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— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

**Job Number 100686**

Prepared for Jacksonville Waste Water

248 Cloverdale Road  
Jacksonville AR 72076

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Submersible Pump Repair Report - *Shop*

Submersible Pump Repair Report: *G95415*

**1.0**

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## Submersible Pump Repair Report

Jacksonville Waste Water

248 Cloverdale Road  
Jacksonville, AR 72076

FolderID: 100686  
FormID: 15498562

### Submersible Pump Repair Report

Location: Shop  
Serial Number: G95415  
Description: 5HP HYDROMATIC PUMP

Make: HYDROMATIC  
HP: 5 (HP)  
Model: HRGF500M3-4  
Serial: G95415  
V: 230 (V)  
A: 15.6 (A)  
Hz: 60 (Hz)  
Phase: 3  
Impeller Diameter: 9.25 (in)

Priorities Found: ● 7 - High ● 23 - Good

### General

1. Job Number	100686
2. Report Date	12/30/2022
3. Customer	Jacksonville WW

### Initial Pump Inspection

4. Power Cord Wire Size	12 AWG
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*Heavily damaged seal surfaces*


5. Power Cord # of Conductors	4
6. Power Cord Length	32 ft
7. Power Cord Condition	(P) Pass
8. Sensor Cord Wire Size	16 AWG
9. Sensor Cord # of Conductors	4
10. Sensor Cord Length	32 ft
11. Sensor Cord Condition	(P) Pass
12. Sensor Cord for Thermal Protection?	(Y) Yes
13. Sensor Cord for Water Protection	(Y) Yes
14. Bowl Condition	(P) Pass
15. Impeller Condition	(P) Pass
16. Number of Wear Rings	1
17. Wear Ring Condition	(P) Pass
18. Wear Ring Size	in
19. Wear Ring Clearance to Impeller	
20. Wear Ring Material	stainless cutter
21. Seal Surfaces Condition	
22. Seal Type	Mechanical
23. Number of Seals	2
24. Seal Material on Rotary Face	

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25.	Seal Material on Stationary Seat	
26.	Elastic Component Material	
27.	Seal OD	1.875 mm
28.	Seal ID	1.25 in
29.	Seal Sleeve Material	na
 30.	Seal Plate Condition	(P) Pass
 31.	Water Sensor in Seal Cavity?	(Y) Yes
 32.	Oil Filled Seal Cavity?	(Y) Yes
 33.	Oil Filled Stator?	(Y) Yes
<b>Initial Inspection</b>		
34.	Number of Leads	3
35.	Lead Length	6 Inches
36.	Lead Size	10
 37.	Lead Condition	(P) Pass
38.	Lead Markings	one
39.	Lead Size for Oil Filled Stator	
40.	Lug Size, Condition, and Type	
 41.	Overload Required?	(Y) Yes
42.	Winding RTD's	
43.	Winding Rtd's Condition	
44.	Shaft Run Out	
45.	Does Shaft Turn Freely	yes
46.	Does Shaft Have Visible Damage	yes
47.	Bearing Rtd's	
48.	Bearing Rtd's Condition	
49.	Contamination	
	<i>Water</i>	
 50.	Frame Condition	(P) Pass
 51.	Fan Condition	(NA) Not Applicable
52.	Broken or missing components	
	<i>3 broken bolts in stator housing (ring mount)</i>	
<b>Initial Electric Test</b>		
53.	Resistance to Ground	0 Mohm
	<i>Stator ring bolts broken off in housing.</i>	
54.	Winding Resistance 1-2	
55.	Winding Resistance 2-3	
56.	Winding Resistance 1-3	
57.	Resistive Imbalance	
58.	Hi-Pot	
 59.	Surge Test	(F) Fail
60.	Stator Condition	rewind
61.	Failure Location	OCE crown
<b>Initial Rotor Inspection</b>		
62.	Rotor Type	cast aluminum
63.	Air Gap <10% Variation	
64.	Number of Rotor Bars	46
65.	Number of Broken Rotor Bars	

