



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

**Job Number 97592**

Prepared for Kimberly Clark (10176-KCM)

500 Murphy Dr.  
Maumelle AR 72113

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AC Recondition Repair Report

1.0

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Recondition Repair Report

FolderID: 97592  
FormID: 9419850




Kimberly Clark (10176-KCM)

500 Murphy Dr.  
Maumelle, AR 72113









Priorities Found: ● 2 - High ● 15 - Good

General		
1. Job Number	97592	
2. Report Date		
3. Customer	KIMBERLY CLARK PARIS TEXAS	
Name Plate Information		
4. Manufacturer	BALDOR	
5. Model		
6. Serial Number	N0712030025	
7. Horsepower	700	
8. KW		
9. Volts	4160	
10. Amps	84	
11. RPM	3580	
12. Frame	5009S	
13. Enclosure	ODP	
14. Cycles	60	
15. Phase	3	
16. Service Factor	1.15	
17. Motor Mount Position	F1	
Initial Inspection 		
18. Number of Leads	3	
19. Lead Length	72 Inches	
20. Lead Size	2	
<span style="color: green;">●</span> 21. Lead Condition	(P) Pass	P42
22. Lead Markings	123	
23. Lug Size, Condition, and Type	Same, copper. Pass.	
24. Winding RTD's		
25. Winding Rtd's Condition		
26. Shaft Run Out	0.001	
27. Does Shaft Turn Freely	yes	
28. Does Shaft Have Visible Damage	yes	P94
29. Bearing Rtd's		
30. Bearing Rtd's Condition		

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31.	Contamination <i>Dirt and grease</i>		P104
● 32.	Frame Condition	(P) Pass	P106
● 33.	Fan Condition	(P) Pass	P109
34.	Broken or missing components <i>Need new sleeve in front of drive end bearing</i>		
<b>Initial Electric Test</b> 			
35.	Resistance to Ground	Mohm	P7
36.	Winding Resistance 1-2		
37.	Winding Resistance 2-3		
38.	Winding Resistance 1-3		
39.	Resistive Imbalance		
40.	Hi-Pot	Ua	
● 41.	Surge Test	(P) Pass	
42.	Stator Condition	very dirty, passes all tests. Suggest rewind.	P65
43.	Failure Location	Coils got very hot. Suggest rewind	
<b>Initial Rotor Inspection</b>			
44.	Rotor Type	copper bar	
45.	Air Gap <10% Variation		
46.	Number of Rotor Bars	40	
47.	Number of Broken Rotor Bars	0	
● 48.	Growler Test	(P) Pass	
● 49.	Rotor Condition	(P) Pass	
<b>Mechanical Inspection</b> 			
50.	Bearing Manufacture	skf	
51.	Bearing DE Size	6217 c3	P15
52.	Bearing DE Type	ball	
53.	DE Bearing Qty.	1	
54.	Bearing ODE Size	6217 c3vl0241 ceramic coating	P43
55.	Bearing ODE Type	ball	
56.	ODE Bearing Qty.	1	
57.	Insulated Bearing	yes	
58.	Lubrication Type	grease	
● 59.	Grease Condition	(F) Fail	
● 60.	Bearing Retainers	(Y) Yes	P80
61.	Shaft Grounding Device		
62.	DE Seal		
63.	DE Seal Type/Size		
64.	ODE Seal		
65.	ODE Seal Type/Size		
<b>Root Cause of Failure</b> 			
66.	Component Failure	bearings	P2
67.	Cause of Failure <i>Bearing fatigue</i>		

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68.	Comments	<i>Bearing cage came apart</i>	
69.	Service Technician	Trevor Hall	
			
Machine Fit Inspection Report 			
	70. Shaft Run Out	(P) Pass	
	71. Initial Shaft Run Out	0.001 "	
	72. Final Shaft Run Out		
	73. DE Bearing Shaft Fit	(P) Pass	
	74. DE Initial Shaft Bearing Fit Size 1	3.3469 "	
	75. DE Initial Shaft Bearing Fit Size 2	3.3469 "	
	76. DE Initial Shaft Bearing Fit Size 3	3.347 "	
	77. DE Finial Shaft Bearing Fit Size 1		
	78. DE Finial Shaft Bearing Fit Size 2		
	79. DE Finial Shaft Bearing Fit Size 3		
	80. ODE Bearing Shaft Fit	(P) Pass	
	81. ODE Initial Shaft Bearing Fit Size 1	3.347 "	
	82. ODE Initial Shaft Bearing Fit Size 2	3.3469 "	
	83. ODE Initial Shaft Bearing Fit Size 3	3.3469 "	
	84. ODE Finial Shaft Bearing Fit Size 1		
	85. ODE Finial Shaft Bearing Fit Size 2		
	86. ODE Finial Shaft Bearing Fit Size 3		
	87. DE Air Seal Shaft Fit		
	88. DE Initial Air Seal Shaft Size		
	89. DE Final Air Seal Shaft Size		
	90. ODE Air Seal Shaft Fit		
	91. ODE Initial Air Seal Shaft Size		
	92. ODE Final Air Seal Shaft Size		
	93. DE Endbell Fit	(P) Pass	
	94. DE Initial Endbell Fit Size 1	5.9053 "	P132
	95. DE Initial Endbell Fit Size 2	5.9057 "	
	96. DE Initial Endbell Fit Size 3	5.9061 "	
	97. DE Final Endbell Fit Size 1		
	98. DE Finial Endbell Fit Size 2		
	99. DE Final Endbell Fit Size 3		
	100. DE Endbell Fit Insulated		
	101. DE Endbell Air Seal Fit		
	102. Initial Endbell Air Seal Fit Size		
	103. Finial Endbell Air Seal Fit Size		
	104. ODE Endbell Fit	(F) Fail	P145
	<i>Has lip on bearing fit</i>		
	105. ODE Initial Endbell Fit Size 1	5.907 "	
	106. ODE Initial Endbell Fit Size 2	5.9069 "	
	107. ODE Initial Endbell Fit Size 3	5.9069 "	

