



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 141281

Date: January 3, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Toyota

Motor#:

Name Plate Information

Manufacturer: Tasks was

Enclosure : Open Drop Proof (ODP)

Serial#:

Model#:

Service Factor:

Frame: 200CD

Horsepower/kW: 55kw

Rated RPM: 1750

Armature

Volts 440

Amps 136

Fields

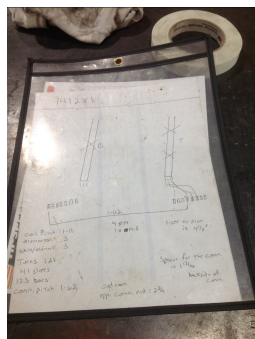
Volts 150

Amps 10.1

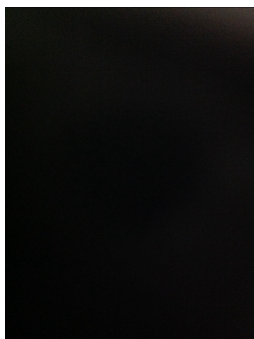
Winding Inspection

Identify winding disassembly & winding assembly.

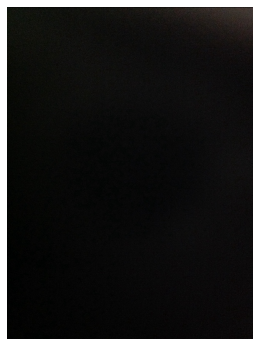
Armature diagram



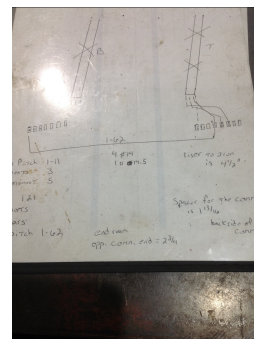
IP diagram



Flds diagram



Comm diagram



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Winding Inspection (Continued)

DC Drop Test

Megohmmeter reading to ground @ 500 V DC

Armature

Shunt

Interpole

Series

Nameplate field volts:

Nameplate amps:

Num coils:

Resistance = Field votes:

/ Field amps:

= 0

Total field resistance:

@

F/C correct to 25 degrees C

Test tolerances: For a DC drop Test +/- 5% from average; for an AC drop test +/- 10% from average.

Applied Voltage 1:

DC/# of Coils 1:

= Target Voltage/coil 1: 0

Applied Voltage 2:

DC/# of Coils 2:

= Target Voltage/coil 2: 0

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DC Drop Test (Continued)

Match mark all coils clockwise beginning at the leads.

Voltage Applied

Shunt DC Voltage:

Shunt AC Voltage:

Voltage Measured

| Coil # | DC | AC |
|---------|------|-------|
| Coil 1 | | |
| Coil 2 | | |
| Coil 3 | | |
| Coil 4 | | |
| Coil 5 | | |
| Coil 6 | | |
| Coil 7 | | |
| Coil 8 | | |
| AVERAGE | 2.11 | 17.46 |
| +5% | 0 | 0 |
| -5% | 0 | 0 |

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DC Drop Test (Continued)

Match mark all coils clockwise beginning at the leads.

Voltage Applied

A. Interpoles DC Voltage:

A. Interpoles AC Voltage:

Voltage Measured

| Coil # | DC | AC |
|---------|------|-------|
| Coil 1 | | |
| Coil 2 | | |
| Coil 3 | | |
| Coil 4 | | |
| Coil 5 | | |
| Coil 6 | | |
| Coil 7 | | |
| Coil 8 | | |
| AVERAGE | 0.25 | 21.88 |
| +5% | 0 | 0 |
| -5% | 0 | 0 |

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DC Drop Test (Continued)

Match mark all coils clockwise beginning at the leads.

Voltage Applied

B. Interpoles DC Voltage:

B. Interpoles AC Voltage:

Voltage Measured

| Coil # | DC | AC |
|---------|----|----|
| Coil 1 | | |
| Coil 2 | | |
| Coil 3 | | |
| Coil 4 | | |
| Coil 5 | | |
| Coil 6 | | |
| Coil 7 | | |
| Coil 8 | | |
| AVERAGE | 0 | 0 |
| +5% | 0 | 0 |
| -5% | 0 | 0 |

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Conclusion

Service Tech name: Shawn

Service Tech signature:

A handwritten signature in black ink, appearing to read 'Shawn', with a large, sweeping flourish extending from the end of the name.

