



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 142369

Date: April 29, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Cleveland tramrail

Location:

Contact:

Name Plate Information

Manufacturer: Cleveland

Ratio: N/A

Serial#: N/A

Type : End truck

Model#: N/A

Horsepower/kW:

Input Speed:

Output Speed:

Application ID:

Coupling Type:

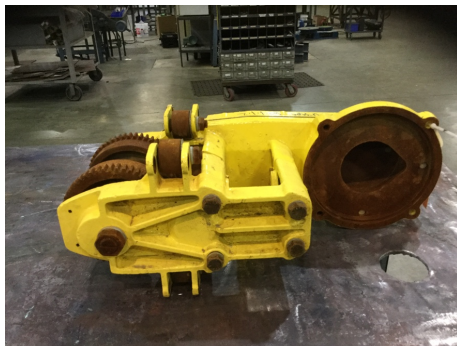
Gearbox Visual Inspection

	Wear	Physical	Contaminants
Oil:	Unacceptable	Acceptable	Unacceptable
Gears:	Unacceptable	Unacceptable	Unacceptable
Seals:	—	—	—

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Gearbox Inspection (Continued)

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Gearbox Inspection (Continued)

Environmental Conditions : Severe/Hostile

Ambient Temperature :

Signs of excessive heat: No

Humidity :

Signs of lubricant leaks: No

Gearbox temperature :

Moisture present: Yes

Gearbox Inspection & Evaluation Checklist

- | | |
|------------------------------------------------------------------------|--------------------|
| 1. Primary drive rotates input shaft in correct direction | Yes |
| 2. Condition of machinery guards if present | Present/Acceptable |
| 3. Condition of coupling guards | Not Present |
| 4. Type of coupler | Two piece |
| 5. Condition of coupler | Present/Acceptable |
| 6. Coupling Alignment | |
| 7. Condition of housing | Acceptable |
| 8. Condition of mounting hardware | Acceptable |
| 9. Breather vent (ventilator) installed | Not Present |
| 10. Condition of piping & connections(if forced lube system installed) | Not Present |

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Gearbox Inspection & Evaluation Checklist (Continued)

11. Condition of switches, alarms, heaters, coolers, or other devices	Present/Acceptable
12. Condition of inspection covers	Present/Acceptable
13. Condition of seals & bearings	Unacceptable
14. Gearbox oil level	N/A
15. Type & grade of specified lubricant	
16. Correct type & grade of specified lubricant	Unknown
17. Appearance of lubricant	Appears new
18. Free rotation of shafts	Yes
19. Condition of input shaft	Acceptable
20. Endplay of input shaft	
21. Condition of output shaft	Acceptable
22. Endplay of output shaft	
23. Gear backlash	Acceptable

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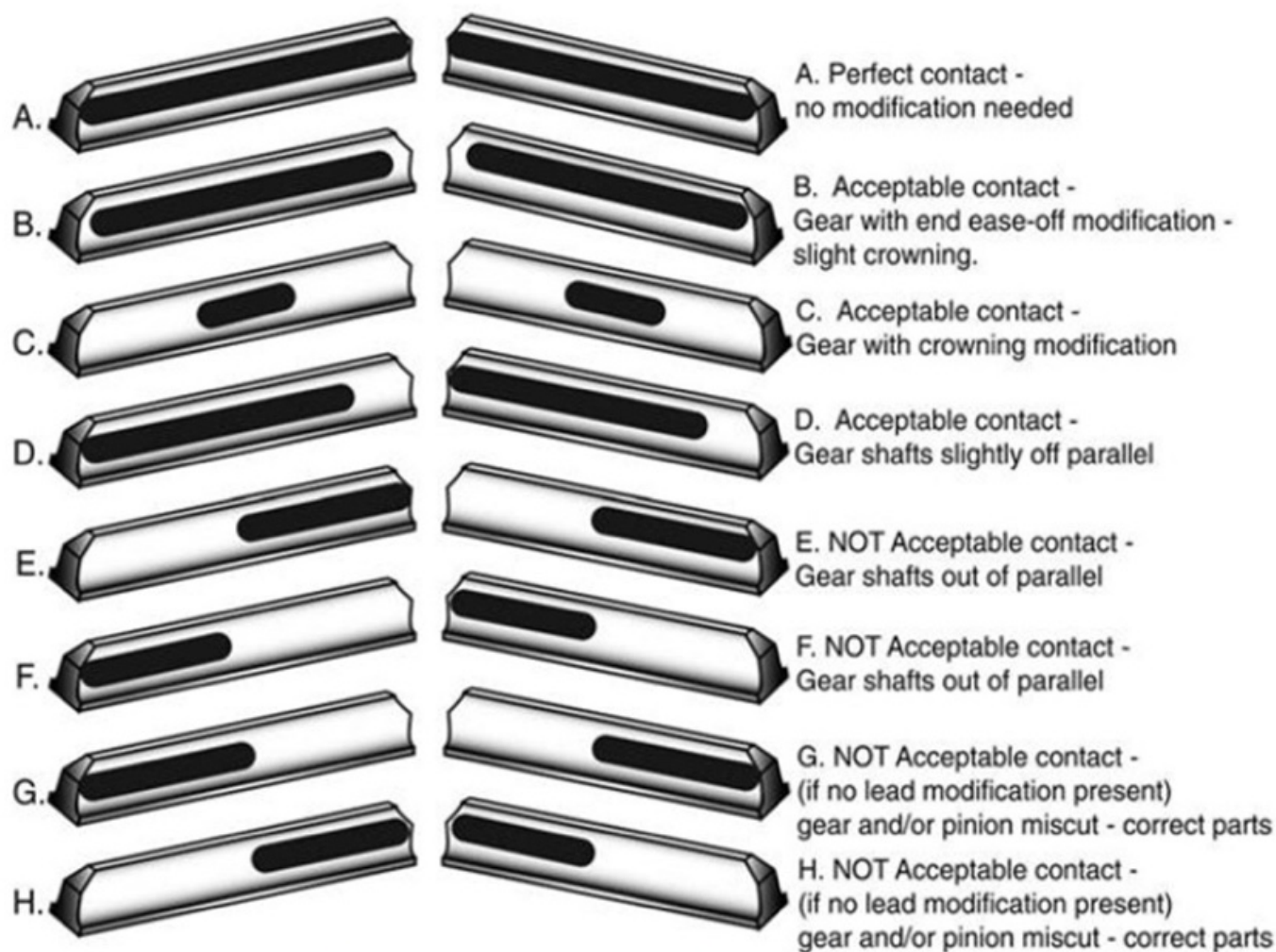
Gearbox Inspection & Evaluation Checklist (Continued)

24. Gear tooth condition Acceptable

25. Degree of wear Mild

26. Gear tooth contact Acceptable

27. Identify type of gear tooth contact



Typical Contact Patterns for Double Helical Gears



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Gearbox Comments

Replace bearings, remove rust from gears and case .

Conclusion

Service Tech name: Jesus

Service Tech signature:

A handwritten signature in black ink, appearing to be 'Jesus', written in a cursive style.

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