March 17, 2020

Date



Job Information

Job #: 141877 Date: March 17, 2020

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: West Memphis Steel Motor#:

Name Plate Information

Manufacturer: Walker Enclosure: Totally Enclosed

Fan Cooled

LBS

Serial#: Model#: 8X60RL

Service Factor: Frame: AXM12455-5

Horsepower/kW: 50% Duty Cycle 535 Rated RPM: Rated load 12500

LBS.

Volts Volts 115

Amps Amps 14.78

Test Run Inspection

Yes I have merged this motor and verified that all electrical tests are complete!

Fields

Power Supply

Armature

Phase A Phase B Phase C

No Load Voltage

No Load Current



Test Run Inspection (Continued)

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes.

Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

Ambient Temp:				
TIME	DE	Degree Change	ODE	Degree Change
START:				
5 MIN:				
10 MIN:				
15 MIN:				
20 MIN:				
25 MIN:				
30 MIN:				
35 MIN:				
40 MIN:				
45 MIN:				
50 MIN:				
55 MIN:				
60 MIN:				

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Test Run Inspection (Continued)

Vibration Data: In./Sec-Peak (Readings should be less than .08 In/Sec Peak)

Horizontal VDE Axial

DE

ODE

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: Kelly Felts

Service Tech signature:

Kelly Fels