

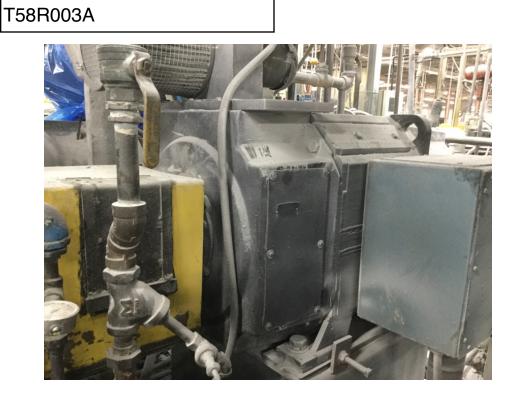


D.C. Motor Maintenance Inspection Form

Job#:	94379			Date:	22 December 2017
Customer :	Bridgestone				
Machine:	#1 Extruder				
Manufacturer:	Reliance				
Hp/kw:	400	Нр	Kw		
RPM:	150/2300				
Frame:	3587ATZ				

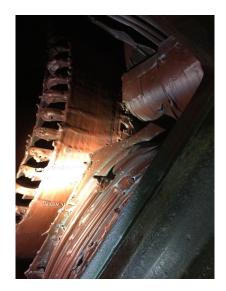
Model #:

Serial #:



Dusty

Internal photo



Internal photo



Brushes:

50%

No. Of Brushes:

12

Brush Holders:

Good

Brush Springs:

Good

Brush holder



Brush photo



Commutator :	Good Mild wear
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Stoned Com: ☐ Yes 🛛 No

Comments:

Commutator looks good it has a couple grooves worn on it that have been there on previous inspections. Also there is some trailing edge burning on the commutator bars. This is typically caused by a light load or by contamination getting between the commutator and brushes

Commutator



Commutator



Motor Evaluation :	The motor has some dust inside but overall it looked good. Brushes still have good life left on them.					

Technician : Lynn McDonald

