

EVERY DAY SINCE 1946

Motor Shop Repairs

Job Number 99528

Prepared for Bridgestone Americas Tube (10108-FTD)

2700 East Main St. Russellville AR 72802

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DC Recondition Repair Report



Hi-Speed Industrial Service 7030 Ryburn Dr Millington, Tn 38053 901-873-5300

FolderID: 99528

FormID: 13108269

DC Recondition Repair Report

Bridgestone Americas Tube (10108-

FTD) 2700 East Main St. Russellville, AR 72802

Priorities Found: **3 - High**

🔵 19 - Good

- 1. Job Number
- 2. Report Date
- 3. Customer

General

Name Plate Information





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Reliance

03/17/2022

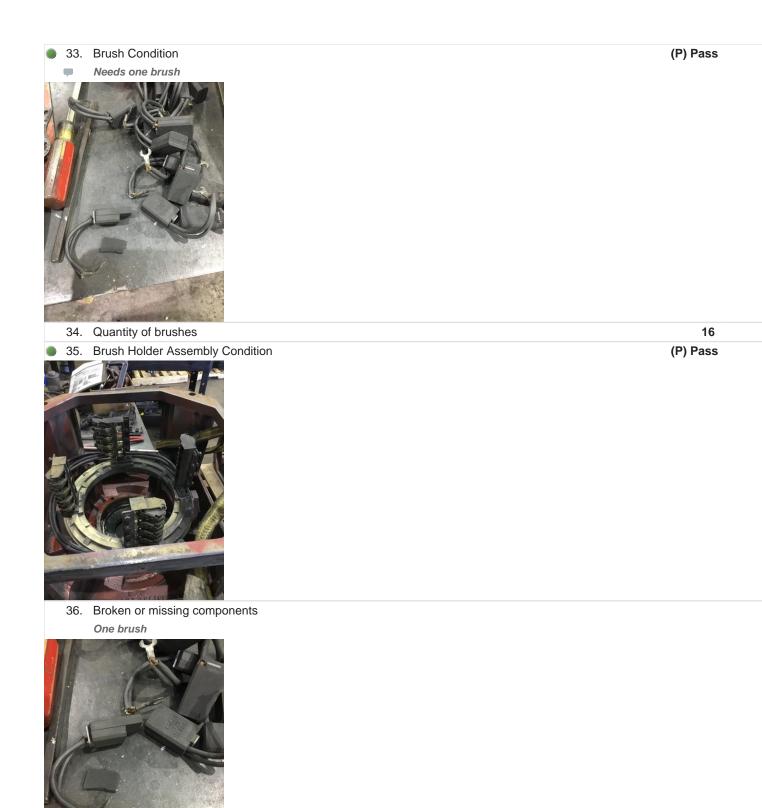
99528







5.	Model	01KS590717G-YT
6.	Serial Number	
7.	Horsepower	300 HP
8.	KW	
9.	Armature Volts	500 Volts
10.	Armature Amps	482 Amps
11.	Field Voltage	300 Volts
12.	Field Amps	4.72 Amps
13.	RPM	1750 RPM
14.	Frame	C4011ATZ
15.	Enclosure	TENV
16.	Service Factor	
17.	Motor Mount Position	
nitial	Inspection	
18.	Lead Length	
19.	Lead Size	
20.	Lead Condition	(P) Pass
21.	Lead Markings	A1 A2 S1 S2 F1-F4
22.	Lug Size, Condition, and Type	
23.	Winding RTD's	(Y) Yes
24.	Winding Rtd's Condition	(P) Pass
25.	Shaft Run Out	
26.	Does Shaft Turn Freely	yes
27.	Does Shaft Have Visible Damage	no
28.	Bearing Rtd's	
29.	Bearing Rtd's Condition	(NA) Not Applicable
30.	Contamination	
31.	Frame Condition	(P) Pass
32.	Fan Condition	(NA) Not Applicable



37. Armature Resistance to Ground38. Field Resistance to Ground

0 Mohm

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Initial Electric Test

39.	Armature Hi-Pot	
40.	Field Hi-Pot	
41.	Armature Bar to Bar Test	(P) Pass
42.	DC field frame Drop Test	(F) Fail
43.		
44.		rewind
45.	Field Frame Failure Location	
Initial	Armature Inspection	
	Air Gap <10% Variation	
47.		
48.	Growler Test	
49.	Commutator Condition	(NA) Not Applicable
	Turn and under cut	

