



**KEEPING YOUR FACILITY UP TO SPEED**  
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

**Job Number 99394**

Prepared for FUTURE FUEL CHEMICAL

2800 GAP RD HWY 394 SO  
BATESVILLE AR 72501

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AC Recondition Repair Report

1.0

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
901-873-5300

## AC Recondition Repair Report

FolderID: 99394  
FormID: 12833515

**FUTURE FUEL CHEMICAL**  
2800 GAP RD HWY 394 SO  
BATESVILLE, AR 72501

Priorities Found: ● 8 - High ● 10 - Good

### General

1. Job Number	99394
2. Report Date	2/14/2022
3. Customer	FutureFuel Chemical

### Name Plate Information

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## 4. Manufacturer

Baldor

Reliance 24H7501-L



5. Model

A40-1168-0-62

6. Serial Number

a1502202017

7. Horsepower

75

8. KW

9. Volts

460

10. Amps

86.9

11. RPM

1185

12. Frame

405LPZ

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13. Enclosure	TEFC
14. Cycles	60
15. Phase	3
16. Service Factor	1.00
17. Motor Mount Position	

#### Initial Inspection

18. Number of Leads	3
19. Lead Length	15 Inches
20. Lead Size	
21. Lead Condition	(F) Fail
Lead on external leads is burnt	



22. Lead Markings	1 2 3
23. Lug Size, Condition, and Type	
24. Winding RTD's	
25. Winding Rtd's Condition	
26. Shaft Run Out	0.05
27. Does Shaft Turn Freely	yes
28. Does Shaft Have Visible Damage	yes
The impellor spun on shaft and broke the pin. Machine new shaft.	



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29. Bearing Rtd's	
30. Bearing Rtd's Condition	
31. Contamination	
32. Frame Condition	(P) Pass
33. Fan Condition	(P) Pass

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34. Broken or missing components

*Broken pin, shaft is fractured, impeller needs replaced*



**Initial Electric Test**

- |                            |
|----------------------------|
| 35. Resistance to Ground   |
| 36. Winding Resistance 1-2 |
| 37. Winding Resistance 2-3 |
| 38. Winding Resistance 1-3 |
| 39. Resistive Imbalance    |
| 40. Hi-Pot                 |

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41. Surge Test	(P) Pass
42. Stator Condition	recondition
43. Failure Location	wire to ground in terminal box



#### Initial Rotor Inspection

44. Rotor Type	cast aluminum
45. Air Gap <10% Variation	
46. Number of Rotor Bars	71
47. Number of Broken Rotor Bars	0



48. Growler Test	(P) Pass
49. Rotor Condition	(P) Pass

#### Mechanical Inspection

50. Bearing Manufacture	ntn
-------------------------	-----



51. Bearing DE Size

5316 c3



52. Bearing DE Type

double row ball

53. DE Bearing Qty.

1



54. Bearing ODE Size

6313 2Z c3



55. Bearing ODE Type

ball

56. ODE Bearing Qty.

1

57. Insulated Bearing

no

58. Lubrication Type

grease

59. Grease Condition

(F) Fail

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60. Bearing Retainers (Y) Yes



61. Shaft Grinding Device (N) No

62. DE Seal (Y) Yes

63. DE Seal Type/Size lip seal 72 x 86 x 7

64. ODE Seal

65. ODE Seal Type/Size

Root Cause of Failure

66. Component Failure bearings, end bell, shaft, impeller

67. Cause of Failure  
Wrong pin material on impeller and not welded on end, upper end bell became loose over time

68. Comments

69. Service Technician Trevor Hall

*[Handwritten signature]*

Machine Fit Inspection Report

70. Shaft Run Out (F) Fail

71. Initial Shaft Run Out 0.05 "

72. Final Shaft Run Out

73. DE Bearing Shaft Fit (P) Pass

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74. DE Initial Shaft Bearing Fit Size 1	3.1501 "
75. DE Initial Shaft Bearing Fit Size 2	3.1501 "
76. DE Initial Shaft Bearing Fit Size 3	3.1501 "
77. DE Finial Shaft Bearing Fit Size 1	
78. DE Finial Shaft Bearing Fit Size 2	
79. DE Finial Shaft Bearing Fit Size 3	
80. ODE Bearing Shaft Fit	(F) Fail
<div> <div></div> <div>Undersized</div> </div>	



81. ODE Initial Shaft Bearing Fit Size 1	2.559 "
82. ODE Initial Shaft Bearing Fit Size 2	2.559 "
83. ODE Initial Shaft Bearing Fit Size 3	2.559 "
84. ODE Finial Shaft Bearing Fit Size 1	
85. ODE Finial Shaft Bearing Fit Size 2	
86. ODE Finial Shaft Bearing Fit Size 3	
87. DE Air Seal Shaft Fit	
88. DE Initial Air Seal Shaft Size	
89. DE Final Air Seal Shaft Size	
90. ODE Air Seal Shaft Fit	
91. ODE Initial Air Seal Shaft Size	
92. ODE Final Air Seal Shaft Size	
93. DE Endbell Fit	(P) Pass



