



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

Job Number 99020

Prepared for Century Flooring

Highway 9 Spur
Melbourne AR 72556

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AC Recondition Repair Report

1.0

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7030 Ryburn Dr
Millington, Tn 38053
901-873-5300

AC Recondition Repair Report

Century Flooring
Highway 9 Spur
Melbourne, AR 72556

FolderID: 99020
FormID: 12085410

Priorities Found: ● 4 - High ● 13 - Good

General

1. Job Number	99020
2. Report Date	11/19/2021
3. Customer	99020

Name Plate Information

4. Manufacturer	HOMA
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■ Submersible Pump

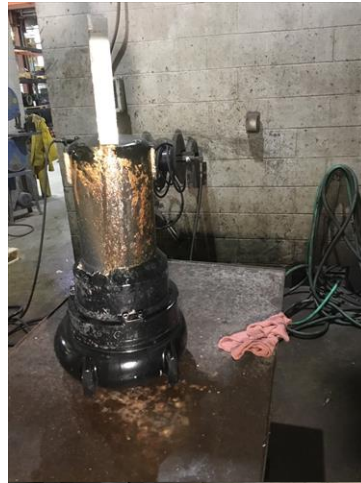


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Drive end bearing race cracked





5. Model	
6. Serial Number	AM173.11.9T/C/4/3-1
7. Horsepower	10.4 HP
8. KW	
9. Volts	460 Volts
10. Amps	12.3 Amps
11. RPM	1750 RPM
12. Frame	

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13. Enclosure	Submersible pump
14. Cycles	60 HZ
15. Phase	3 PH
16. Service Factor	
17. Motor Mount Position	
Initial Inspection	
18. Number of Leads	3
19. Lead Length	
20. Lead Size	
21. Lead Condition	
22. Lead Markings	4C/12 AWG
23. Lug Size, Condition, and Type	
24. Winding RTD's	
25. Winding Rtd's Condition	
26. Shaft Run Out	
27. Does Shaft Turn Freely	no
28. Does Shaft Have Visible Damage	yes
 Seal surface bad	
29. Bearing Rtd's	
30. Bearing Rtd's Condition	
31. Contamination	
Yes/water in stator housing	
 32. Frame Condition	(P) Pass
 33. Fan Condition	(NA) Not Applicable
34. Broken or missing components	
None	
Initial Electric Test	
35. Resistance to Ground	
36. Winding Resistance 1-2	
37. Winding Resistance 2-3	
38. Winding Resistance 1-3	
39. Resistive Imbalance	
40. Hi-Pot	
 41. Surge Test	(F) Fail
 Rewind/core repair	
42. Stator Condition	pass
43. Failure Location	windings
Initial Rotor Inspection	
44. Rotor Type	squirrel cage laminate
45. Air Gap <10% Variation	
46. Number of Rotor Bars	
47. Number of Broken Rotor Bars	
 48. Growler Test	(P) Pass
 49. Rotor Condition	(P) Pass
Mechanical Inspection	
50. Bearing Manufacture	skf
51. Bearing DE Size	6207 double wide double row

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52. Bearing DE Type	
53. DE Bearing Qty.	1
54. Bearing ODE Size	6305
55. Bearing ODE Type	

56. ODE Bearing Qty.	1
57. Insulated Bearing	no
58. Lubrication Type	grease
59. Grease Condition	(F) Fail
🗨️ Contaminated and dirty	
60. Bearing Retainers	(Y) Yes
61. Shaft Grounding Device	(NA) Not Applicable
62. DE Seal	(Y) Yes
63. DE Seal Type/Size	



64. ODE Seal	
65. ODE Seal Type/Size	
Root Cause of Failure	
66. Component Failure	D.E. bearing

67. Cause of Failure

Contaminated grease caused catastrophic race and cage failure. This was caused by seal failure which allowed water inside the stator.



68. Comments

Seal surface bad.