Коуо 6219

51.	Armature Failure Location	
Mecha	anical Inspection	
52.	Bearing Manufacture	
53.	Bearing DE Size	

Bearing DE Type 54. 55. Bearing ODE Size

50. Armature Condition



56. Bearing ODE Type 57. Insulated Bearing

ball bearing no

ball bearing

6219



	1 PA	and and a second	
-	1 A		
	1994		

 Second State Field State Run Out Shate Run Out This Run Shate Run Out This Run Run Run Run Run Run Run Run Run Run	58.	Lubrication Type	grease
60. Bearing Retainers (NA) Not Applicable 61. Shaft Grounding Device (NA) Not Applicable 62. DE Seal (NA) Not Applicable 63. DE Seal Type/Size (NA) Not Applicable 64. ODE Seal (NA) Not Applicable 65. ODE Seal Type/Size (NA) Not Applicable 66. Component Failure (State of Failure 67. Cause of Failure (State of Failure 68. Comments (State of Failure 69. Service Technician (Machine Fit Inspection Report 70. Shaft Run Out (T) 71. Initial Shaft Run Out (P) Pass 73. DE Bearing Shaft Fit (P) Pass	58.	Lubrication Type	grease
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62. DE Seal (NA) Not Applicable 63. DE Seal Type/Size (NA) Not Applicable 64. ODE Seal (NA) Not Applicable 65. ODE Seal Type/Size (NA) Not Applicable 66. Component Failure (NA) Not Applicable 67. Cause of Failure (NA) Not Applicable 68. Comments (NA) Service Technician Machine Fit Inspection Report (NA) Not Applicable 70. Shaft Run Out (NA) Not Applicable 71. Initial Shaft Run Out (P) Pass 73. DE Bearing Shaft Fit (P) Pass	60.	Bearing Retainers	
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 71. Initial Shaft Run Out 72. Final Shaft Run Out 73. DE Bearing Shaft Fit (P) Pass 	Machi	ne Fit Inspection Report	
72. Final Shaft Run Out (P) Pass 73. DE Bearing Shaft Fit (P) Pass Image: State of the state of t	70.	Shaft Run Out	
73. DE Bearing Shaft Fit (P) Pass Image: Comparison of the part of the	71.	Initial Shaft Run Out	
74. DE Initial Shaft Bearing Fit 1	72.	Final Shaft Run Out	
	73.	DE Bearing Shaft Fit	(P) Pass
75. DE Finial Shaft Bearing Fit 1	74.		
	75.	DE Finial Shaft Bearing Fit 1	

- 76. DE Initial Shaft Bearing Fit 2
- 77. DE Finial Shaft Bearing Fit 2

78. DE Initial Shaft Bearing Fit 3

79. DE Finial Shaft Bearing Fit 3

80. ODE Bearing Shaft Fit



	81.	ODE Initial Shaft Bearing Fit 1
	82.	ODE Finial Shaft Bearing Fit 1
	83.	ODE Initial Shaft Bearing Fit 2
	84.	ODE Finial Shaft Bearing Fit 2
	85.	ODE Initial Shaft Bearing Fit 3
	86.	ODE Finial Shaft Bearing Fit 3
	87.	DE Air Seal Shaft Fit
	88.	DE Initial Air Seal Shaft Size
	89.	DE Final Air Seal Shaft Size
	90.	ODE Air Seal Shaft Fit
	91.	ODE Initial Air Seal Shaft Size
	92.	ODE Final Air Seal Shaft Size
)	93.	DE Endbell Fit

- Resleeve egg shaped
- 94. DE Initial Endbell Fit Size 1
- 95. DE Final Endbell Fit Size 1

96.	DE Initial Endbell Fit Size 2	
97.	DE Finial Endbell Fit Size 2	6.6932 "
98.	DE Initial Endbell Fit Size 3	

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(P)	Pass
------------	------

(F) Fail

6.6932 "

99. DE Final Endbell Fit Size 3	6.6932 "
100. DE Endbell Fit Insulated	(NA) Not Applicable
101. DE Endbell Air Seal Fit	
102. Initial Endbell Air Seal Fit Size	
103. Finial Endbell Air Seal Fit Size	
104. ODE Endbell Fit	(P) Pass
105. ODE Endbell Fit Insulated 106. ODE Endbell Air Seal Fit 107. ODE Initial Endbell Seal Fit Size	(NA) Not Applicable
108. ODE Finial Endbell Seal Fit Size	
109. Foot Flatness	(P) Pass
110. Foot Condition	(P) Pass
111. Flange Condition	(NA) Not Applicable
 112. Turn and Under Cut Armature Turn and under cut 	(F) Fail
 Turn and under cut 113. Service Technician 	RW
$K \square$	
Balancing Report	
114. Balance Type	
115. Balance Operating Speed	
116. Start Left End	
117. Start Right End	
118. Balancing Specification	
119. Finish Left End	
120. Finish Right End	
121. Service Technician	

