

Job Information

Job #:	139919	Date:	June 11, 2019
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Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Nyrstar Location: Contact:

Name Plate Information

Manufacturer: Cleveland Tramrail Ratio:

Serial#: Type:

Model#: Horsepower/kW:

Input Speed: Output Speed:

Application ID: Coupling Type:

Gearbox Visual Inspection

Wear Physical Contaminants

Oil: Unacceptable Unacceptable Unacceptable

Gears: Acceptable Acceptable Acceptable

Seals: Unacceptable Unacceptable Unacceptable



Gearbox Inspection (Continued)















Gearbox Inspection (Continued)

Timberia Conditions . Coverent localic numberia remperature	Environmental Conditions:	Severe/Hostile	Ambient Temperature :
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Signs of excessive heat: Yes Humidity:

Signs of lubricant leaks: Yes Gearbox temperature :

Moisture present: Yes

Gearbox Inspection & Evaluation Checklist

Primary drive rotates input shaft in correct direction	Yes
2. Condition of machinery guards if present	Present/Acceptable
3. Condition of coupling guards	Present/Acceptable
4. Type of coupler	
5. Condition of coupler	Present/Acceptable
6. Coupling Alignment	
7. Condition of housing	Acceptable
8. Condition of mounting hardware	Acceptable
9. Breather vent (ventilator) installed	Present/Acceptable
10. Condition of piping & connections(if forced lube system installed)	Present/Acceptable



Gearbox Inspection & Evaluation Checklist (Continued)

11. Condition of switches, alarms, heaters, coolers, or other devices	Present/Acceptable
12. Condition of inspection covers	Present/Acceptable
13. Condition of seals & bearings	Acceptable
14. Gearbox oil level	Acceptable
15. Type & grade of specified lubricant	
16. Correct type & grade of specified lubricant	Acceptable
17. Appearance of lubricant	Appears new
18. Free rotation of shafts	Yes
19. Condition of input shaft	Acceptable
20. Endplay of input shaft	
21. Condition of output shaft	Acceptable
22. Endplay of output shaft	
23. Gear backlash	Acceptable



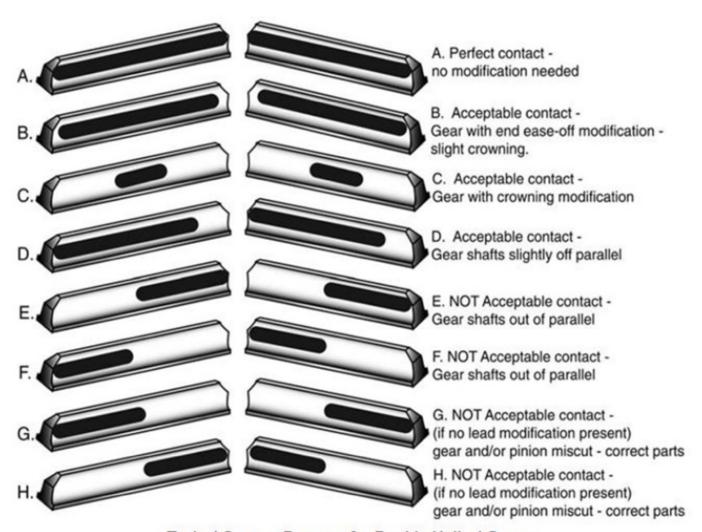
Gearbox Inspection & Evaluation Checklist (Continued)

24. Gear tooth condition Acceptable

25. Degree of wear Mild

26. Gear tooth contact Acceptable

27. Identify type of gear tooth contact



Typical Contact Patterns for Double Helical Gears



Gearbox Comments

Conclusion

Service Tech name: JeremyYarbrough

Service Tech signature:

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