



KEEPING YOUR FACILITY UP TO SPEED
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Motor Shop Repairs

Job Number 97893

Prepared for Kimberly Clark (10176-KCM)

500 Murphy Dr.
Maumelle AR 72113

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AC Recondition Repair Report

1.0

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Hi-Speed Industrial Service
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AC Recondition Repair Report

FolderID: 97893
FormID: 10099599

Kimberly Clark (10176-KCM)
500 Murphy Dr.
Maumelle, AR 72113

Performed By: Motor Shop LR 2
Date Completed: 2/26/2021

Priorities Found: ● 17 - Good

General	
1. Job Number	97893
2. Report Date	2/25/2021
3. Customer	KIMBERLY CLARK
Name Plate Information	
4. Manufacturer	G.E.
5. Model	5KAF449SS229P
6. Serial Number	PGG124038
7. Horsepower	150
8. KW	
9. Volts	460
10. Amps	160
11. RPM	1790
12. Frame	449T
13. Enclosure	TEFC
14. Cycles	60
15. Phase	3
16. Service Factor	1.15
17. Motor Mount Position	
Initial Inspection	
18. Number of Leads	6
19. Lead Length	16 Inches
20. Lead Size	2

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21. Lead Condition

(P) Pass



22. Lead Markings	123789
23. Lug Size, Condition, and Type	
24. Winding RTD's	
25. Winding Rtd's Condition	
26. Shaft Run Out	
27. Does Shaft Turn Freely	yes
28. Does Shaft Have Visible Damage	no
29. Bearing Rtd's	(NA) Not Applicable
30. Bearing Rtd's Condition	(NA) Not Applicable
31. Contamination	No
32. Frame Condition	(P) Pass
33. Fan Condition	(P) Pass

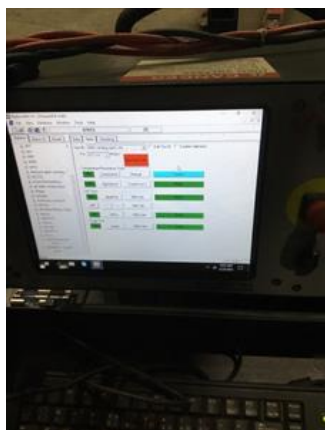


34. Broken or missing components	
Initial Electric Test	
35. Resistance to Ground	
36. Winding Resistance 1-2	
37. Winding Resistance 2-3	
38. Winding Resistance 1-3	
39. Resistive Imbalance	
40. Hi-Pot	

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41. Surge Test

(P) Pass



42. Stator Condition

Good



43. Failure Location

Initial Rotor Inspection

44. Rotor Type

Cast aluminum



45. Air Gap <10% Variation

46. Number of Rotor Bars

58

47. Number of Broken Rotor Bars

0

48. Growler Test

(P) Pass

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Mechanical Inspection

50. Bearing Manufacture

Koyo

51. Bearing DE Size

6318ZZ



52. Bearing DE Type

Ball

53. DE Bearing Qty.

1

54. Bearing ODE Size

6318ZZ



55. Bearing ODE Type

Ball

56. ODE Bearing Qty.

1

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57. Insulated Bearing	no
58. Lubrication Type	Grease
59. Grease Condition	(NA) Not Applicable
60. Bearing Retainers	
61. Shaft Grounding Device	
62. DE Seal	(NA) Not Applicable
63. DE Seal Type/Size	
64. ODE Seal	(NA) Not Applicable
65. ODE Seal Type/Size	
Root Cause of Failure	
66. Component Failure	
67. Cause of Failure	
68. Comments	
69. Service Technician	
Machine Fit Inspection Report	
70. Shaft Run Out	
71. Initial Shaft Run Out	
72. Final Shaft Run Out	
73. DE Bearing Shaft Fit	(P) Pass
74. DE Initial Shaft Bearing Fit Size 1	3.5436 "
75. DE Initial Shaft Bearing Fit Size 2	3.5436 "
76. DE Initial Shaft Bearing Fit Size 3	3.5436 "
77. DE Finial Shaft Bearing Fit Size 1	
78. DE Finial Shaft Bearing Fit Size 2	
79. DE Finial Shaft Bearing Fit Size 3	
80. ODE Bearing Shaft Fit	(P) Pass
81. ODE Initial Shaft Bearing Fit Size 1	3.5438 "
82. ODE Initial Shaft Bearing Fit Size 2	3.5438 "
83. ODE Initial Shaft Bearing Fit Size 3	3.5438 "
84. ODE Finial Shaft Bearing Fit Size 1	
85. ODE Finial Shaft Bearing Fit Size 2	
86. ODE Finial Shaft Bearing Fit Size 3	
87. DE Air Seal Shaft Fit	
88. DE Initial Air Seal Shaft Size	
89. DE Final Air Seal Shaft Size	
90. ODE Air Seal Shaft Fit	
91. ODE Initial Air Seal Shaft Size	
92. ODE Final Air Seal Shaft Size	

