

## Job Information

Job #: 94223

Date: May 15, 2018

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: Future Fuel

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

## Name Plate Information

Manufacturer: GE

Enclosure : Totally Enclosed  
Non-Ventilated

Enclosure Type image

Serial#: TS-9-1973-US

Model#: 5BT1364B222

Service Factor:

Frame:

Horsepower/kW: 4

Rated RPM: 1425



Armature

Volts 36

Amps 98

Fields

Volts

Amps

Nameplate

DE

ODE

F1

F2

Top


Not  
Available

## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Shaft rotation: —

Shaft Condition: —

Shaft grounding device present?: No

Type of grounding device:

Shaft runout(TIR-Inbound):

Contaminant(s): Carbon

Contaminant(s) Amt: Full

Contaminant Image:



Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection

Not Available

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: 0

Grease Cond. DE: Other

Grease Amt ODE: 0

Grease Cond. ODE: Other

### WEST TENNESSEE

7030 Ryburn Drive  
Millington, TN 38053  
Phone 901-873-5300  
Fax 901-873-5301

### CENTRAL ARKANSAS

6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
Fax 501-375-4254

## Mechanical Inspection (Continued)

Brushholders

Number	4
Condition	Good
Size	
Spring type	

Brushes

Number	4
Size	
Shunt Len.	
Insulated	No
TermType	

Brg Image



Shaft Image



Brushing/sleeves



End bell



Water jacket: N/A

Fan: N/A

Frame cond.: Good

Not  
Available

Not  
Available



Motor Mount Position: Horizontal/Flange mount

Foot/Flange condition: Ok

Foot flatness: N/A

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MILLINGTON, TN

LITTLE ROCK, AR

## Mechanical Inspection (Continued)

Missing parts?

☒ J-Box cover

☐ O-rings

☒ J-Box

☐ HH cover

☐ Glands

☐ None

Other missing parts

### Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

## Electrical Inspection

☐ Move armature imbalance to Assemble

Commutator: —

## Winding Inspection

Meg Test IP to Flds: Bad

Polarity Check IP to Flds: —

Meg Series to Shunt: Bad

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## DC Electrical Inspection

Brushes: Worn to rivets

Brush Image:



Brush holders: Salvageable Qty.

Insulators: Salvageable Qty.

Lead support stud: Salvageable Qty.

Alternate brush image:



Rocker ring: Salvageable Qty.

Commutator Type: Tig welded

Commutator images

Commutator Hardness: Good

Commutator Condition : Grooved

Commutator Film: Ok



Armature type: Factory If other

Failure mode: Ground If other

Failure location: Other If other

Armature condition: Solid If other

Winding color: Like new

Armature images



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## DC Electrical Inspection (Continued)

### Armature Test Results

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Megs:      Bad                      Hi-pot:      Bad                      Core loss:      Good

Armature image



### Fields condition

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Series/Stab condition:      Other

Fields condition image:

Shunts condition:      Grounded frame

InterCoils condition:      Other



### Fields test results

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Series/Stab      Meg:      Bad                      Hi Pot:      Ok                      Resistance:      Bad

Shunts      Meg:      Ok                      Hi Pot:      Ok                      Resistance:      Ok

InterCoils      Meg:      Ok                      Hi Pot:      Ok                      Resistance:      Ok

Thermistors:      None

Field Test image

RTD:      In use                      At

Thermostat:      Open

Not  
Available

Leads/jumpers: Replace

Lead jumper Image:



## Conclusion

### Component Failure

Fields 0 Meg, Armature 2 Meg, Brush holder 3 Meg

### Cause of Failure

### Comments

Meg test very low after cleanup and bake out on fields, Armature and brush holder

Service Tech name: Lynn McDonald

Service Tech  
signature:

A handwritten signature in black ink, reading 'Lynn McDonald'.