

## **Job Information**

| Job #:    | 96288 |                |    |                |  | December 10,<br>2019 |
|-----------|-------|----------------|----|----------------|--|----------------------|
| Priority: | _     | Authorized OT: | No | Authorized by: |  |                      |

# **Customer Information**

| Name:        | Kobe | Reason:        |  |      |
|--------------|------|----------------|--|------|
| Contact:     |      | Motor#:        |  | PO#: |
| Application: | _    | Special notes: |  |      |

#### **Name Plate Information**

| Manufacturer:<br>Serial#: |   | Westinghouse | Enclosure : | Open Drop Proof<br>(ODP) |           | Enclosure Type image |  |
|---------------------------|---|--------------|-------------|--------------------------|-----------|----------------------|--|
|                           |   | 17S7B9400    | Model#:     |                          |           |                      |  |
| Service Factor:           |   | Frame:       | 63-A        |                          | CER ?     |                      |  |
| Horsepower/kW: 15         |   | Rated RPM:   | 750/850     |                          |           |                      |  |
|                           | Volts 230   |              |             |                          |           |                      |  |
| Armature                  |   |              | Fields      | Volts 125                |           |                      |  |
|                           | Amps  | s 60         |             | Amps 0                   |           |                      |  |
|                           |   |              |             |                          |           |                      |  |
| Nameplate DE              |   | DE           | ODE         | F1                       | F2        | Тор                  |  |
|                           | in the second |              |             |                          | Mar March |                      |  |



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# **Mechanical Inspection**

Inspect bolt holes and fasteners. Validate correct fasteners.

| Does the shaft turn freely?:     | No             | Contaminant(s):     | None             |
|----------------------------------|----------------|---------------------|------------------|
| Shaft rotation:                  | Bi-directional | Contaminant(s) Amt: | None             |
| Shaft Condition:                 | Good           | Contaminant Image:  |                  |
| Shaft grounding device present?: | No             |                     | Not<br>Available |
| Type of grounding device:        |                |                     | Available        |
| Shaft runout(TIR-Inbound):       |                |                     |                  |

Bearing Type Image





Bearing Make Image

**Bearing Retainer Image** 

#### **Thermal Protection**





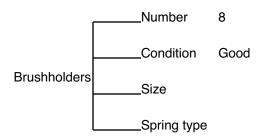
| Lubrication Type:           | Oil     | Thermal Protection device DE:  | N/A   |
|-----------------------------|---------|--------------------------------|-------|
| Lubrication brand inbound:  | Unknown | Thermal Protection device ODE: | N/A   |
| Lubrication brand outbound: | Unknown |                                |       |
| Grease Amt DE:              | 0       | Grease Cond. DE:               | Other |
| Grease Amt ODE:             | 1/4     | Grease Cond. ODE:              | Other |

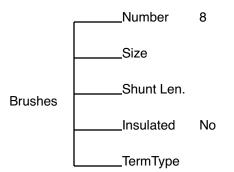
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#### **MILLINGTON, TN** LITTLE ROCK, AR

### **Mechanical Inspection (Continued)**





Brg Image



Shaft Image



Brushing/sleeves



End bell



Water jacket: N/A

Fan: N/A Frame cond .:

Good







Motor Mount Position: Horizontal/Foot mount

Foot/Flange condition: Ok

Foot flatness:

Pass

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|                                    | MILLINGTON, TN LITTLE ROCK, AR  |
|------------------------------------|---|
| Mechanical Inspection (Co          | ntinued)  |
| Missing parts?                     |   |
| J-Box cover O-rings                | J-Box HH cover Glands None  |
| Other missing parts                |   |
| Air Gap Meaurements (N/A on Single | Piece Endbell) Does Air Gap Meet Customer or EASA spec(<10% variation)? |
| DE @ 0                             | ODE @ 0 —   |
| DE @ 90                            | ODE @ 90  |
| DE @ 180                           | ODE @ 180   |
| DE @ 270                           | ODE @ 270   |
| Electrical Inspection              |   |

Move armature imbalance to Assemble Commutator: Salvageable

# Winding Inspection

Meg Test IP to Flds: Good Polarity Check IP to Flds: Yes

Meg Series to Shunt: Good

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#### **MILLINGTON, TN** LITTLE ROCK, AR

#### **DC Electrical Inspection**

| Brushes:           | Brushes: Normal wear |   |      |   |                        |
|--------------------|----------------------|---|------|---|------------------------|
| Brush holders:     | Salvageable          | C | Qty. | 8 |                        |
| Insulators:        | Salvageable          | C | Qty. | 4 |                        |
| Lead support stud: | Salvageable          | C | Qty. | 6 | Alternate brush image: |
| Rocker ring:       | Salvageable          | C | Qty. | 0 |                        |





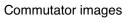
| Commutator Type: | Tig welded |
|------------------|------------|
|                  |            |

Commutator Hardness: Good

Commutator Condition : Oil soaked

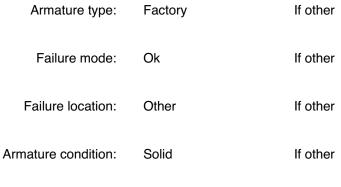
Commutator Film:

Ok









Winding color:

Like new

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#### Armature images





# MILLINGTON, TN LITTLE ROCK, AR

| DC Electrical Inspection (Continued) Armature Test Results |             |          |        |             |         |     |      | Ar                        | Armature image |  |
|--|-------------|----------|--------|-------------|---------|-----|------|---------------------------|----------------|--|
| Megs:  | Good        | Н        | i-pot: | Good        | Core lo | SS: | Good |                           |                |  |
| Fields conc  |             |          |        |             |         |     |      |                           |                |  |
| Series/Stab condition: Other Fields condition image:       |             |          |        |             |         |     |      | Contraction of the second |                |  |
|  | Shunts co   | ndition: | Shorte | d turn-turn |         |     |      |                           |                |  |
| In   | terCoils co | ndition: | Ok     |             |         |     |      |                           |                |  |
| Fields test  |             |          |        |             |         |     |      |                           |                |  |
| S  | eries/Stab  | Meg:     | Ok     |             | Hi Pot: | Ok  |      | Resistance:               | Ok             |  |
|  | Shunts      | Meg:     | Ok     |             | Hi Pot: | Bad |      | Resistance:               | Bad            |  |
|  | InterCoils  | Meg:     | Ok     |             | Hi Pot: | Ok  |      | Resistance:               | Ok             |  |
| Thermist   | ors: No     | ne       |        |             |         |     |      | Fi                        | eld Test image |  |
| R  | TD: No      | ne       |        |             |         | At  |      |                           | Not            |  |
| Thermos  | stat: No    | ne       |        |             |         |     |      |                           | Available      |  |

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Leads/jumpers: Ok

Lead jumper Image:



#### Conclusion

**Component Failure** 

**Cause of Failure** 

Comments

New brushes Field rewind reload inter poles resleeve ODE End Bell

Service Tech name: Robe

Robert Wiley

Service Tech signature:

Willy 1967

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