122. Armature Meggar Testing Reading



123. Armature Hi-Pot



124. Field Frame Meggar Testing Reading



125. Field Frame Hi-Pot126. Test Run Field Voltage

Ua

19640 Mohm

301 Volts



127. Test Run Field Amps128. Test Run Armature Voltage

6.2 Amps 495.7 Volts

7.2 Amps



129. Test Run Armature Amps

Informer: BRDGESTONE Contact Phone: Date: 422200	
	2 7.40.40 AJ
All Number: \$9528 Voltage: 500	
Senat No: Current: 402 Mendechen: RELANCE Horsesson 500	
Menufachanic: RELANCE Horsepower 300 Model: RPM	
Type: Date: Power Easter	
Frame Efficiency:	
Prind V; 300	
and (of) more pair. Frank (of) Frank (A)	
0000 MLJ 12 2013 82	

130. Brushes seated	(P) Pass
131. DE Horizontal Vibration Reading	0.01 In/Sec
132. DE Vertical Vibration Reading	0.01 In/Sec
133. DE Axial Vibration Reading	0.008999999999999999 In/Sec
134. ODE Horizontal Vibration Reading	0.05 In/Sec
135. ODE Vertical Vibration Reading	0.004 In/Sec
136. ODE Axial Vibration Reading	0.007 In/Sec

137. Ambient Temp at start of Test Run	
138. Temp at 5 minutes	
139. Temp at 10 minutes	
140. Temp at 15 minutes	
141. Temp at 20 minutes	
142. Temp at 25 minutes	
143. Temp at 30 minutes	
144. Temp at 35 minutes	
145. Temp at 40 minutes	
146. Temp at 45 minutes	
147. Temp at 50 minutes	
148. Temp at 55 minutes	
149. Temp at 60 minutes	
150. Motor Paint	(P) Pass





151. Service Technician





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- 1. <u>APPLICABILITY.</u> The sale of any and all goods and/or services by Mock, Inc. d/b/a Hi-Speed Industrial Service ("Hi-Speed") shall be specifically conditioned upon and subject to the following terms and conditions which are incorporated by reference into any contracts and purchase orders with Hi-Speed, and which shall form and become a part of any agreement related thereto. Buyer's acceptance of any offer or quotation made by Hi-Speed for sale of any goods or services is expressly made subject to the terms and conditions set forth herein and to be so effective, Buyer need not sign or approve these Terms and Conditions to be bound hereunder provided a copy of same is provided to Buyer through any means. None of the terms and conditions contained herein may be added to, expanded, changed, modified, superseded or otherwise altered except as revised in writing and duly executed by Hi-Speed, and all orders received by Hi-Speed shall be governed only by the terms and conditions contained herein, notwithstanding any terms, conditions or provisions of any purchase order, release order, authorization or any other form issued by the Buyer. Hi-Speed hereby objects to any additional, modified, changed, deleted, altered or other terms and conditions not contained herein and notifies Buyer that any such terms or provisions are expressly rejected by Hi-Speed.
- 2. PRICE. All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
- 3. <u>SCOPE OF GOODS AND/OR SERVICES.</u> The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
- 4. <u>BILLING AND PAYMENT TERMS.</u> Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
- 5. DELIVERY OF GOODS AND/OR SERVICES. Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
- 6. DELIVERY SITE AND TIME FOR PERFORMANCE. Hi-Speed and Buver agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
- 7. INSPECTION/ACCEPTANCE. All goods and services ordered pursuant to any quotation shall be subject to inspection by Buyer after delivery or performance to determine conformity with the quotation and/or purchase order and Hi-Speed's advertised or published specifications. Buyer shall have a period of thirty (30) days from shipment of goods at the delivery destination specified in the quotation within which to inspect the goods for conformity with the quotation, order and/or Hi-Speed's advertised and published specifications and to provide Hi-Speed with written notice of any discrepancy or rejection. Buyer shall have a period of thirty (30) days following completion of any services within which to inspect the services for conformity with the quotation, purchase order and/or Hi-Speed's advertised and published specifications and to provide Hi-Speed with written notice of any discrepancy or rejection. If the goods delivered or services performed do not so conform, upon delivery of notice to Hi-Speed of any discrepancy, nonconformance or rejection, Hi-Speed shall have the right to reject such goods or services. After the cure period, goods that have been delivered and rejected, in whole or in part, shall be returned to Hi-Speed. Buyer shall notify Hi-Speed and arrange for the return of the goods as required. Should such non-conforming services be rejected Hi-Speed shall, at its sole cost, re-perform the non-conforming services. Inspection or failure to inspect on any occasion shall not affect Buyer's rights under the warranty provisions herein.
- 8. WARRANTIES. Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

