

Motor Shop Repairs

Job Number 98558

Prepared for J & S MANUFACTERING

P.O. BOX 826 BRYANT AR 72022

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DC Rewind Repair Report

J & S MANUFACTERING

P.O. BOX 826 BRYANT, AR 72022

Priorities Found: 14 - Good

	Thomas Touris.		
General			
1.	Job Number	98558	
2.	Report Date	8/9/2021	
3.	Customer	10479	
Name	Name Plate Information		
4.	Manufacturer	BALDOR	





































5.	Model	D2010R
6.	Serial Number	S9041983-001002
7.	Horsepower	10
8.	KW	
9.	Armature Volts	150
10.	Armature Amps	2.13
11.	Field Voltage	
12.	Field Amps	
13.	RPM	2300
14.	Frame	C1812A12
15.	Enclosure	DP
16.	Service Factor	
17.	Motor Mount Position	
Initial	Inspection	
18.	Lead Length	12 Inches
19.	Lead Size	
2 0.	Lead Condition	(P) Pass
21.	Lead Markings	
22.	Lug Size, Condition, and Type	
23.	Winding RTD's	
24.	Winding Rtd's Condition	
25.	Shaft Run Out	
26.	Does Shaft Turn Freely	yes
27.	Does Shaft Have Visible Damage	no
28.	Bearing Rtd's	
29.	Bearing Rtd's Condition	
30.	Contamination	
	Carbon	
3 1.	Frame Condition	(P) Pass
3 2.	Fan Condition	(NA) Not Applicable

33. Brush Condition (P) Pass



34. Quantity of brushes

35. Brush Holder Assembly Condition

(P) Pass



36. Broken or missing components

Initial Electric Test

37. Armature Resistance to Ground

34.05 Mohm





39.	Armature Hi-Pot	
40.	Field Hi-Pot	
41.	Armature Bar to Bar Test	
42.	DC field frame Drop Test	
43.	DC Field Frame Polarity Check	
44.	Field Frame Condition	
45.	Field Frame Failure Location	
Initial	Armature Inspection	
46.	Air Gap <10% Variation	
47.	Number of Commutator Bars	
48.	Growler Test	
49.	Commutator Condition	
50.	Armature Condition	
51.	Armature Failure Location	
Mech	anical Inspection	
52.	Bearing Manufacture	
53.	Bearing DE Size	6208
54.	Bearing DE Type	ball bearing
55.	Bearing ODE Size	6206
56.	Bearing ODE Type	ball bearing
57.	Insulated Bearing	
58.	Lubrication Type	grease
5 9.	Grease Condition	(P) Pass

60. Bearing Retainers (Y) Yes



61.	Shaft Grounding Device		
62.	DE Seal	(NA) Not Applicable	
63.	DE Seal Type/Size		
64.	ODE Seal	(NA) Not Applicable	
65.	ODE Seal Type/Size		
Root	Cause of Failure		
66.	Component Failure	armature	
67.	Cause of Failure		
	Short		
68.	Comments		
	Recommend armature rewind and new bearings		
69.	Service Technician		
Comn	mutator Data		
70.	Front V Ring Ext.		
71.	Total Copper Segment Length		
72.	Length Brush Surface		
73.	Rear V Ring Ext.		
74.	Max Comm Dia.		
75.	Comm Dia.		
76.	Dia Over V Ring		
77.	Front Bore Dia.		
78.	Rear Bore Dia.		
79.	Dia. Over V Ring		
80.	Riser Dia.		
81.	Number of Copper Segments		
82.	Wire Size		
83.	Mica Segment Thickness		
84.	Wires/riser slot		
85.	Equalizer Size		
	Equalizer/riser slot		
87.	Equalizer seq. on comm.		
88.	Commutator Type		
89.	Shaft Diamater Keyway alignment with center line of		

00	Marriagn stee
	Key way size
91.	
	Commutator Condition
	Riser to Core dimension
	Armature Core Length
95.	Comm End Coil Ext
96.	Knuckle End Coil Ext
97.	Armature Core Diameter
98.	Armature Throw
99.	Service Technician
Armat	ture Winding Sheet
	Slots
101.	Wire Size
102.	Bars
103.	Turns per coil
	Wires in Mult
	Slot span 1 to
	Coil per slot
	Wire Type
	Comm Span 1 to
	Wire Weight
	Number of Equalizers
	Span 1 to
	Equalizers Wire Size
	·
	Compensating Winding Wire Size
	Compensating Turns per slot
	Compensating or Face Winding
	Wave Winding Leads from Slot 1 to Bar
	Lap Winding leads from slot 1 to bar
	Total Slot Depth
	Slot Depth under wedge
	Slot Width
	Coil Knuckle Type
	Service Technician
	Frame Winding Sheet
	Winding Type
	Coils Wound on Flat or Edge
	Coils would left or right handed
126.	Interpoles
	Permanent Magnet
128.	Shut Coil Dimensions
	Number of Shunt Coils
130.	Number of Circuits
131.	Turns per coil
132.	Wire Size
133.	Lbs. Per Coil
134.	Series Coil Dimensions

