



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

LR Motor Shop Repairs

Job Number 100593

Prepared for Georges Inc

1810 S. St. Louis Street
Batesville AR 72501

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AC Recondition As Found - <i>Shop</i>	AC Recondition - Rev. 2: <i>NO SN</i>	1.0
AC Random Coil Rewind Report		2.0



Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Recondition As Found

Georges Inc
1810 S. St. Louis Street
Batesville, AR 72501

FolderID: 100593
FormID: 15247708

AC Recondition - Rev. 2

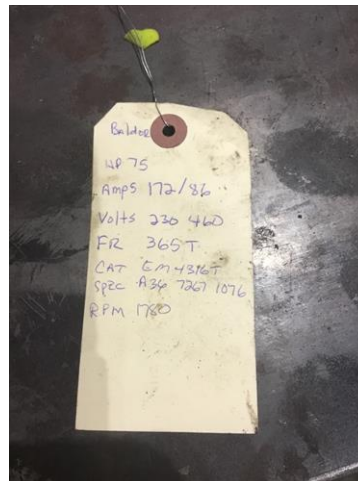
Location: Shop
Serial Number: NO SN
Description: 75HP BALDOR 1800RPM 365T

Hi-Speed Job Number:	100593
Manufacturer:	Baldor
Spec/ID #:	A36 7267 076
HP/kW:	75 (HP)
Frame:	365T
Voltage:	230 / 460
Current:	172/86
Phase:	Three
Hz:	60 (Hz)
Enclosure:	TEFC
J-box Included:	Complete
Coupling/Sheave:	Coupling
Bearing RTDs:	No
Stator RTDs:	No
Repair Stage:	Final
Heaters:	No
Winding Type :	Random Wound
Bearing Type:	Rolling Element

Priorities Found: ● 1 - High ● 7 - Good

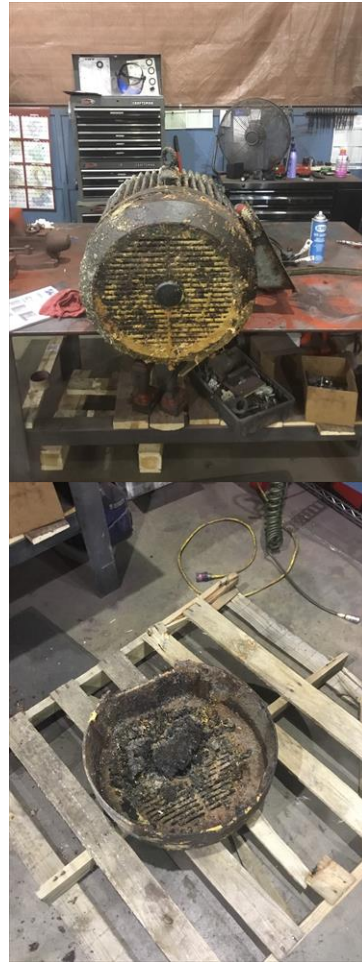
Overall Condition

1. Report Date
2. Nameplate Picture



3. Photos of all six sides of the machine.

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4. Describe the Overall Condition of the Equipment as Received

Filthy: Covered with sticky grease like substance.



5. Distance from the end of the shaft to the Coupling/Sheave

0.875 inches



Initial Mechanical/Electrical

<input checked="" type="radio"/>	6. Does Shaft Turn Freely?	(Yes) Yes
<input type="radio"/>	7. Does Shaft Have Visible Damage?	(No) No
<input type="radio"/>	8. Assembled Shaft Runout	
<input type="radio"/>	9. Assembled Shaft End Play	
<input type="radio"/>	10. Air Gap Variation <10%	

