



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

Job Number 97770

Prepared for DELTA PLASTICS OF THE SOUTH

3104 SOUTH MAIN STREET
STUTT GART AR 72160

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AC Recondition Repair Report

1.0

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Hi-Speed Industrial Service
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Millington, Tn 38053
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AC Recondition Repair Report

DELTA PLASTICS OF THE SOUTH
3104 SOUTH MAIN STREET
STUTTGART, AR 72160

FolderID: 97770
FormID: 9822098

Priorities Found: ● 5 - High ● 15 - Good

General

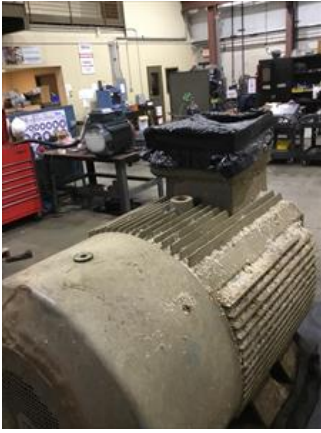
1. Job Number	97770
2. Report Date	
3. Customer	DELTA PLASTICS STUTTGART

Name Plate Information

- | | |
|---------------------|--|
| 4. Manufacturer | |
| 5. Model | |
| TYPE: ACM3L55-4 PHE | |



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6. Serial Number	1506397629
7. Horsepower	
8. KW	132
9. Volts	
10. Amps	
11. RPM	1780
12. Frame	
13. Enclosure	
14. Cycles	60
15. Phase	3
16. Service Factor	
17. Motor Mount Position	F3
Initial Inspection	
18. Number of Leads	
19. Lead Length	
20. Lead Size	
21. Lead Condition	
22. Lead Markings	
23. Lug Size, Condition, and Type	
24. Winding RTD's	
25. Winding Rtd's Condition	
26. Shaft Run Out	0.001

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27. Does Shaft Turn Freely	yes
28. Does Shaft Have Visible Damage	no



29. Bearing Rtd's	
30. Bearing Rtd's Condition	
31. Contamination	
32. Frame Condition	(P) Pass
33. Fan Condition	(F) Fail
Has cracks. Has been hit with a hammer before.	



34. Broken or missing components	
Initial Electric Test	
35. Resistance to Ground	
36. Winding Resistance 1-2	
37. Winding Resistance 2-3	
38. Winding Resistance 1-3	
39. Resistive Imbalance	
40. Hi-Pot	
41. Surge Test	(P) Pass

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42. Stator Condition



43. Failure Location

Initial Rotor Inspection

44. Rotor Type

cast aluminum



45. Air Gap <10% Variation

46. Number of Rotor Bars

62

47. Number of Broken Rotor Bars

0

48. Growler Test

(P) Pass

49. Rotor Condition

(P) Pass

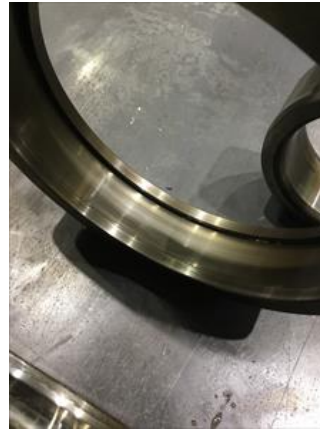
Mechanical Inspection

50. Bearing Manufacture

skf

51. Bearing DE Size

nu319ecp



52. Bearing DE Type

roller

53. DE Bearing Qty.

1

54. Bearing ODE Size

nsk 6319

55. Bearing ODE Type

ball



56. ODE Bearing Qty.

1

57. Insulated Bearing

no

58. Lubrication Type

grease



59. Grease Condition

(F) Fail

60. Bearing Retainers

(Y) Yes

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61. Shaft Grounding Device	(N) No
62. DE Seal	(Y) Yes



