

Job Information

| Job # | : 135528 | | | | Date: | | |
|-----------------------|----------------------------------|------------------|------------------------|---------------|---------------------------|-------------|--|
| Priority | : – | Authorized OT: | No | Aut | thorized by: | | |
| Custom | er Information | | | | | | |
| Name: | Nucor | | | | Motor#: | | |
| Name P | late Information | | | | | | |
| Manufacturer: Toshiba | | Enclo | Enclosure : Model#: | | Open Drop Proof (ODP) | | |
| Serial#: | | Мо | | | | | |
| Service Factor: | | F | rame: | | | | |
| Horsepower/kW: 52 | | Rated | RPM: | 550 | | | |
| Armature | Volts 230 Amps 252 | F | Fields | Volts Amps | 230 7.5 | | |
| Test Ru | n Inspection I have merged th | nis motor and ve | erified th | nat all elec | Date ctrical tests are | e complete! | |
| Power Su | | se A | Phase B | | Phase C | | |
| No Load Voltage | | | | | | | |
| No Load C | Current | | | | | | |

VEST TENNESSE 7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301 CENTRAL ARKANSAS 6812 Lindsey Rd. Little Rock, AR 72206 Phone 501-375-9178 Fax 501-375-4254



Test Run Inspection (Continued)

Temperatures: (Degrees Fahrenheit)

Test run ball-bearing motors for 15 minutes. Test run sleeve bearing motors for 60 minutes.

Temperature rise at the end of test run should be less than 2° every five minutes.

Ambient Temp: TIME DE Degree Change ODE **Degree Change** START: 5 MIN: 10 MIN: 15 MIN: 20 MIN: 25 MIN: 30 MIN: 35 MIN: 40 MIN: 45 MIN: 50 MIN: 55 MIN:

60 MIN:

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Test Run Inspection (Continued)

| Vibration Data: In./Sec-Peak | (Readings should be less than .08 In/Sec Peak) | | | |
|------------------------------|--|-------|-------|--|
| | Horizontal | VDE | Axial | |
| DE | 0.012 | 0.013 | 0.015 | |
| ODE | 0.011 | 0.012 | 0.011 | |

Magnetic Center Measurements (Only Applies to Sleeve Bearing Motors)

Magnetic Center line distance from shaft shoulder

Magnetic Center line distance from all the way out mark

Magnetic Center line distance from all the way in mark

Total Motor End Float

Additional photos







Yes, the shaft has been isolated for delivery.

Service Tech name: K

Kev f

Service Tech signature:





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