

#### MILLINGTON, TN LITTLE ROCK, AR

## **Job Information**

Job #:	94131				Date:	April 6, 2018
Priority:	_	Authorized OT:	No	Authorized by:		

### **Customer Information**

Name:	J&S Manufacturing		Reason:	
Contact:		Motor#:		PO#:
Application:	_	Special notes:		

### **Name Plate Information**

Manufacturer: Po		owetron	Enclosure :		Open Drop Proof (ODP)		Enclosure Type image	
Serial#:			Model#:					
Service Factor:			Frame:	366AT				
Horsepower/kW: 75			Rated RPM:	1750/2100				
Armature	Volts	500	Fields	Volts	300			
	Amps	123		Amps	1.95			
Nameplate DE		DE	ODE	F1		F2	Тор	



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## **Mechanical Inspection**

#### Inspect bolt holes and fasteners. Validate correct fasteners.

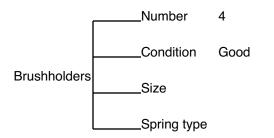
Does the shaft turn freely?:	Yes	Contaminant(s):	None
Shaft rotation:	_	Contaminant(s) Amt:	None
Shaft Condition:	_	Contaminant Image:	
Shaft grounding device present?:	No		Not Available
Type of grounding device:			Available
Shaft runout(TIR-Inbound):			
Bearing Type Image	Bearing Make Image	Bearing Retainer Image	Thermal Protection
	Not Available		Not Available
Lubrication Type:	Other	Thermal Protection device DE:	_
Lubrication brand inbound:	Unknown	Thermal Protection device ODE:	_
Lubrication brand outbound:	Mobile Polyrex EM		
Grease Amt DE:	1/2	Grease Cond. DE:	Other
Grease Amt ODE:	1/2	Grease Cond. ODE:	Other

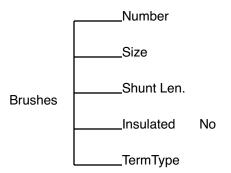
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#### **MILLINGTON, TN** LITTLE ROCK, AR

### **Mechanical Inspection (Continued)**





Brg Image



Shaft Image



Brushing/sleeves



End bell



Water jacket:

N/A

Ok Fan:

Frame cond .:

Good







Motor Mount Position:

Horizontal/Foot mount

Foot/Flange condition: Ok Foot flatness: Pass

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	MILLI	NGTON, TN LITTLE ROCK, AR
Mechanical Inspection (C	ontinued)	
Missing parts?		
J-Box cover	s 🗌 J-Box 🗌 HH cov	er 🗌 Glands 🗌 None
Other missing parts		
Air Gap Meaurements (N/A on Sing	le Piece Endbell)	Does Air Gap Meet Customer or EASA spec(<10% variation)?
DE @ 0	ODE @ 0	_
DE @ 90	ODE @ 90	
DE @ 180	ODE @ 180	
DE @ 270	ODE @ 270	
Electrical Inspection		

Move armature imbalance to Assemble Commutator: Salvageable

## Winding Inspection

Meg Test IP to Flds: Good Polarity Check IP to Flds: -

Meg Series to Shunt: Good

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#### **MILLINGTON, TN** LITTLE ROCK, AR

#### **DC Electrical Inspection**





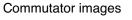


Commutator Type:	Tig welded		
Commutator Hardness:	Good		

Commutator Condition : Oil soaked

Commutator Film:

Ok







Armature type: Factory If other Failure mode: Ok Failure location: Other Armature condition: Oil soaked

Winding color:

If other

If other

#### If other

Dull black

Armature images



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# DC Electrical Inspection (Continued)

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DC Electrical Inspection (Continued)							Armature image			
Armature Test Results										
Megs:	Good			i-pot:	Good			Good		
Fields cond	ition									
Seri	es/Sta	b condit	ion:	Ok				Fields condition image:	00	
	Shunt	s condit	ion:	Ok				ŕ	1 CARD'S	
In	terCoil	s condit	ion:	Ok						
Fields test r	results									
Se	eries/S	tab	Meg:	Ok		Hi Pot:	Ok	Resistance	: Bad	
	Shu	ints	Meg:	Ok		Hi Pot:	Ok	Resistance	: Ok	
	InterC	oils	Meg:	Ok		Hi Pot:	Ok	Resistance	: Ok	
Thermist	ors:	None						F	Field Test image	
	TD:	None					At		Not	
Thermos	stat:	Closed	d						Available	

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Leads/jumpers: Ok

Lead jumper Image:



#### Conclusion

**Component Failure** 

Fields bad

**Cause of Failure** 

Comments

Service Tech name:

Lynn McDonald

Service Tech signature:

yn MD and

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