

Job Information

140512 Job #: Date: August 29, 2019

Priority: Authorized OT: No Authorized by:

Customer Information

Name: Dell Reason:

Contact: Motor#: 140512 PO#:

Application: Special notes:

Name Plate Information

Serial#:

Armature

Manufacturer: Reliance Enclosure: Open Drop Proof **Enclosure Type image**

Model#:

(ODP) 489853-001-1K

Service Factor: 1.0 Frame:

Horsepower/kW: 10 Rated RPM: 1750

Volts 125 Volts 125

> 71 1.53 Amps Amps

Nameplate ODE F1 DE F2 Top

Fields















Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): None

> Shaft rotation: Contaminant(s) Amt: None

Shaft Condition: Contaminant Image: Good

Bearing Make Image

Shaft grounding device

No

present?:

Type of grounding device:

Bearing Type Image

Shaft runout(TIR-Inbound): 0.00





Thermal Protection



Lubrication Type:

Grease

Thermal Protection device DE:

Thermal Overloads

Lubrication brand inbound:

Unknown

Thermal Protection device ODE:

N/A

Lubrication brand outbound:

Unknown

Grease Cond. DE:

New

Grease Amt ODE:

Grease Amt DE:

Full

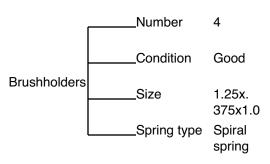
Full

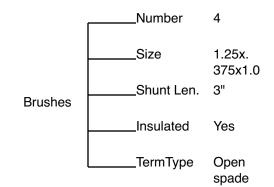
Grease Cond. ODE:

New



Mechanical Inspection (Continued)





Brg Image



Shaft Image



Brushing/sleeves



End bell



Water jacket: N/A



Fan: Ok



Frame cond.:



Good

Motor Mount Position: Horizontal/Foot mount

Foot/Flange condition: Ok Foot flatness: Pass



Mechanical Inspection (Continued)

Missing parts?						
J-Box cover	O-rings] J-Box	HH cover	Glands	None	
Other missing parts						
Air Gap Meaurements (N/A on Single Piece Endbell)				Does Air Gap Meet Customer or EASA spec(<10% variation)?		
DE @ 0		ODE @ 0		_		
DE @ 90		ODE @ 90				
DE @ 180		ODE @ 18	0			
DE @ 270		ODE @ 270				
Electrical Inspection						
Move armature imbalance to Assemble			Commutator:	_		
Winding Inspection						
Meg Test IP to Flds: Good		Polar	ity Check IP to	Flds: Yes		
Meg Series to Shunt: Good	i					



DC Electrical Inspection

Brushes: Normal wear

Brush Image:

Brush holders: Salv

Salvageable

Qty. 4

Insulators:

Salvageable

Qty.

4

Lead support stud:

Salvageable

Qty.

4

1

Alternate brush image:



Rocker ring:

Salvageable

Qty.

Commutator Type: Soldered

Commutator images

Commutator Hardness:

Good

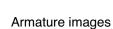
Commutator Condition:

Salvageable

Commutator Film:

Black







Armature type: Fac

Factory

If other

Failure mode: Ok

If other

Failure location:

Other

If other

Armature condition:

Solid

If other

Winding color:

Like new



DC Electrical Inspection (Continued)

Armature image

Armature Test Results

Megs: Good Hi-pot: Good Core loss: Good



Fields condition

Series/Stab condition: Ok Fields condition image:

Shunts condition: Ok

InterCoils condition: Ok



Fields test results

Series/Stab Meg: Ok Hi Pot: Ok Resistance: Ok

Shunts Meg: Ok Hi Pot: Ok Resistance: Ok

InterCoils Meg: Ok Hi Pot: Ok Resistance: Ok

Thermistors: None Field Test image

RTD: None At

Thermostat: Taped off





Leads/jumpers: Ok

Lead jumper Image:



Conclusion

Component Failure

Worn bearings

Cause of Failure

Comments

Service Tech name: Shawn

Service Tech signature:

Sympa