

Job Information

Job #:	96288					December 10, 2019
Priority:	_	Authorized OT:	No	Authorized by:		

Customer Information

Name:	Kobe	Reason:		
Contact:		Motor#:		PO#:
Application:	_	Special notes:		

Name Plate Information

Manufacturer: Serial#:		Westinghouse	Enclosure :	Open Drop Proof (ODP)		Enclosure Type image	
		17S7B9400	Model#:				
Service Factor:		Frame:	63-A		CER ?		
Horsepower/kW: 15		Rated RPM:	750/850				
	Volts 230						
Armature			Fields	Volts 125			
	Amps	s 60		Amps 0			
Nameplate DE		DE	ODE	F1	F2	Тор	
	in the second				Mar March		



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Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?:	No	Contaminant(s):	None
Shaft rotation:	Bi-directional	Contaminant(s) Amt:	None
Shaft Condition:	Good	Contaminant Image:	
Shaft grounding device present?:	No		Not Available
Type of grounding device:			Available
Shaft runout(TIR-Inbound):			

Bearing Type Image





Bearing Make Image

Bearing Retainer Image

Thermal Protection





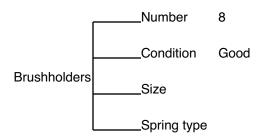
Lubrication Type:	Oil	Thermal Protection device DE:	N/A
Lubrication brand inbound:	Unknown	Thermal Protection device ODE:	N/A
Lubrication brand outbound:	Unknown		
Grease Amt DE:	0	Grease Cond. DE:	Other
Grease Amt ODE:	1/4	Grease Cond. ODE:	Other

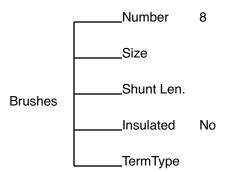
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Mechanical Inspection (Continued)





Brg Image



Shaft Image



Brushing/sleeves



End bell



Water jacket: N/A

Fan: N/A Frame cond .:

Good







Motor Mount Position: Horizontal/Foot mount

Foot/Flange condition: Ok

Foot flatness:

Pass

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Mechanical Inspection (Co	ntinued)
Missing parts?	
J-Box cover O-rings	J-Box HH cover Glands None
Other missing parts	
Air Gap Meaurements (N/A on Single	Piece Endbell) Does Air Gap Meet Customer or EASA spec(<10% variation)?
DE @ 0	ODE @ 0 —
DE @ 90	ODE @ 90
DE @ 180	ODE @ 180
DE @ 270	ODE @ 270
Electrical Inspection	

Move armature imbalance to Assemble Commutator: Salvageable

Winding Inspection

Meg Test IP to Flds: Good Polarity Check IP to Flds: Yes

Meg Series to Shunt: Good

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DC Electrical Inspection

Brushes:	Brushes: Normal wear				
Brush holders:	Salvageable	C	Qty.	8	
Insulators:	Salvageable	C	Qty.	4	
Lead support stud:	Salvageable	C	Qty.	6	Alternate brush image:
Rocker ring:	Salvageable	C	Qty.	0	





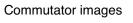
Commutator Type:	Tig welded

Commutator Hardness: Good

Commutator Condition : Oil soaked

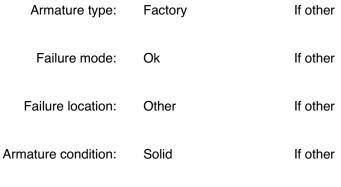
Commutator Film:

Ok









Winding color:

Like new

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CENTRAL ARKANSAS 6812 Lindsey Rd. Little Rock, AR 72206 Phone 501-375-9178 Fax 501-375-4254

Armature images





MILLINGTON, TN LITTLE ROCK, AR

DC Electrical Inspection (Continued) Armature Test Results								Ar	Armature image	
Megs:	Good	Н	i-pot:	Good	Core lo	SS:	Good			
Fields conc										
Series/Stab condition: Other Fields condition image:								Contraction of the second		
	Shunts co	ndition:	Shorte	d turn-turn						
In	terCoils co	ndition:	Ok							
Fields test										
S	eries/Stab	Meg:	Ok		Hi Pot:	Ok		Resistance:	Ok	
	Shunts	Meg:	Ok		Hi Pot:	Bad		Resistance:	Bad	
	InterCoils	Meg:	Ok		Hi Pot:	Ok		Resistance:	Ok	
Thermist	ors: No	ne						Fi	eld Test image	
R	TD: No	ne				At			Not	
Thermos	stat: No	ne							Available	

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Leads/jumpers: Ok

Lead jumper Image:



Conclusion

Component Failure

Cause of Failure

Comments

New brushes Field rewind reload inter poles resleeve ODE End Bell

Service Tech name: Robe

Robert Wiley

Service Tech signature:

Willy 1967

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