	135	Number of Series Coils	
		Number of Series Coil Circuits	
		Series Turns per coil	
		Series Coil Wire Size	
		Series coil lbs per coil	
		Interpole Coil Dimensions	
		Number of Interpole Coils	
		Number of Interpole Circuits	
	143.	Interpole Turns per coil	
	144.	Interpole wire size	
	145.	Interpole lbs per coil	
	146.	Service Technician	
M	achi	ne Fit Inspection Report	
	147.	Shaft Run Out	
	148.	Initial Shaft Run Out	
	149.	Final Shaft Run Out	
		DE Bearing Shaft Fit	(P) Pass
		DE Initial Shaft Bearing Fit 1	1.5749 "
		DE Finial Shaft Bearing Fit 1	1.5748 "
		DE Initial Shaft Bearing Fit 2	1.575 "
		DE Finial Shaft Bearing Fit 2	1.070
		DE Initial Shaft Bearing Fit 3	
		•	
		DE Finial Shaft Bearing Fit 3	(D) Doos
		ODE Bearing Shaft Fit	(P) Pass
		ODE Initial Shaft Bearing Fit 1	1.1814 "
		ODE Finial Shaft Bearing Fit 1	1.1814 "
		ODE Initial Shaft Bearing Fit 2	1.1815 "
		ODE Finial Shaft Bearing Fit 2	
		ODE Initial Shaft Bearing Fit 3	
	163.	ODE Finial Shaft Bearing Fit 3	
		DE Air Seal Shaft Fit	
	165.	DE Initial Air Seal Shaft Size	
	166.	DE Final Air Seal Shaft Size	
	167.	ODE Air Seal Shaft Fit	
	168.	ODE Initial Air Seal Shaft Size	
	169.	ODE Final Air Seal Shaft Size	
	170.	DE Endbell Fit	(P) Pass
	171.	DE Initial Endbell Fit Size 1	3.1503 "
	172.	DE Final Endbell Fit Size 1	3.1501 "
	173.	DE Initial Endbell Fit Size 2	3.1503 "
	174.	DE Finial Endbell Fit Size 2	
	175.	DE Initial Endbell Fit Size 3	
	176.	DE Final Endbell Fit Size 3	
		DE Endbell Fit Insulated	
		DE Endbell Air Seal Fit	
		Initial Endbell Air Seal Fit Size	
		Finial Endbell Air Seal Fit Size	
	100.	I IIIIAI ETIUDGII AII OCAI I IL OIZC	

1 81.	ODE Endbell Fit	(P) Pass
182.	ODE Endbell Fit Insulated	
183.	ODE Endbell Air Seal Fit	
184.	ODE Initial Endbell Seal Fit Size	
185.	ODE Finial Endbell Seal Fit Size	"
186 .	Foot Flatness	(P) Pass
187.	Foot Condition	(P) Pass
188.	Flange Condition	(NA) Not Applicable
189.	Turn and Under Cut Armature	
190.	Service Technician	
Balan	cing Report	
	Balance Type	
	Balance Operating Speed	
	Start Left End	
194.	Start Right End	
	Balancing Specification	
	Finish Left End	
197.	Finish Right End	
198.	Service Technician	
Asser	nbly and Final Test	
	Armature Meggar Testing Reading	
	Armature Hi-Pot	
	Field Frame Meggar Testing Reading	
	Field Frame Hi-Pot	
203.	Test Run Field Voltage	
	Test Run Field Amps	
	Test Run Armature Voltage	
	Test Run Armature Amps	
	Brushes seated	
208.	DE Horizontal Vibration Reading	
209.	DE Vertical Vibration Reading	
	DE Axial Vibration Reading	
	ODE Horizontal Vibration Reading	
	ODE Vertical Vibration Reading	
	ODE Axial Vibration Reading	
	Ambient Temp at start of Test Run	
	Temp at 5 minutes	
	Temp at 10 minutes	
	Temp at 15 minutes	
	Temp at 20 minutes	
	Temp at 25 minutes	
	Temp at 30 minutes	
	Temp at 35 minutes	
	Temp at 40 minutes	
	Temp at 45 minutes	
	Temp at 50 minutes	
	Temp at 55 minutes	
	. cp at oo minatoo	