TermsAndConditions

replace any defective or non-conforming goods in accordance with the applicable manufacturer's warranty. Warranty for any defective or incorrect parts is limited to the repair or replacement of those parts. Hi-Speed warrants that all services will conform in all material respects to the description of services identified in the quotation and will be performed in a good and workmanlike manner in accordance with industry practices and standards. Should the services be reasonably rejected or not conform with the foregoing warranties, Hi-Speed shall, at its sole cost, re-perform the defective or nonconforming services. Notwithstanding the foregoing, these warranties do not extend to goods or services to the extent that such goods have been subject to misuse, neglect or abuse not caused by Hi-Speed or have been used in violation of the approved written instructions furnished to Buyer. THE FOREGOING REPRESENTS THE SOLE AND EXCLUSIVE WARRANTY GIVEN BY HI-SPEED WITH RESPECT TO ALL GOODS SOLD AND IS IN LIEU OF ALL OTHER WARRANTIES EITHER EXPRESS OR IMPLIED. HI-SPEED EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICLAR USE OR PURPOSE. BUYER WAIVES ANY CLAIM THAT THESE EXCLUSIONS OR LIMITATIONS DEPRIVE IT OF AN ADEQUATE REMEDY AT EQUITY OR LAW OR CAUSE THIS AGREEMENT TO FAIL IN ITS ESSENTIAL PURPOSE. BUYER SHALL BE ENTITLED TO NO OTHER REMEDY OTHER THAN AS SET FORTH HEREIN, REGARDLESS OF THE CLAIM OR CAUSE OF ACTION, WHETHER BASED IN CONTRACT, TORT, NEGLIGENCE, GOODS LIABILITY, STRICT LIABILITY OR OTHERWISE.

- 9. LIMITATION OF DAMAGES. HI-SPEED SHALL HAVE NO LIABILITY TO BUYER WITH RESPECT TO THE SALE OR DELIVERY OF ANY GOODS OR THE REPAIR THEREOF OR WITH RESPECT TO THE SALE OR PERFORMANCE OF ANY SERVICES, FOR LOST PROFITS, SPECIAL, CONSEQUENTIAL, EXEMPLARY, PUNITIVE OR INCIDENTAL DAMAGES OF ANY KIND OR NATURE WHETHER ARISING IN CONTRACT, TORT, GOODS LIABILITY OR OTHERWISE, EVEN IF HI-SPEED WAS ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES. HI-SPEED SHALL NOT BE LIABLE FOR ANY DAMAGES OR DELAYS CAUSED BY ANY FAILURE TO MAKE ANY DELIVERY OF GOODS BY ANY EXPECTED TIME OR DATE OR THE FAILURE TO PROVIDE OR COMPLETE ANY SERVICES BY ANY EXPECTED DATE OR TIME. IN NO EVENT SHALL HI-SPEED BE LIABLE TO BUYER FOR ANY DAMAGES WHATSOEVER IN EXCESS OF THE TOTAL PRICE PAID FOR ALL GOODS AND/OR SERVICES HEREUNDER OR REFERENCED IN ANY QUOTATION OR THE PURCHASE ORDER.
- 10. <u>SEVERABILITY</u>. The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
- 11. <u>GOVERNING LAW AND JURISDICTION.</u> Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
- 12. <u>ABANDONED EQUIPMENT.</u> Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
- 13. FORCE MAJEURE. Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earth quake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
- 14. <u>NONWAIVER</u>. No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
- 15. <u>ASSIGNMENT.</u> The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
- 16. <u>NO INDIVIDUAL LIABILITY</u>. Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and HI-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between HI-Speed and the Buyer, even if the HI-Speed owner, director, officer or employee is or could be construed to be a party to such contract.