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108. ODE Final Endbell Fit Size 1	
109. ODE Final Endbell Fit Size 2	
110. ODE Final Endbell Fit Size 3	
111. ODE Endbell Fit Insulated	
112. ODE Endbell Air Seal Fit	
113. ODE Initial Endbell Seal Fit Size	
114. ODE Final Endbell Seal Fit Size	
● 115. Foot Flatness	(P) Pass
● 116. Foot Condition	(P) Pass
117. Flange Condition	
118. Service Technician	Trevor Hall
	

### Balancing Report

119. Balance Type	
120. Balance Operating Speed	
121. Start Left End	
122. Start Right End	
123. Balancing Specification	
124. Finish Left End	
125. Finish Right End	
126. Service Technician	

### Assembly and Final Test

127. Meggar Testing Reading	70100 Mohm	P3
● 128. Surge Test	(P) Pass	
129. Hi-Pot	Ua	
130. Winding Resistance 1-2		
131. Winding Resistance 2-3		
132. Winding Resistance 1-3		
133. Test Run Voltage Phase A	4137 Volts	P56
134. Test Run Amps A	18.5 Amps	
135. Test Run Voltage Phase B	4149 Volts	
136. Test Run Amps B	17.6 Amps	
137. Test Run Voltage Phase C	4165 Volts	
138. Test Run Amps C	17.4 Amps	
139. DE Horizontal Vibration Reading	0.05 In/Sec	
140. DE Vertical Vibration Reading	0.03 In/Sec	
141. DE Axial Vibration Reading	0.03 In/Sec	
142. ODE Horizontal Vibration Reading	0.05 In/Sec	
143. ODE Vertical Vibration Reading	0.06 In/Sec	
144. ODE Axial Vibration Reading	0.03 In/Sec	
145. Ambient Temp at start of Test Run		
146. Temp at 5 minutes	79.8 Degrees F.	
147. Temp at 10 minutes	85 Degrees F.	
148. Temp at 15 minutes	89 Degrees F.	

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149. Temp at 20 minutes	93.8 Degrees F.	
150. Temp at 25 minutes	95 Degrees F.	
151. Temp at 30 minutes	95.59999999999999 Degrees F.	
152. Temp at 35 minutes	96.3 Degrees F.	
153. Temp at 40 minutes	96.59999999999999 Degrees F.	
154. Temp at 45 minutes	96.8 Degrees F.	
155. Temp at 50 minutes	96.59999999999999 Degrees F.	
156. Temp at 55 minutes	96.8 Degrees F.	
157. Temp at 60 minutes	96.8 Degrees F.	
● 158. Motor Paint	(P) Pass	P136
159. Service Technician	RW	



P2.1



P3.2



P7.3



P15.4



P15.5



P42.6



P43.7



P43.8



P43.9



P43.10



P43.11



P43.12

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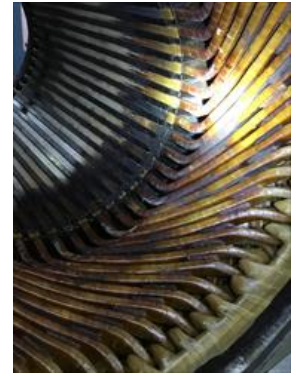
P56.13



P65.14



P65.15



P65.16



P65.17



P65.18



P65.19



P80.20



P80.21



P94.22



P104.23



P106.24



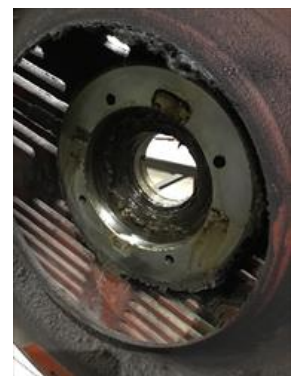
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P132.26



P136.27



P145.28

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**P145.29**



**P145.30**



**P145.31**



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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
14. **NONWAIVER.** No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
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16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.