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11. Lead Condition

(P) Pass



12. Lead Length

12 Inches

13. Frame Condition

pass



14. Fan Condition

(P) Pass



15. Broken or Missing Components

Initial Electrical Inspection

16. Insulation Resistance/Megger

17. Winding Resistance

1-2

1-3

2-3

18. Perform Surge Test

(F) Fail



19. Number of Stator Slots

20. Stator Condition **rewind**

Mechanical Inspection

21. Drive End Bearing Number- **6313 2Z/C3**

22. Drive End Bearing Qty. **1**

23. Drive End Bearing Type **(Ball) Ball Bearing**



24. Drive End Lubrication Type **(Grease) Grease Lubricated**

25. Drive End Bearing Insulation or Grounding Device? **none**

26. Drive End Wavy Washer/Snap-Ring Other Retention Device? **none**

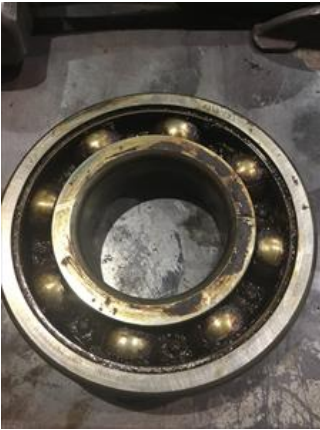
27. Drive End Bearing Condition **replace**

28. Opposite Drive End Bearing Number- **6313 2Z/C3**

29. Opposite Drive End Bearing Qty. **1**

30. Opposite Drive End Bearing Type

(Ball) Ball Bearing



31. Opposite Drive End Lubrication Type

(Grease) Grease Lubricated

32. Opposite Drive End Bearing Insulation or Grounding Device?

none

33. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?



34. Opposite Drive End Bearing Condition

replace

35. Drive End Seal

36. Opposite Drive End Seal


Rotor Inspection

37. Rotor Type/Material

(Squirrel Aluminum) Squirrel
Cage Aluminum Die Cast



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38. Growler Test	(Pass) Pass		
39. Number of Rotor Bars			
40. Rotor Condition	good		
41. List the Parts needed for the Repair Below			
42. Signature of Technician that Disassembled Motor	Terrence Holland		
			
Mechanical Fits- Rotor			
43. Shaft Runout	0.001 inches		
44. Rotor Runout			
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing	
45. Coupling Fit Closest to Bearing Housing			
0 Degrees	90 Degrees	120 Degrees	
46. Coupling Fit Closest to the end of the Shaft			
0 Degrees	60 Degrees	120 Degrees	
47. Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
2.559	2.559	2.559	
48. Drive End Bearing Shaft Fit Condition	(P) Pass		
49. Opposite Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
2.559	2.5592	2.5591	
50. Opposite Drive End Bearing Shaft Fit Condition	(P) Pass		
51. Shaft Air Seal Fits			
Drive End Air Seal	Opposite Drive End Air Seal		
Mechanical Fits- Bearing Housings			
52. Drive End - Endbell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
5.5128	5.5128	5.5129	
53. Drive End - Endbell Bearing Fit Condition	(P) Pass		
54. Opposite Drive End - Endbell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
5.5125	5.5124	5.5125	
55. Opposite Drive End - Endbell Bearing Fit Condition	(P) Pass		