226. Temp	o at 60 minutes	
227. Motor	r Paint	
228. Service	ce Technician	



STANDARD TERMS AND CONDITIONS FOR PURCHASE OF GOOD AND/OR SERVICES

- 1. APPLICABILITY. The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
- 2. PRICE. All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
- 3. SCOPE OF GOODS AND/OR SERVICES. The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only bee effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
- 4. <u>BILLING AND PAYMENT TERMS.</u> Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
- 5. <u>DELIVERY OF GOODS AND/OR SERVICES.</u> Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
- **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buver agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
- 7. INSPECTION/ACCEPTANCE. All goods and services ordered pursuant to any quotation shall be subject to inspection by Buyer after delivery or performance to determine conformity with the quotation and/or purchase order and Hi-Speed's advertised or published specifications. Buyer shall have a period of thirty (30) days from shipment of goods at the delivery destination specified in the quotation within which to inspect the goods for conformity with the quotation, order and/or Hi-Speed's advertised and published specifications and to provide Hi-Speed with written notice of any discrepancy or rejection. Buyer shall have a period of thirty (30) days following completion of any services within which to inspect the services for conformity with the quotation, purchase order and/or Hi-Speed's advertised and published specifications and to provide Hi-Speed with written notice of any discrepancy or rejection. If the goods delivered or services performed do not so conform, upon delivery of notice to Hi-Speed of any discrepancy, nonconformance or rejection, Hi-Speed shall have sixty (60) days to cure the alleged discrepancy and/or nonconformance. If Hi-Speed fails to cure in this time period, Buyer shall have the right to reject such goods or services. After the cure period, goods that have been delivered and rejected, in whole or in part, shall be returned to Hi-Speed. Buyer shall notify Hi-Speed and arrange for the return of the goods as required. Should such non-conforming services be rejected Hi-Speed shall, at its sole cost, re-perform the non-conforming services. Inspection or failure to inspect on any occasion shall not affect Buyer's rights under the warranty provisions herein.
- 8. <u>WARRANTIES.</u> Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

replace any defective or non-conforming goods in accordance with the applicable manufacturer's warranty. Warranty for any defective or incorrect parts is limited to the repair or replacement of those parts. Hi-Speed warrants that all services will conform in all material respects to the description of services identified in the quotation and will be performed in a good and workmanlike manner in accordance with industry practices and standards. Should the services be reasonably rejected or not conform with the foregoing warranties, Hi-Speed shall, at its sole cost, re-perform the defective or nonconforming services. Notwithstanding the foregoing, these warranties do not extend to goods or services to the extent that such goods have been subject to misuse, neglect or abuse not caused by Hi-Speed or have been used in violation of the approved written instructions furnished to Buyer. THE FOREGOING REPRESENTS THE SOLE AND EXCLUSIVE WARRANTY GIVEN BY HI-SPEED WITH RESPECT TO ALL GOODS SOLD AND IS IN LIEU OF ALL OTHER WARRANTIES EITHER EXPRESS OR IMPLIED. HI-SPEED EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICLAR USE OR PURPOSE. BUYER WAIVES ANY CLAIM THAT THESE EXCLUSIONS OR LIMITATIONS DEPRIVE IT OF AN ADEQUATE REMEDY AT EQUITY OR LAW OR CAUSE THIS AGREEMENT TO FAIL IN ITS ESSENTIAL PURPOSE. BUYER SHALL BE ENTITLED TO NO OTHER REMEDY OTHER THAN AS SET FORTH HEREIN, REGARDLESS OF THE CLAIM OR CAUSE OF ACTION, WHETHER BASED IN CONTRACT, TORT, NEGLIGENCE, GOODS LIABILITY, STRICT LIABILITY OR OTHERWISE.

- 9. <u>LIMITATION OF DAMAGES.</u> HI-SPEED SHALL HAVE NO LIABILITY TO BUYER WITH RESPECT TO THE SALE OR DELIVERY OF ANY GOODS OR THE REPAIR THEREOF OR WITH RESPECT TO THE SALE OR PERFORMANCE OF ANY SERVICES, FOR LOST PROFITS, SPECIAL, CONSEQUENTIAL, EXEMPLARY, PUNITIVE OR INCIDENTAL DAMAGES OF ANY KIND OR NATURE WHETHER ARISING IN CONTRACT, TORT, GOODS LIABILITY OR OTHERWISE, EVEN IF HI-SPEED WAS ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES. HI-SPEED SHALL NOT BE LIABLE FOR ANY DAMAGES OR DELAYS CAUSED BY ANY FAILURE TO MAKE ANY DELIVERY OF GOODS BY ANY EXPECTED TIME OR DATE OR THE FAILURE TO PROVIDE OR COMPLETE ANY SERVICES BY ANY EXPECTED DATE OR TIME. IN NO EVENT SHALL HI-SPEED BE LIABLE TO BUYER FOR ANY DAMAGES WHATSOEVER IN EXCESS OF THE TOTAL PRICE PAID FOR ALL GOODS AND/OR SERVICES HEREUNDER OR REFERENCED IN ANY QUOTATION OR THE PURCHASE ORDER.
- 10. <u>SEVERABILITY.</u> The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
- 11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
- 12. <u>ABANDONED EQUIPMENT.</u> Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
- 13. FORCE MAJEURE. Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earth quake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
- 14. <u>NONWAIVER.</u> No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
- 15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
- 16. NO INDIVIDUAL LIABILITY. Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and HI-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between HI-Speed and the Buyer, even if the HI-Speed owner, director, officer or employee is or could be construed to be a party to such contract.