

Job Information

Job #: 95767

Date: July 25, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Jerry Walker & Sonw

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Baldor

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: S9118177-001002F
Q

Model#: CDMG

Service Factor:

Frame: 288AT

Horsepower/kW: 20KW

Rated RPM: 1750



Armature

Volts 230

Amps 87

Fields

Volts 230

Amps 1.8

Nameplate

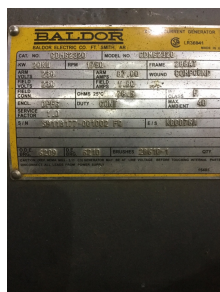
DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): None

Shaft rotation: CW

Contaminant(s) Amt: None

Shaft Condition: Good

Contaminant Image:

Shaft grounding device present?: No

Not Available

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection

Not Available

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: Charred

Grease Amt ODE: Full

Grease Cond. ODE: New

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection (Continued)

Brushholders

Number	4
Condition	Good
Size	
Spring type	

Brushes

Number	4
Size	
Shunt Len.	
Insulated	No
TermType	

Brg Image



Shaft Image



Brushing/sleeves

Not Available

End bell



Water jacket: Ok



Fan: Ok



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Foot/Flange condition: Ok

Foot flatness: Pass



MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Missing parts?

☐ J-Box cover☐ O-rings☐ J-Box☐ HH cover☐ Glands☒ None

Other missing parts

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

Electrical Inspection

☐ Move armature imbalance to Assemble

Commutator: —

Winding Inspection

Meg Test IP to Flds: Good

Polarity Check IP to Flds: Yes

Meg Series to Shunt: Good

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DC Electrical Inspection

Brushes: Normal wear

Brush Image:



Brush holders: Salvageable Qty. 4

Insulators: Salvageable Qty. 2

Lead support stud: Salvageable Qty. 1

Alternate brush image:



Rocker ring: Salvageable Qty. 1

Commutator Type: Soldered

Commutator images

Commutator Hardness: Good

Commutator Condition : Burned between bars

Commutator Film: Ok



Armature type: Factory If other

Failure mode: Ok If other

Failure location: Other If other

Armature condition: Solid If other

Winding color: Like new

Armature images



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DC Electrical Inspection (Continued)

Armature Test Results

Megs: Good Hi-pot: Good Core loss: Good

Armature image



Fields condition

Series/Stab condition: Ok

Fields condition image:

Shunts condition: Ok

InterCoils condition: Ok



Fields test results

Series/Stab Meg: Ok

Hi Pot: Ok

Resistance: Ok

Shunts Meg: Ok

Hi Pot: Ok

Resistance: Ok

InterCoils Meg: Ok

Hi Pot: Ok

Resistance: Ok

Thermistors: None

Field Test image

RTD: None

At

Thermostat: None

Not
Available



MILLINGTON, TN

LITTLE ROCK, AR

Leads/jumpers: Ok

Lead jumper Image:

Not
Available

Conclusion

Component Failure

DE end bell housing fit bad armature shorted

Cause of Failure

Comments

Found frosting in DE bearing

Service Tech name: Robert Wiley

Service Tech
signature:

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