE Final Endbell Fit Size 3	
111. ODE Endbell Fit Insulated	(NA) Not Applicable
112. ODE Endbell Air Seal Fit	
113. ODE Initial Endbell Seal Fit Size	
114. ODE Final Endbell Seal Fit Size	
115. Foot Flatness	(P) Pass
116. Foot Condition	(P) Pass
117. Flange Condition	(P) Pass
118. Service Technician	RW

Balancing Report

119. Balance Type



120. Balance Operating Speed	405.6 RPM
121. Start Left End	0.38 Mills
122. Start Right End	0.16 Mills
123. Balancing Specification	
124. Finish Left End	0.28 Mills
125. Finish Right End	0.17 Mills
126. Service Technician	RW

Assembly and Final Test

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128. Surge Test	(P) Pass
129. Hi-Pot	
130. Winding Resistance 1-2	Ohm's
131. Winding Resistance 2-3	
132. Winding Resistance 1-3	
133. Test Run Voltage Phase A	454 Volts



134. Test Run Amps A	9.199999999999999 Amps
135. Test Run Voltage Phase B	454 Volts



136. Test Run Amps B	8.699999999999999 Amps
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137. Test Run Voltage Phase C

456 Volts



138. Test Run Amps C

8.699999999999999 Amps

139. DE Horizontal Vibration Reading

140. DE Vertical Vibration Reading

141. DE Axial Vibration Reading

142. ODE Horizontal Vibration Reading

143. ODE Vertical Vibration Reading

144. ODE Axial Vibration Reading

145. Ambient Temp at start of Test Run

146. Temp at 5 minutes

147. Temp at 10 minutes

148. Temp at 15 minutes

149. Temp at 20 minutes

150. Temp at 25 minutes

151. Temp at 30 minutes

152. Temp at 35 minutes

153. Temp at 40 minutes

154. Temp at 45 minutes

155. Temp at 50 minutes

156. Temp at 55 minutes

157. Temp at 60 minutes

● 158. Motor Paint

(P) Pass



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159. Service Technician

RW

A handwritten signature in black ink, consisting of the letters 'R' and 'W' joined together, with a long diagonal stroke extending upwards from the 'W'.



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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
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