



D.C. Motor Maintenance Inspection Form

Job#:	95247	Date:	14 February 2019
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Customer: Kimberly Clark Maumelle

Machine: Extruder 1

Manufacturer: Reliance

RPM: 1750/1950

Frame: LC3612ATZ

Model #:

Serial #: 02KA437303-NT



Internal	l visual	appearance	:

Dusty

Internal photo



Internal photo



Brushes:

50%

No. Of Brushes:

8

Brush Holders:

Good

Brush Springs:

Good

Brush holder



Brush photo



Commutator :	Good Smooth Film
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Stoned Com: ☐ Yes 🛛 No

Comments: All tests show good. Brushes are worn 50% in 6 months

Commutator



Commutator



Motor Evaluation:

Extruder 1

Fields 85.7 ohms

2000 mega ohms @ 1000 volts

Interpoles and armature together from drive

124 mega ohms

Armature by itself is 524 mega ohms

Motor test results are good.

Brushes are worn 50% in the past six months

Technician:

Trevor Hall

Trell