August 12, 2019

Date



Job Information

Job #: 95767 Date: August 12, 2019

Priority: Authorized OT: No Authorized by:

Customer Information

Jerry Walker Motor#: Name:

Name Plate Information

Open Drop Proof Manufacturer: Baldor Enclosure:

(ODP)

Serial#: S9118177-001002F Model#: **CDMG**

Service Factor: Frame: 288AT

Horsepower/kW: 20KW Rated RPM: 1750

230 230 Volts Volts Armature Fields

> **Amps** 87 **Amps** 1.8

Test Run Inspection

I have merged this motor and verified that all electrical tests are complete!

Power Supply

Yes

Phase A Phase B Phase C

No Load Voltage 230 230

2.2 2.5 No Load Current



Test Run Inspection (Continued)

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE 0.113 0.007 0.034

ODE 0.138 0.047 0.007

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Robert Wiley

Service Tech signature:

Joses Wiles