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66. Growler Test	(P) Pass
67. Rotor Condition	(P) Pass
<b>Mechanical Inspection</b>	
68. Bearing Manufacturer	
69. Bearing DE Size	6307
70. Bearing DE Type	ball
71. DE Bearing Qty.	1
72. Bearing ODE Size	6204
73. Bearing ODE Type	ball
74. ODE Bearing Qty.	1
75. Insulated Bearing	na
76. Lubrication Type	oil
77. Grease Condition	(P) Pass
78. Bearing Retainers	(N) No
79. Shaft Grounding Device	(N) No
80. DE Seal	(N) No
81. DE Seal Type/Size	
82. ODE Seal	(N) No
83. ODE Seal Type/Size	
<b>Root Cause of Failure</b>	
84. Component Failure	stator
85. Cause of Failure	<i>Mounting ring bolts broken</i>
86. Comments	<i>Rewind, 6204, 6307, 2 seals, extract 3 stator ring bolts, weld and machine ode, weld and machine shaft seal fits</i>
87. Service Technician	David Maclin
	
<b>Machine Fit Inspection Report</b>	
88. Shaft Run Out	



89. Initial Shaft Run Out
90. Final Shaft Run Out

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91.	DE Bearing Shaft Fit	(P) Pass	
92.	DE Initial Shaft Bearing Fit Size		
	Measure 1	Measure 2	Measure 3
	1.3782	1.3783	1.3783
93.	DE Final Shaft Bearing Fit Size		
	Measure 1	Measure 2	Measure 3
94.	ODE Bearing Shaft Fit	(F) Fail	
95.	ODE Initial Shaft Bearing Fit Size		
	Measure 1	Measure 2	Measure 3
96.	ODE Final Shaft Bearing Fit Size		
	Measure 1	Measure 2	Measure 3
97.	DE Air Seal Shaft Fit		
98.	DE Air Seal Shaft Size		
	Initial	Final	
99.	ODE Air Seal Shaft Fit		
100.	ODE Air Seal Shaft Size		
	Initial	Final	
101.	DE Endbell Fit	(P) Pass	
102.	DE Initial Endbell Fit Size		
	Measure 1	Measure 2	Measure 3
	3.1501	3.1501	3.1501
103.	DE Final Endbell Fit Size		
	Measure 1	Measure 2	Measure 3
104.	DE Endbell Fit Insulated		
105.	DE Endbell Air Seal Fit		
106.	DE Endbell Air Seal Fit Size		
	Initial	Final	
107.	ODE Endbell Fit	(P) Pass	
108.	ODE Initial Endbell Fit Size		
	Measure 1	Measure 2	Measure 3
	1.8505	1.8505	1.8505
109.	ODE Final Endbell Fit Size		
	Measure 1	Measure 2	Measure 3
110.	ODE Endbell Fit Insulated		
111.	ODE Endbell Air Seal Fit		
112.	ODE Endbell Air Seal Fit Size		
	Initial	Final	
113.	Foot Flatness	(NA) Not Applicable	
114.	Foot Condition	(NA) Not Applicable	
115.	Flange Condition	(P) Pass	

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**Balancing Report**

- 117. Balance Type
- 118. Balance Operating Speed
- 119. Start Left End
- 120. Start Right End
- 121. Balancing Specification
- 122. Finish Left End
- 123. Finish Right End
- 124. Service Technician

**Assembly and Final Test**

- 125. Rotor and Impeller Balanced
- 126. Stator Housing Refilled with Oil (if required)
- 127. Stator Pressure Test
- 128. Seal Cavity Pressure Test
- 129. Time Under Pressure
- 130. Overload Continuity
- 131. Water Sensor Open?
- 132. Meggar Testing Reading
- 133. Surge Test
- 134. Hi-Pot
- 135. Winding Resistance

1-2

2-3

3-1

- 136. Test Run
- 137. Test Run Voltage

Phase A

Phase B

Phase C

- 138. Test Run Current

Phase A

Phase B

Phase C

- 139. DE Vibration Reading

Horizontal

Vertical

Axial

- 140. ODE Vibration Reading

Horizontal

Vertical

Axial

- 141. Ambient Temp at start of Test Run
- 142. Temp at 5 minutes
- 143. Temp at 10 minutes
- 144. Temp at 15 minutes
- 145. Temp at 20 minutes
- 146. Temp at 25 minutes

147. Temp at 30 minutes
148. Temp at 35 minutes
149. Temp at 40 minutes
150. Temp at 45 minutes
151. Temp at 50 minutes
152. Temp at 55 minutes
153. Temp at 60 minutes
154. Motor Paint
155. Service Technician



## STANDARD TERMS AND CONDITIONS FOR PURCHASE OF GOOD AND/OR SERVICES

1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
3. **SCOPE OF GOODS AND/OR SERVICES.** The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or



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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
14. **NONWAIVER.** No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.