



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 139071

Date: February 6, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Skyline

Location:

Contact:

Name Plate Information

Manufacturer: N/A

Ratio:

Serial#:

Type :

Model#:

Horsepower/kW:

Input Speed:

Output Speed:

Application ID:

Coupling Type:

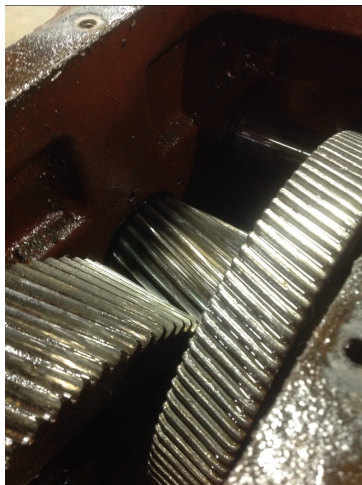
Gearbox Visual Inspection

	Wear	Physical	Contaminants
Oil:	Unacceptable	Unacceptable	Unacceptable
Gears:	Unacceptable	Unacceptable	Unacceptable
Seals:	Unacceptable	Unacceptable	Unacceptable

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Gearbox Inspection (Continued)

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Gearbox Inspection (Continued)

Environmental Conditions : Severe/Hostile

Ambient Temperature :

Signs of excessive heat: No

Humidity :

Signs of lubricant leaks: Yes

Gearbox temperature :

Moisture present: Yes

Gearbox Inspection & Evaluation Checklist

- | | |
|------------------------------------------------------------------------|--------------------|
| 1. Primary drive rotates input shaft in correct direction | Yes |
| 2. Condition of machinery guards if present | N/A |
| 3. Condition of coupling guards | N/A |
| 4. Type of coupler | 2 piece coupling |
| 5. Condition of coupler | Present/Acceptable |
| 6. Coupling Alignment | |
| 7. Condition of housing | Acceptable |
| 8. Condition of mounting hardware | Acceptable |
| 9. Breather vent (ventilator) installed | N/A |
| 10. Condition of piping & connections(if forced lube system installed) | N/A |

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Gearbox Inspection & Evaluation Checklist (Continued)

11. Condition of switches, alarms, heaters, coolers, or other devices	N/A
12. Condition of inspection covers	Present/Acceptable
13. Condition of seals & bearings	Damaged
14. Gearbox oil level	Unacceptable
15. Type & grade of specified lubricant	
16. Correct type & grade of specified lubricant	Unknown
17. Appearance of lubricant	Contaminated
18. Free rotation of shafts	Yes
19. Condition of input shaft	Damaged
20. Endplay of input shaft	
21. Condition of output shaft	Damaged
22. Endplay of output shaft	
23. Gear backlash	Acceptable

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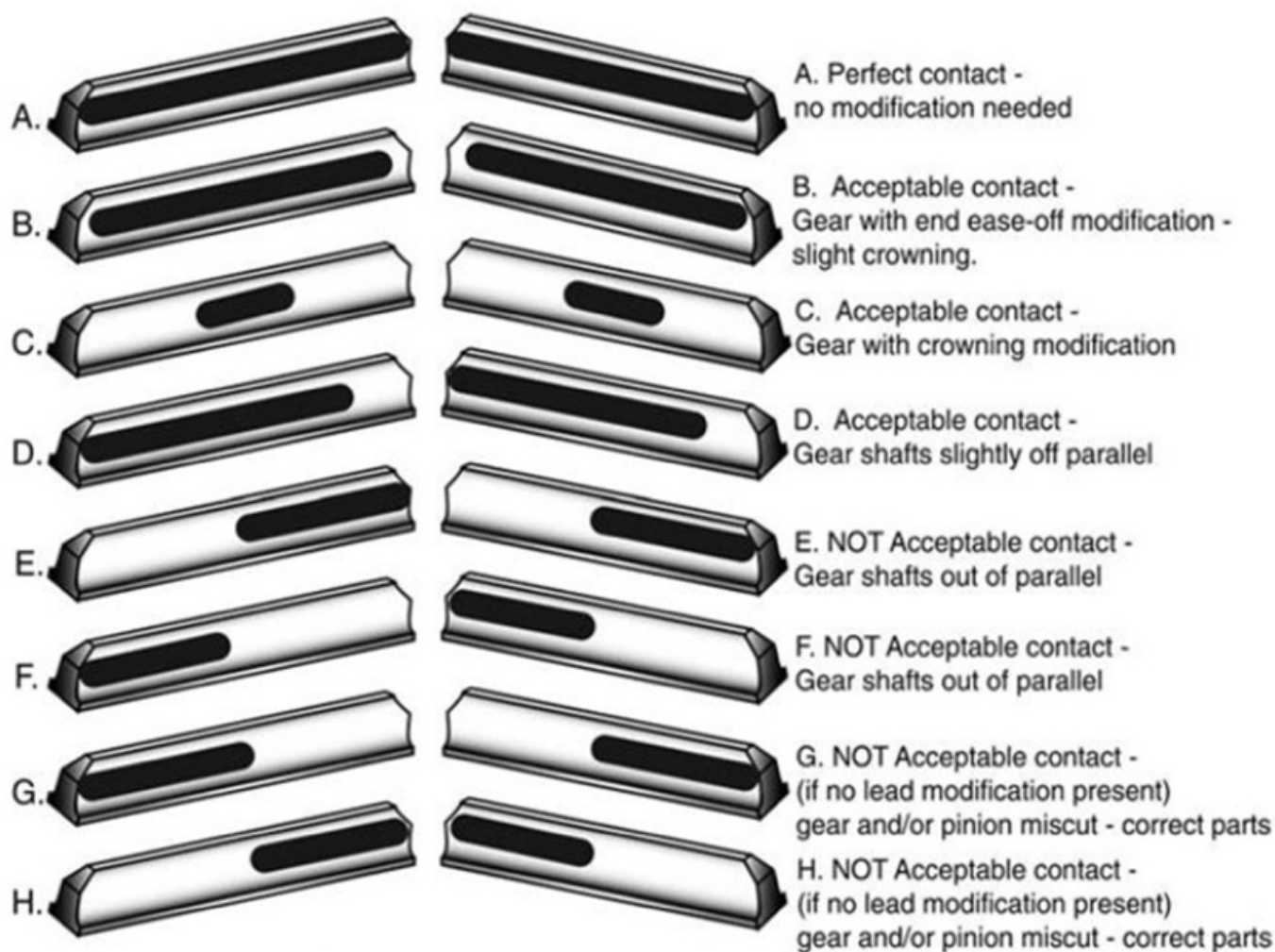
Gearbox Inspection & Evaluation Checklist (Continued)

24. Gear tooth condition Damaged

25. Degree of wear Severe

26. Gear tooth contact Damaged

27. Identify type of gear tooth contact



Typical Contact Patterns for Double Helical Gears

Gearbox Comments

Output shaft no good. Output shaft bearing is completely destroyed. Output shaft coupling is no good. Output shaft gear is is worn and pitted caused from moisture inside gearbox. Intermediate gear is no good. Inboard shaft/spline is wiped out.

Conclusion

Service Tech name: Dan Mahan

Service Tech signature:

A handwritten signature in black ink, appearing to read 'Dan Mahan'.**WEST TENNESSEE**

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