63. DE Seal Type/Size	95x120x12
64. ODE Seal	(Y) Yes



65. ODE Seal Type/Size	95x120x12
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Root Cause of Failure

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66. Component Failure

drive end bearing



67. Cause of Failure

Lack of lubrication

68. Comments

69. Service Technician

Trevor Hall

**Machine Fit Inspection Report**

70. Shaft Run Out	(P) Pass
71. Initial Shaft Run Out	0.001 "
72. Final Shaft Run Out	0.001 "

73. DE Bearing Shaft Fit

(P) Pass



74. DE Initial Shaft Bearing Fit Size 1	3.7409 "
75. DE Initial Shaft Bearing Fit Size 2	3.7408 "
76. DE Initial Shaft Bearing Fit Size 3	3.7408 "
77. DE Finial Shaft Bearing Fit Size 1	
78. DE Finial Shaft Bearing Fit Size 2	
79. DE Finial Shaft Bearing Fit Size 3	
80. ODE Bearing Shaft Fit	(P) Pass



81. ODE Initial Shaft Bearing Fit Size 1	3.7408 "
82. ODE Initial Shaft Bearing Fit Size 2	3.7408 "
83. ODE Initial Shaft Bearing Fit Size 3	3.7408 "
84. ODE Finial Shaft Bearing Fit Size 1	
85. ODE Finial Shaft Bearing Fit Size 2	
86. ODE Finial Shaft Bearing Fit Size 3	
87. DE Air Seal Shaft Fit	
88. DE Initial Air Seal Shaft Size	
89. DE Final Air Seal Shaft Size	
90. ODE Air Seal Shaft Fit	
91. ODE Initial Air Seal Shaft Size	
92. ODE Final Air Seal Shaft Size	
93. DE Endbell Fit	(P) Pass

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94. DE Initial Endbell Fit Size 1	7.8751 "
95. DE Initial Endbell Fit Size 2	7.8751 "
96. DE Initial Endbell Fit Size 3	7.8751 "
97. DE Final Endbell Fit Size 1	
98. DE Final Endbell Fit Size 2	
99. DE Final Endbell Fit Size 3	
● 100. DE Endbell Fit Insulated	(N) No
101. DE Endbell Air Seal Fit	
102. Initial Endbell Air Seal Fit Size	
103. Final Endbell Air Seal Fit Size	
● 104. ODE Endbell Fit	(P) Pass
105. ODE Initial Endbell Fit Size 1	7.8751 "
106. ODE Initial Endbell Fit Size 2	7.8749 "
107. ODE Initial Endbell Fit Size 3	7.875 "
108. ODE Final Endbell Fit Size 1	
109. ODE Final Endbell Fit Size 2	
110. ODE Final Endbell Fit Size 3	
● 111. ODE Endbell Fit Insulated	(N) No
112. ODE Endbell Air Seal Fit	
113. ODE Initial Endbell Seal Fit Size	
114. ODE Final Endbell Seal Fit Size	
● 115. Foot Flatness	(P) Pass
● 116. Foot Condition	(P) Pass
117. Flange Condition	
118. Service Technician	Trevor Hall

Balancing Report

119. Balance Type
120. Balance Operating Speed
121. Start Left End
122. Start Right End

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123. Balancing Specification	
124. Finish Left End	
125. Finish Right End	
126. Service Technician	
Assembly and Final Test	
127. Meggar Testing Reading	82200 Mohm



128. Surge Test	
129. Hi-Pot	
130. Winding Resistance 1-2	
131. Winding Resistance 2-3	
132. Winding Resistance 1-3	
133. Test Run Voltage Phase A	458 Volts



134. Test Run Amps A	55.9 Amps
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135. Test Run Voltage Phase B

457 Volts



136. Test Run Amps B

51 Amps

137. Test Run Voltage Phase C

460 Volts



138. Test Run Amps C

49 Amps

139. DE Horizontal Vibration Reading

140. DE Vertical Vibration Reading

141. DE Axial Vibration Reading

142. ODE Horizontal Vibration Reading

143. ODE Vertical Vibration Reading

144. ODE Axial Vibration Reading

145. Ambient Temp at start of Test Run

146. Temp at 5 minutes

147. Temp at 10 minutes

148. Temp at 15 minutes

149. Temp at 20 minutes

150. Temp at 25 minutes

151. Temp at 30 minutes

152. Temp at 35 minutes

153. Temp at 40 minutes

154. Temp at 45 minutes

155. Temp at 50 minutes

156. Temp at 55 minutes

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157. Temp at 60 minutes

● 158. Motor Paint

(P) Pass



159. Service Technician

RW

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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
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