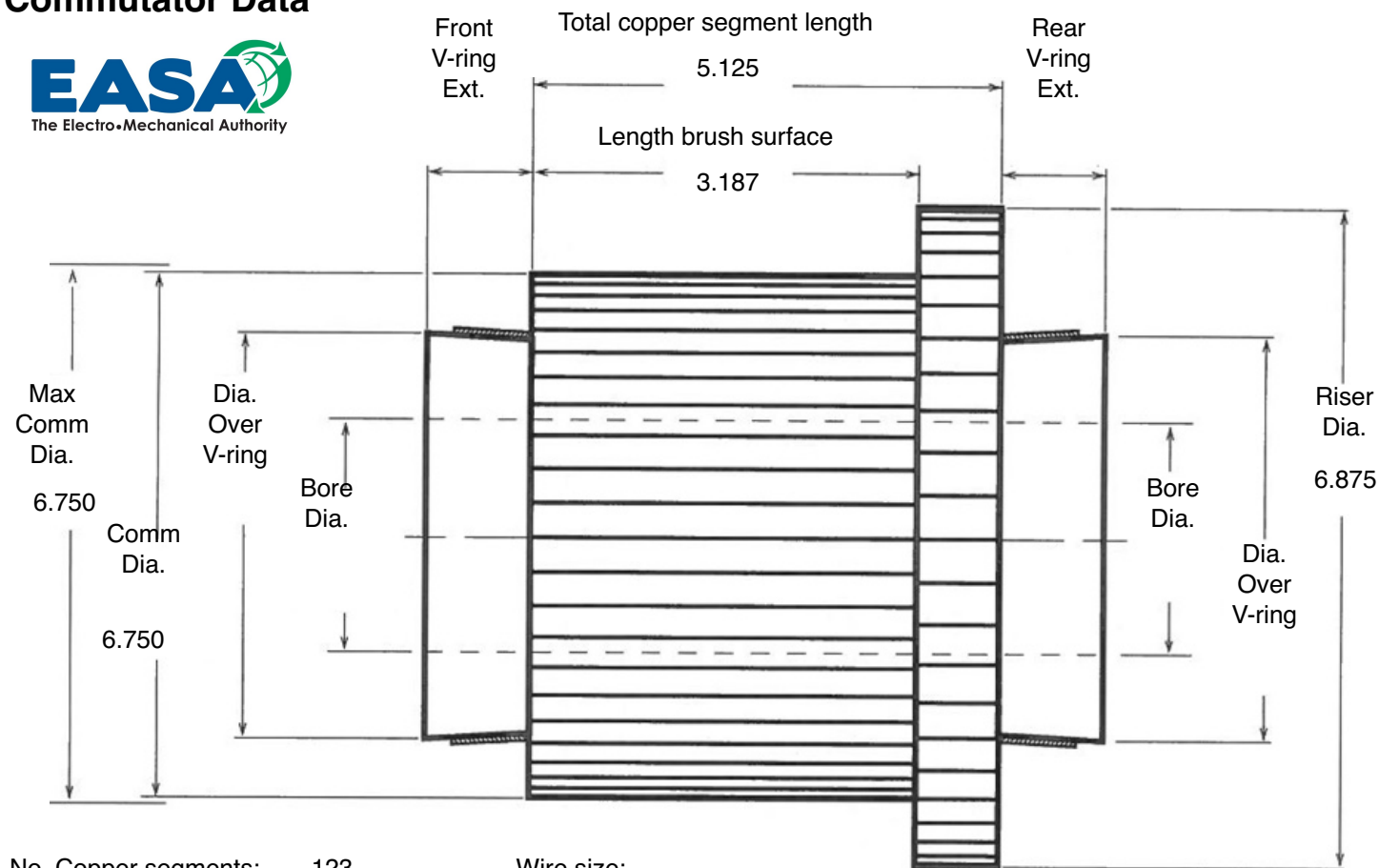
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Commutator Data



No. Copper segments: 123

Wire size:

Mica segment thickness:

Wires/riser slot: 10

Equalizer size:

Equalizer/riser slot:

Equalizer seq. on comm.:

Commutator Type

☐ Nut v-ring ☐ Bolt v-ring ☐ Glassband

☐ Riveted*

☐ Molded*

☐ Other*

Shaft Diameter

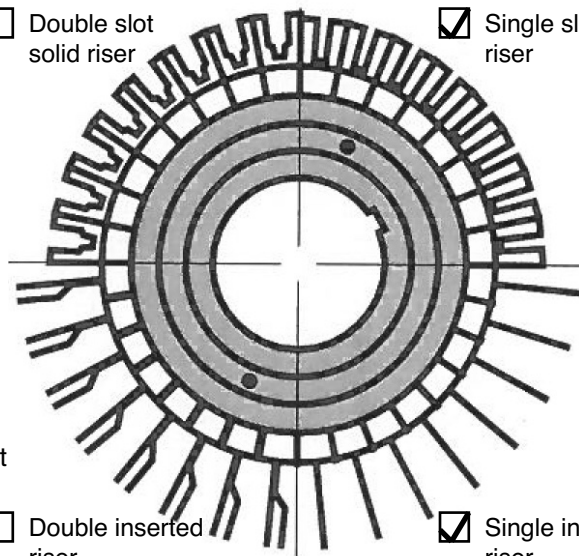
Keyway alignment with center line of: ☐ Mica ☐ Copper segment

Keyway size:

*If molded, riveted or other micrometer measurement of shaft diameter corresponding to the commutator bore diameter is required.