94. DE Initial Endbell Fit Size 1	6.6939 "
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95. DE Initial Endbell Fit Size 2	6.6938 "
96. DE Initial Endbell Fit Size 3	6.6938 "
97. DE Final Endbell Fit Size 1	
98. DE Final Endbell Fit Size 2	
99. DE Final Endbell Fit Size 3	
100. DE Endbell Fit Insulated	(N) No
101. DE Endbell Air Seal Fit	
102. Initial Endbell Air Seal Fit Size	
103. Final Endbell Air Seal Fit Size	
104. ODE Endbell Fit	(F) Fail



105. ODE Initial Endbell Fit Size 1	5.5132 "
106. ODE Initial Endbell Fit Size 2	5.5132 "
107. ODE Initial Endbell Fit Size 3	5.5132 "
108. ODE Final Endbell Fit Size 1	
109. ODE Final Endbell Fit Size 2	
110. ODE Final Endbell Fit Size 3	
111. ODE Endbell Fit Insulated	(N) No
112. ODE Endbell Air Seal Fit	
113. ODE Initial Endbell Seal Fit Size	
114. ODE Final Endbell Seal Fit Size	
115. Foot Flatness	
116. Foot Condition	
117. Flange Condition	(P) Pass
Has a lot of corrosion	
118. Service Technician	Trevor Hall

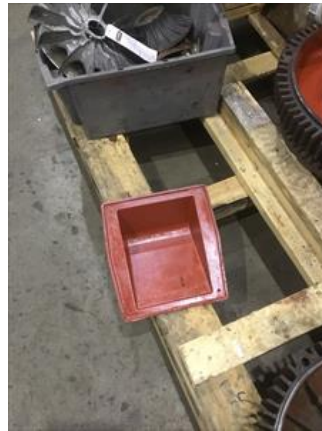
### Balancing Report

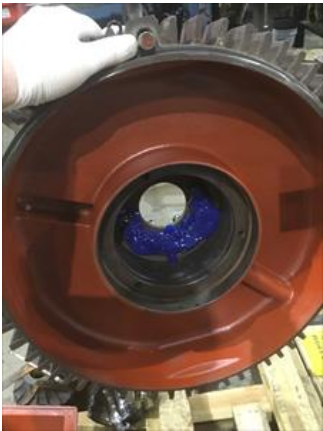
119. Balance Type
120. Balance Operating Speed
121. Start Left End
122. Start Right End

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123. Balancing Specification	
124. Finish Left End	<b>Mills</b>
125. Finish Right End	<b>Mills</b>
126. Service Technician	
<b>Assembly and Final Test</b>	
127. Meggar Testing Reading	
128. Surge Test	
129. Hi-Pot	
130. Winding Resistance 1-2	
131. Winding Resistance 2-3	
132. Winding Resistance 1-3	
133. Test Run Voltage Phase A	
134. Test Run Amps A	
135. Test Run Voltage Phase B	
136. Test Run Amps B	
137. Test Run Voltage Phase C	
138. Test Run Amps C	
139. DE Horizontal Vibration Reading	
140. DE Vertical Vibration Reading	
141. DE Axial Vibration Reading	
142. ODE Horizontal Vibration Reading	
143. ODE Vertical Vibration Reading	
144. ODE Axial Vibration Reading	
145. Ambient Temp at start of Test Run	
146. Temp at 5 minutes	
147. Temp at 10 minutes	
148. Temp at 15 minutes	
149. Temp at 20 minutes	
150. Temp at 25 minutes	
151. Temp at 30 minutes	
152. Temp at 35 minutes	
153. Temp at 40 minutes	
154. Temp at 45 minutes	
155. Temp at 50 minutes	
156. Temp at 55 minutes	
157. Temp at 60 minutes	
158. Motor Paint	





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159. Service Technician





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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
7. **INSPECTION/ACCEPTANCE.** All goods and services ordered pursuant to any quotation shall be subject to inspection by Buyer after delivery or performance to determine conformity with the quotation and/or purchase order and Hi-Speed's advertised or published specifications. Buyer shall have a period of thirty (30) days from shipment of goods at the delivery destination specified in the quotation within which to inspect the goods for conformity with the quotation, order and/or Hi-Speed's advertised and published specifications and to provide Hi-Speed with written notice of any discrepancy or rejection. Buyer shall have a period of thirty (30) days following completion of any services within which to inspect the services for conformity with the quotation, purchase order and/or Hi-Speed's advertised and published specifications and to provide Hi-Speed with written notice of any discrepancy or rejection. If the goods delivered or services performed do not so conform, upon delivery of notice to Hi-Speed of any discrepancy, nonconformance or rejection, Hi-Speed shall have sixty (60) days to cure the alleged discrepancy and/or nonconformance. If Hi-Speed fails to cure in this time period, Buyer shall have the right to reject such goods or services. After the cure period, goods that have been delivered and rejected, in whole or in part, shall be returned to Hi-Speed. Buyer shall notify Hi-Speed and arrange for the return of the goods as required. Should such non-conforming services be rejected Hi-Speed shall, at its sole cost, re-perform the non-conforming services. Inspection or failure to inspect on any occasion shall not affect Buyer's rights under the warranty provisions herein.
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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
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