

### **Job Information**

Job #: 93797 Date: December 21,

2017

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: Paper Tigers Reason:

Contact: Motor#: PO#:

Application: - Special notes: Winder Left Rear

**Name Plate Information** 

Manufacturer: Reliance Enclosure : Open Drop Proof Enclosure Type image

(ODP) Serial#: 02KAJ75273-US Model#:

Service Factor: 1.00 Frame: C4011ATZ

Horsepower/kW: 100 Rated RPM: 650/800

Volts 500 Volts 300

Amps 175 Amps 4.81

Nameplate DE ODE F1 F2 Top

**Fields** 











Armature



### **Mechanical Inspection**

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Contaminant(s): None

> Shaft rotation: Contaminant(s) Amt: None

**Shaft Condition:** Contaminant Image:

Shaft grounding device

No present?:

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearing Type Image



Grease



Bearing Make Image



Thermal Protection device DE:

Lubrication brand inbound: Thermal Protection device ODE: Unknown

Lubrication brand outbound: Mobile Polyrex EM

Lubrication Type:

Grease Amt DE: Full Grease Cond. DE: New

Grease Amt ODE: Grease Cond. ODE: Full New

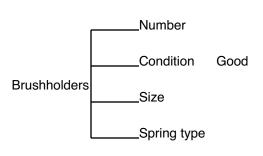
Bearing Retainer Image Thermal Protection

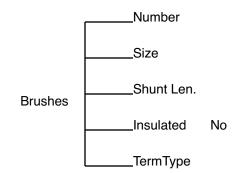


x 901-873-5301



## **Mechanical Inspection (Continued)**





Brg Image



Shaft Image



Brushing/sleeves



End bell



Water jacket: Ok



Fan:



Ok

Frame cond .:



Good

Motor Mount Position: Horizontal/Foot mount

Foot/Flange condition: Ok Foot flatness: Pass



# **Mechanical Inspection (Continued)**

Missing parts	s?				
J-Box cover	O-rings	☐ J-Box	HH cover	Glands	None
Other missing p	parts				
Air Gap Meaurements (N/A on Single Piece Endbell)				Does Air Gap Meet Customer or EASA spec(<10% variation)?	
DE @ 0		ODE @ 0		_	
DE @ 90		ODE @ 90	0		
DE @ 180		ODE @ 18	80		
DE @ 270		ODE @ 2	70		
Electrical Insp	ection				
Move armatu	re imbalance to Assem	nble	Commutator:	_	
Winding Inspe	ection				
Meg Test IP to Flds	s: –	Pola	arity Check IP to	Flds: —	
Meg Series to Shun	t: —				

Brush Image:



### **DC Electrical Inspection**

Brush holders:

Brushes: Normal wear

Salvageable Qty.

Insulators: Salvageable Qty.

Lead support stud: Salvageable Qty. Alternate brush image:

Rocker ring: Salvageable Qty.





Commutator Type: Tig

Commutator Hardness:

Tig welded

Good

Commutator Condition: Oil soaked

Commutator Film: Ok

Commutator images





Armature type:

Factory

If other

Armature images

Failure mode:

Ok

If other

Failure location:

Front V ring

If other

Armature condition:

Solid

If other

Winding color:

Like new

WEST TENNESSEE

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6812 Lindsey Rd. Little Rock, AR 72206 Phone 501-375-9178 Fax 501-375-4254



# **DC Electrical Inspection (Continued)**

#### Armature image

**Armature Test Results** 

Megs: Good Hi-pot: Good Core loss: Good



Fields condition

Series/Stab condition: Ok Fields condition image:

Shunts condition: Ok

InterCoils condition: Ok



Fields test results

Series/Stab Meg: Ok Hi Pot: Ok Resistance: Ok

Shunts Meg: Ok Hi Pot: Ok Resistance: Ok

InterCoils Meg: Ok Hi Pot: Ok Resistance: Ok

Thermistors: In use Field Test image

RTD: In use At

Thermostat: Open



Leads/jumpers: Ok

Lead jumper Image:



#### Conclusion

**Component Failure** 

Cause of Failure

#### Comments

Motor is very dirty inside. Commutator is worn under brushes probably due to contamination. I recommend sending motor in for a cleanup and a turn and undercut of the commutator

Service Tech name: L McDonald

Service Tech signature:

Lym

MDml