56. Bearing Cap Condition

Drive End Bearing Cap

pass



Opposite Drive End Bearing Cap

pass



57. End Bell Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

58. List Machine Work Needed Below

None

59. Technician

Terrence.Holland

Dynamic Balance Report

60. Rotor Weight and Balance Grade

Rotor Weight

Balance Grade

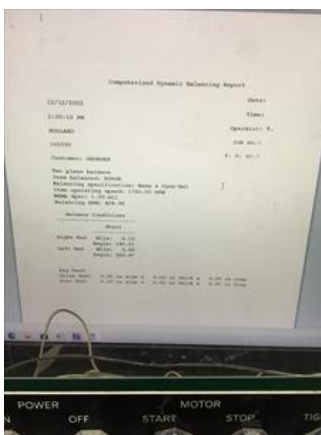
61. Initial Balance Readings

Drive End

Opposite Drive End

.15

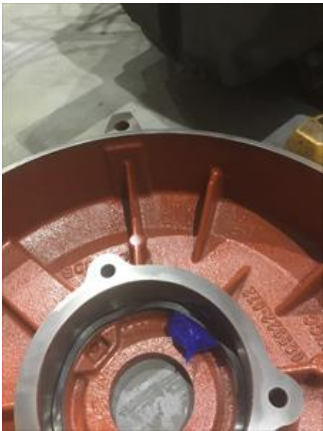
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62. Final Balance Readings		
Drive End	Opposite Drive End	
63. Technician		
Rewind		
64. Core Test Results - Watts loss per Pound		
Pre-Burnout	Post Burnout	
65. Core Hot Spot Test		
Pre-Burnout	Post-Burnout	
66. Post Rewind Electrical Test- Insulation Resistance		
67. Post Rewind Polarization Index		
68. Post Rewind Winding Resistance		
1-2	1-3	2-3
69. Post Rewind Surge Test		
70. Post Rewind Hi-Pot		
71. Technician		
Root Cause of Failure		
72. Failure locations		
73. Root cause of failure		
Mechanical Fits- Rotor - Post Repair		
74. Shaft Runout Post Repair		
75. Rotor Runout Post Repair		
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
76. Coupling Fit Closest to Bearing Housing Post Repair		
0 Degrees	90 Degrees	120 Degrees
77. Coupling Fit Closest to the end of the Shaft Post Repair		
0 Degrees	60 Degrees	120 Degrees
78. Drive End Bearing Shaft Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
79. Opposite Drive End Bearing Shaft Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
80. Shaft Air Seal Fits Post Repair		
Drive End Air Seal	Opposite Drive End Air Seal	
81. Shaft Repair Sign-off		
Mechanical Fits- Bearing Housings - Post Repair		
82. Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees

83. Opposite Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
84. Bearing Cap Condition Post Repair		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
85. End Bell Air Seal Fits Post Repair		
Drive End Air Seal	Opposite Drive End Air Seal	
86. End Bell Repair Sign-off		
Assembly		
87. Photograph All Major Components prior to assembly		





88.	Final Insulation Resistance Test		
89.	Assembled Shaft Endplay		
90.	Assembled Shaft Runout		
91.	Test Run Voltage		
	Volts	Volts	Volts

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92. Test Run Amperage

Amps

Amps

Amps



93. Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

0.06

0.6

0.1

94. Opposite Drive End Vibration Readings - Inches Per Second

Horizontal

Vertical

Axial

0.06

0.02

0.070000000000000001

95. Ambient Temperature - Fahrenheit

96. Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

97. Opposite Drive End Bearing Temps - Fahrenheit

5 Minutes

10 Minutes

15 Minutes

98. Final Test Run Sign-off

99. Document Final Condition with Pictures after paint



RW





Hi-Speed Industrial Service
7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Random Coil Rewind Report

FolderID: 100593
FormID: 15456880

Georges Inc
1810 S. St. Louis Street
Batesville, AR 72501

Priorities Found: ● 1 - Good

General	
1. Job Number	100593
2. Report Date	12/16/2022
3. Customer	George's
Stator Winding	
4. Core Length	9 "
5. Core ID	10 "
6. Back Iron Depth	1.25 "
7. Slot Depth	1.437 "
8. Tooth Width	0.25 "
9. Number of Vents	
10. Vent Width	
11. Before Burnout Core loss	
12. Flux Before Burnout	
13. Watts before burnout	
14. Watts loss per lb. before burnout	
15. After Burnout Core Loss	
16. Flux After burnout	
17. Watts After Burnout	
18. Watts loss per lb After Burnout	
19. Core Iron Condition	
20. RTD's	
21. RTD's Reading	
22. Motor Heaters	
23. Heater Qty.	
24. Heater Voltage	
25. Heater Wattage	
26. Thermistors	
27. Number of Poles	4
28. Slots	60
29. Number of Coils	60
30. Coil Weight	Lbs.
31. Lead Markings	
32. Grouping	
12 of 4	
● 33. Multiple Wires	(Y) Yes

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34. Wire Size	
10#17	
4#18	
35. Turns per coil	5
5-5-5-9	
36. Pitch 1 to:	
9-11-13-15	
37. Connection	
1+2 Delta	
38. Lead Length	10 "
39. Lead Size	
40. Number of Leads	9
41. Megger Reading After Rewind	
42. Coil Machine Slot	
43. Coil Machine Tip	
44. Coil Machine Pitch	
45. Hi Pot Reading After Rewind	
46. Surge Pattern After Rewind	
47. Service Technician	



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1. **APPLICABILITY.** The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.