

Job Information

Job #: 94665

Date:

Priority: —

Authorized OT: Yes

Authorized by:

Customer Information

Name: Kimberly Clark

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Reliance

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#:

Model#: 02KA437303-NT

Service Factor:

Frame: LC3612ATZ

Horsepower/kW: 200

Rated RPM: 1750/1950



Armature

Volts 500

Amps 322

Fields

Volts 300

Amps 3.612

Nameplate

DE

ODE

F1

F2

Top



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): None

Shaft rotation: Bi-directional

Contaminant(s) Amt: None

Shaft Condition: —

Contaminant Image:

Shaft grounding device present?: Yes

Type of grounding device: Ageis

Shaft runout(TIR-Inbound):



Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



Lubrication Type: Grease

Thermal Protection device DE: N/A

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: N/A

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

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Mechanical Inspection (Continued)

Brushholders

Number	8
Condition	Good
Size	
Spring type	

Brushes

Number	8
Size	
Shunt Len.	
Insulated	No
TermType	

Brg Image



Shaft Image



Brushing/sleeves



End bell



Water jacket: N/A

Fan: N/A

Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Foot/Flange condition: Ok

Foot flatness: Pass



MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Missing parts?

☒ J-Box cover

☐ O-rings

☒ J-Box

☐ HH cover

☐ Glands

☐ None

Other missing parts

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

Electrical Inspection

☐ Move armature imbalance to Assemble

Commutator: Salvageable

Winding Inspection

Meg Test IP to Flds: Good

Polarity Check IP to Flds: Yes

Meg Series to Shunt: Good

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DC Electrical Inspection

Brushes: Normal wear

Brush Image:



Brush holders: Salvageable Qty.

Insulators: Salvageable Qty.

Lead support stud: Salvageable Qty.

Alternate brush image:



Rocker ring: Salvageable Qty.

Commutator Type: Tig welded

Commutator images

Commutator Hardness: Good

Commutator Condition : Grooved

Commutator Film: Ok



Armature type: Factory If other

Failure mode: Ok If other

Failure location: Front V ring If other

Armature condition: Solid If other

Winding color: Like new

Armature images



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DC Electrical Inspection (Continued)

Armature Test Results

Armature image



Megs: Good Hi-pot: Good Core loss: Good

Fields condition

Series/Stab condition: Ok

Fields condition image:



Shunts condition: Ok

InterCoils condition: Ok

Fields test results

Series/Stab Meg: Ok Hi Pot: Ok Resistance: Ok

Shunts Meg: Ok Hi Pot: Ok Resistance: Ok

InterCoils Meg: Ok Hi Pot: Ok Resistance: Ok

Thermistors: In use

Field Test image

RTD: In use At



Thermostat: Open

Leads/jumpers: Ok

Lead jumper Image:



Conclusion

Component Failure

Com grooved due to worn out brushes bearings were fluted

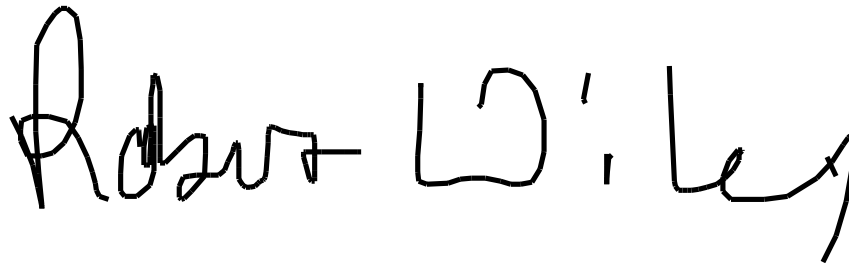
Cause of Failure

Comments

Replace Ageis ring brushes bearings installed ceramic bearing on ode turned and undercut com

Service Tech name: Robert Wiley

Service Tech
signature:

A handwritten signature in black ink that reads 'Robert Wiley'.