July 9, 2019

Date



Job Information

Job #: 95345 Date: July 9, 2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Molex Motor#:

Name Plate Information

Manufacturer: Baumuller Enclosure: Open Drop Proof

(ODP)

Serial#: 93103411 Model#: Gva132kv

Service Factor: 1.0 Frame:

Horsepower/kW: 25kw Rated RPM: 3330

Armature Volts 400 Volts 310

Amps 72 Amps 1.45

Test Run Inspection

Yes I have merged this motor and verified that all electrical tests are complete!

Power Supply

| | Phase A | Phase B | Phase C |
|-----------------|---------|---------|---------|
| No Load Voltage | 480 | 480 | 480 |
| No Load Current | 2.3 | 2.1 | 2.1 |



Test Run Inspection (Continued)

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

| Ambient Temp: | | | | | | | |
|---------------|----|---------------|-----|---------------|--|--|--|
| TIME | DE | Degree Change | ODE | Degree Change | | | |
| START: | | | | | | | |
| 5 MIN: | | | | | | | |
| 10 MIN: | | | | | | | |
| 15 MIN: | | | | | | | |
| 20 MIN: | | | | | | | |
| 25 MIN: | | | | | | | |
| 30 MIN: | | | | | | | |
| 35 MIN: | | | | | | | |
| 40 MIN: | | | | | | | |
| 45 MIN: | | | | | | | |
| 50 MIN: | | | | | | | |
| 55 MIN: | | | | | | | |
| 60 MIN: | | | | | | | |

Fax 901-873-5301



Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

| | Horizontal | VDE | Axial |
|-----|------------|-----|-------|
| DE | 0.1 | 0.1 | 0.1 |
| ODE | 0.1 | 0.1 | 0.1 |

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Trevor Hall

Service Tech signature:

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