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93. DE Endbell Fit

(P) Pass



94. DE Initial Endbell Fit Size 1	7.4809 "
95. DE Initial Endbell Fit Size 2	7.4809 "
96. DE Initial Endbell Fit Size 3	7.4809 "
97. DE Final Endbell Fit Size 1	
98. DE Final Endbell Fit Size 2	
99. DE Final Endbell Fit Size 3	
100. DE Endbell Fit Insulated	(NA) Not Applicable
101. DE Endbell Air Seal Fit	
102. Initial Endbell Air Seal Fit Size	
103. Final Endbell Air Seal Fit Size	

104. ODE Endbell Fit

(P) Pass



105. ODE Initial Endbell Fit Size 1	7.4814 "
106. ODE Initial Endbell Fit Size 2	7.4814 "
107. ODE Initial Endbell Fit Size 3	7.4814 "
108. ODE Final Endbell Fit Size 1	
109. ODE Final Endbell Fit Size 2	
110. ODE Final Endbell Fit Size 3	
111. ODE Endbell Fit Insulated	(NA) Not Applicable
112. ODE Endbell Air Seal Fit	
113. ODE Initial Endbell Seal Fit Size	
114. ODE Final Endbell Seal Fit Size	

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115. Foot Flatness	(P) Pass
116. Foot Condition	(P) Pass
117. Flange Condition	(NA) Not Applicable
118. Service Technician	RW
Balancing Report	
119. Balance Type	Two Plane Balance



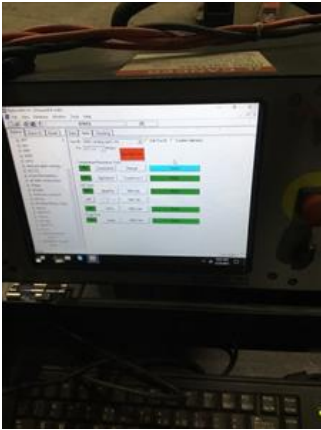
120. Balance Operating Speed	400 RPM
121. Start Left End	0.82 Mills
122. Start Right End	0.64 Mills
123. Balancing Specification	.5
124. Finish Left End	0.37 Mills
125. Finish Right End	0.17 Mills
126. Service Technician	RW
Assembly and Final Test	
127. Meggar Testing Reading	5240 Mohm



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128. Surge Test

(P) Pass



129. Hi-Pot

130. Winding Resistance 1-2

131. Winding Resistance 2-3

132. Winding Resistance 1-3

133. Test Run Voltage Phase A

457 Volts



134. Test Run Amps A

37.5 Amps

135. Test Run Voltage Phase B

455 Volts



136. Test Run Amps B

35.9 Amps

137. Test Run Voltage Phase C

458 Volts

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138. Test Run Amps C	36 Amps
139. DE Horizontal Vibration Reading	
140. DE Vertical Vibration Reading	
141. DE Axial Vibration Reading	
142. ODE Horizontal Vibration Reading	
143. ODE Vertical Vibration Reading	
144. ODE Axial Vibration Reading	
145. Ambient Temp at start of Test Run	
146. Temp at 5 minutes	
147. Temp at 10 minutes	
148. Temp at 15 minutes	
149. Temp at 20 minutes	
150. Temp at 25 minutes	
151. Temp at 30 minutes	
152. Temp at 35 minutes	
153. Temp at 40 minutes	
154. Temp at 45 minutes	
155. Temp at 50 minutes	
156. Temp at 55 minutes	
157. Temp at 60 minutes	
158. Motor Paint	(P) Pass



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