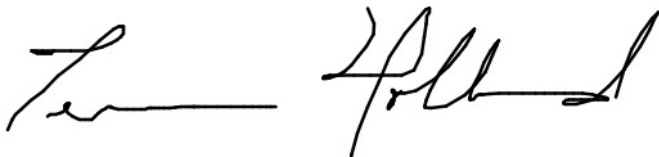
69. Service Technician

Terrence. Holland

Machine Fit Inspection Report

70. Shaft Run Out	(P) Pass
71. Initial Shaft Run Out	0.002 "
72. Final Shaft Run Out	
73. DE Bearing Shaft Fit	(F) Fail
74. DE Initial Shaft Bearing Fit Size 1	1.378 "
75. DE Initial Shaft Bearing Fit Size 2	1.378 "
76. DE Initial Shaft Bearing Fit Size 3	1.3778 "
77. DE Finial Shaft Bearing Fit Size 1	
78. DE Finial Shaft Bearing Fit Size 2	
79. DE Finial Shaft Bearing Fit Size 3	
80. ODE Bearing Shaft Fit	(F) Fail
81. ODE Initial Shaft Bearing Fit Size 1	0.982 "
82. ODE Initial Shaft Bearing Fit Size 2	
83. ODE Initial Shaft Bearing Fit Size 3	
84. ODE Finial Shaft Bearing Fit Size 1	
85. ODE Finial Shaft Bearing Fit Size 2	
86. ODE Finial Shaft Bearing Fit Size 3	
87. DE Air Seal Shaft Fit	
88. DE Initial Air Seal Shaft Size	
89. DE Final Air Seal Shaft Size	
90. ODE Air Seal Shaft Fit	
91. ODE Initial Air Seal Shaft Size	
92. ODE Final Air Seal Shaft Size	
93. DE Endbell Fit	(P) Pass

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94. DE Initial Endbell Fit Size 1	2.835 "
95. DE Initial Endbell Fit Size 2	2.835 "
96. DE Initial Endbell Fit Size 3	2.835 "
97. DE Final Endbell Fit Size 1	
98. DE Final Endbell Fit Size 2	
99. DE Final Endbell Fit Size 3	
100. DE Endbell Fit Insulated	(NA) Not Applicable
101. DE Endbell Air Seal Fit	
102. Initial Endbell Air Seal Fit Size	
103. Final Endbell Air Seal Fit Size	
104. ODE Endbell Fit	(P) Pass
105. ODE Initial Endbell Fit Size 1	2.4411 "
106. ODE Initial Endbell Fit Size 2	2.4413 "
107. ODE Initial Endbell Fit Size 3	2.4413 "
108. ODE Final Endbell Fit Size 1	
109. ODE Final Endbell Fit Size 2	
110. ODE Final Endbell Fit Size 3	
111. ODE Endbell Fit Insulated	(NA) Not Applicable
112. ODE Endbell Air Seal Fit	
113. ODE Initial Endbell Seal Fit Size	
114. ODE Final Endbell Seal Fit Size	
115. Foot Flatness	(NA) Not Applicable
116. Foot Condition	(NA) Not Applicable
117. Flange Condition	(P) Pass
118. Service Technician	Terrence. Holland
	

Balancing Report

- | |
|------------------------------|
| 119. Balance Type |
| 120. Balance Operating Speed |
| 121. Start Left End |
| 122. Start Right End |
| 123. Balancing Specification |
| 124. Finish Left End |
| 125. Finish Right End |
| 126. Service Technician |

Assembly and Final Test



128. Surge Test

129. Hi-Pot

130. Winding Resistance 1-2

131. Winding Resistance 2-3

132. Winding Resistance 1-3

133. Test Run Voltage Phase A

134. Test Run Amps A

135. Test Run Voltage Phase B

136. Test Run Amps B

137. Test Run Voltage Phase C

138. Test Run Amps C

139. DE Horizontal Vibration Reading

140. DE Vertical Vibration Reading

141. DE Axial Vibration Reading

142. ODE Horizontal Vibration Reading

143. ODE Vertical Vibration Reading

144. ODE Axial Vibration Reading

145. Ambient Temp at start of Test Run

146. Temp at 5 minutes

147. Temp at 10 minutes

148. Temp at 15 minutes

149. Temp at 20 minutes

150. Temp at 25 minutes

151. Temp at 30 minutes

152. Temp at 35 minutes

153. Temp at 40 minutes

154. Temp at 45 minutes

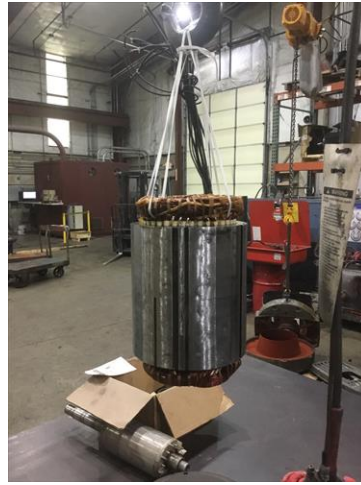
155. Temp at 50 minutes

156. Temp at 55 minutes

157. Temp at 60 minutes

● 158. Motor Paint

(P) Pass



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159. Service Technician

David Maclin



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2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
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13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
14. **NONWAIVER.** No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
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