Indicate Riser Type

☐ Double slot solid riser

☒ Single slot solid riser

☐ Double inserted riser

☒ Single inserted riser

Inserted riser thickness:

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DC Machine Data Sheet

Armature Coil Data

Slots: 41 Turns per coil: 121 Coil per slot: 2

Wire size: Wires in mult.: 5 Wire type: Wire weight: 47 Lbs.

Bars: 123 Slot span 1 to: Comm span 1 to:

Winding Type

☐ Shunt

☐ Series

☐ Compound

No. of equalizers:

Span 1 to:

Wire size:

Knuckle: ☐ Standard ☐ Double

Wound: ☐ Flat ☐ Edge

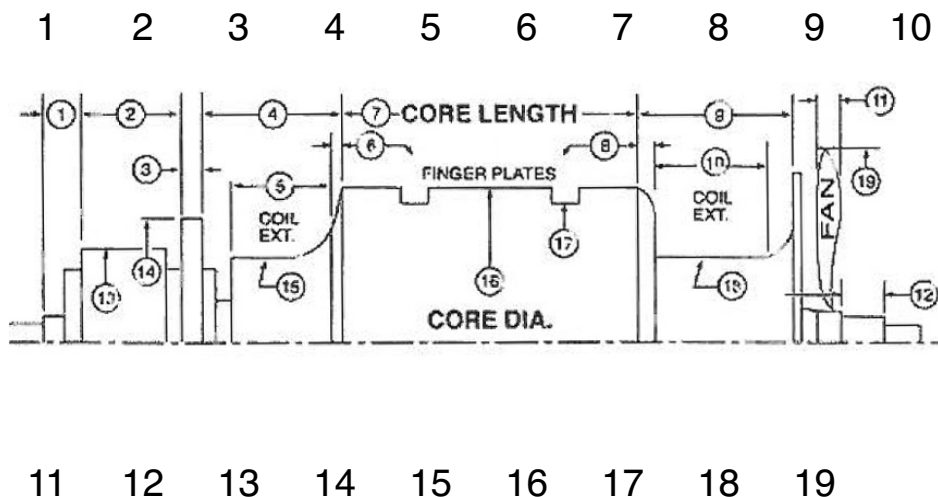
Coil: ☐ Left hand ☐ Right hand

Compensating Winding

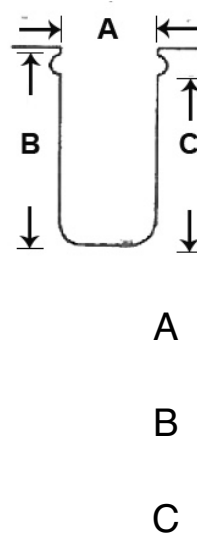
Wire size: Turns per slot:

Interpoles: Yes

☐ Compensating or Pole Face Winding

☐ Permanent Magnet


Slot Dimensions



Insul. class:

Temp. Rise:

Duty:

Wave Winding

Leads from slot 1 to bar:

Leads from

Slot to bar:

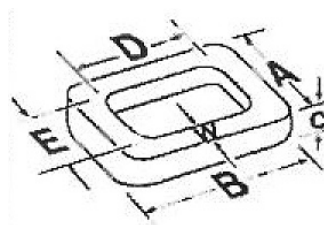
Field Coil Dimensions

TYPE A B C D E W

Shunt

Series

Interpoles



Manufacturer's Part Numbers

Lap Winding

Leads from slot 1 to bar:

Leads from

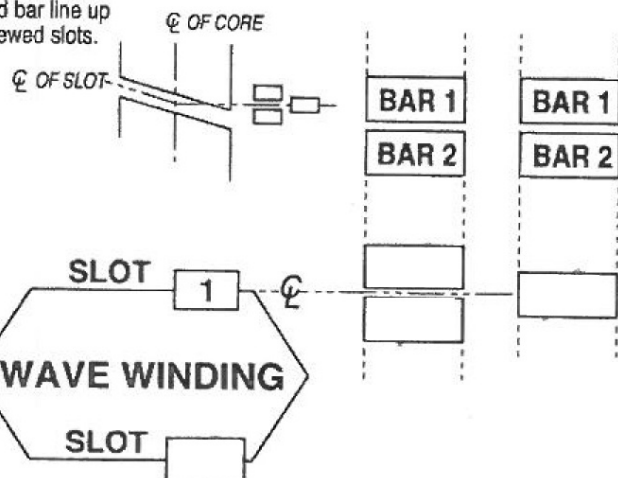
Slot to bar:

DC Machine Data Sheet (Continued)

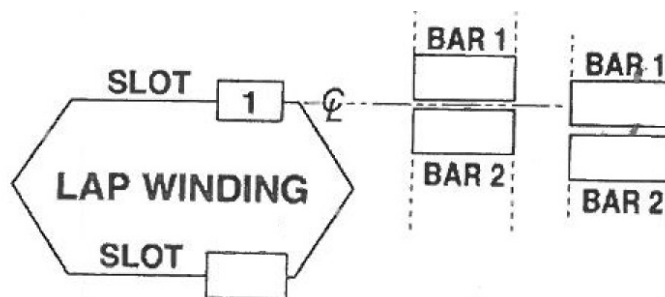
Field Coil Winding Data

| Type | No. Coils | No. Cir. | Turns Per Coil | Mult. | Wire Size & Type | Lbs. Per Coil | 25 Ohm Per Coil DC |
|------------|-----------|----------|----------------|-------|------------------|---------------|--------------------|
| Shunt | | | | | | | |
| Series | | | | | | | |
| Interpoles | | | | | | | |

Slot and bar line up with skewed slots.



Slots and bars are numbered 1-2-3 etc... in CCW direction facing the commutator.

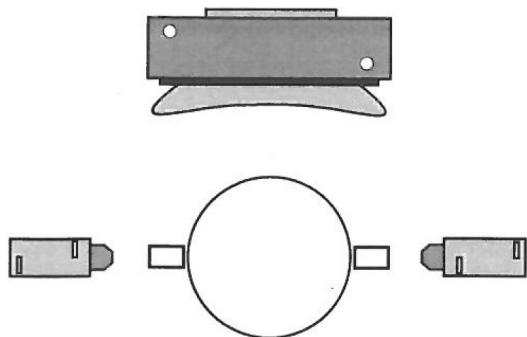


Remarks

4#14 1#14.5
Winding data on file

As-Received Connection Form--2-,4-,and 6-pole DC Machines

(Draw and number leads and jumpers as received)



2-Pole Template

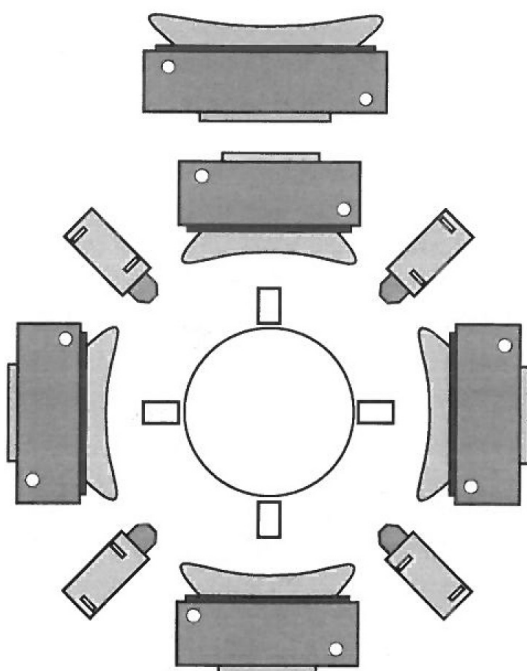
Quantity
in series

Quantity
in parallel

Number of poles

Number of interpoles

Number of series fields



4-Pole Template

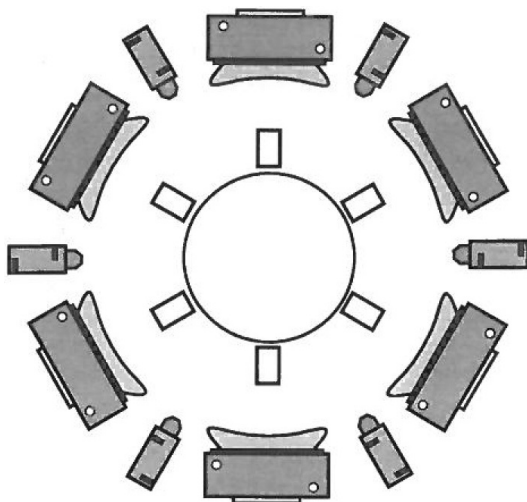
Quantity
in series

Quantity
in parallel

Number of poles

Number of interpoles

Number of series fields



6-Pole Template

Quantity
in series

Quantity
in parallel

Number of poles

Number of interpoles

Number of series fields

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