



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

Job Number 99273

Prepared for Bridgestone (005113)

2700 E Main Street
Russellville AR 72802

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DC Rewind Repair Report

1.0

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DC Rewind Repair Report

FolderID: 99273
FormID: 12632459

Bridgestone (005113)
2700 E Main Street
Russellville, AR 72802

Priorities Found: ● 6 - High ● 13 - Good

General

1. Job Number	99273
2. Report Date	1/21/2022
3. Customer	Bridgestone

Name Plate Information

4. Manufacturer	Reliance
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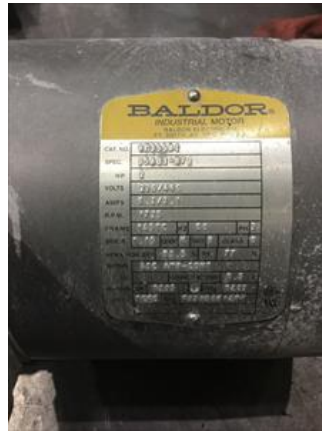


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1.1



6203 6205 bearing

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5. Model	1U339897-T1-ZH
6. Serial Number	
7. Horsepower	700
8. KW	
9. Armature Volts	500
10. Armature Amps	1098
11. Field Voltage	300
12. Field Amps	6.72
13. RPM	1150
14. Frame	B687ATZ
15. Enclosure	DPGFV
16. Service Factor	
17. Motor Mount Position	
Initial Inspection	
18. Lead Length	
19. Lead Size	

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20. Lead Condition

(P) Pass



21. Lead Markings	
22. Lug Size, Condition, and Type	
23. Winding RTD's	
24. Winding Rtd's Condition	
25. Shaft Run Out	
26. Does Shaft Turn Freely	yes
27. Does Shaft Have Visible Damage	no
28. Bearing Rtd's	(NA) Not Applicable
29. Bearing Rtd's Condition	(NA) Not Applicable
30. Contamination	
31. Frame Condition	(P) Pass
32. Fan Condition	(NA) Not Applicable
33. Brush Condition	(P) Pass
Brushes pass but they need to be replaced because of remaining length	



34. Quantity of brushes	20
35. Brush Holder Assembly Condition	(P) Pass

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36. Broken or missing components

Initial Electric Test

37. Armature Resistance to Ground

12,920 Mohm



38. Field Resistance to Ground

42,700 Mohm



39. Armature Hi-Pot

40. Field Hi-Pot

41. Armature Bar to Bar Test

42. DC field frame Drop Test

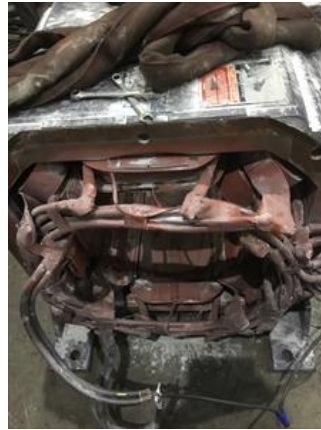
(P) Pass

43. DC Field Frame Polarity Check

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44. Field Frame Condition

wash and bake



45. Field Frame Failure Location

Initial Armature Inspection

46. Air Gap <10% Variation

47. Number of Commutator Bars

● 48. Growler Test

(P) Pass



● 49. Commutator Condition

Turn and under cut

(F) Fail



50. Armature Condition

wash and bake



51. Armature Failure Location

Mechanical Inspection

52. Bearing Manufacture

Koyo

53. Bearing DE Size

6224ZX



Found frosting but also the start of fluting

54. Bearing DE Type

ball bearing

55. Bearing ODE Size

6224ZX



Found frosting but also the start of fluting

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56. Bearing ODE Type	ball bearing
57. Insulated Bearing	no
58. Lubrication Type	grease
59. Grease Condition	(P) Pass



60. Bearing Retainers	
61. Shaft Grounding Device	(N) No
62. DE Seal	(NA) Not Applicable
63. DE Seal Type/Size	
64. ODE Seal	(NA) Not Applicable
65. ODE Seal Type/Size	

Root Cause of Failure

66. Component Failure	
67. Cause of Failure	<i>Comm. needs to be turned and undercut. motor was full of powder</i>
68. Comments	
69. Service Technician	

Commutator Data

70. Front V Ring Ext.	
71. Total Copper Segment Length	
72. Length Brush Surface	
73. Rear V Ring Ext.	
74. Max Comm Dia.	
75. Comm Dia.	
76. Dia Over V Ring	
77. Front Bore Dia.	
78. Rear Bore Dia.	
79. Dia. Over V Ring	
80. Riser Dia.	
81. Number of Copper Segments	
82. Wire Size	
83. Mica Segment Thickness	
84. Wires/riser slot	
85. Equalizer Size	
86. Equalizer/riser slot	

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87. Equalizer seq. on comm.
88. Commutator Type
89. Shaft Diameter Keyway alignment with center line of
90. Key way size
91. Riser Type
92. Commutator Condition
93. Riser to Core dimension
94. Armature Core Length
95. Comm End Coil Ext
96. Knuckle End Coil Ext
97. Armature Core Diameter
98. Armature Throw
99. Service Technician
Armature Winding Sheet
100. Slots
101. Wire Size
102. Bars
103. Turns per coil
104. Wires in Mult
105. Slot span 1 to
106. Coil per slot
107. Wire Type
108. Comm Span 1 to
109. Wire Weight
110. Number of Equalizers
111. Span 1 to
112. Equalizers Wire Size
113. Compensating Winding Wire Size
114. Compensating Turns per slot
115. Compensating or Face Winding
116. Wave Winding Leads from Slot 1 to Bar
117. Lap Winding leads from slot 1 to bar
118. Total Slot Depth
119. Slot Depth under wedge
120. Slot Width
121. Coil Knuckle Type
122. Service Technician
Field Frame Winding Sheet
123. Winding Type
124. Coils Wound on Flat or Edge
125. Coils would left or right handed
126. Interpoles
127. Permanent Magnet
128. Shunt Coil Dimensions
129. Number of Shunt Coils
130. Number of Circuits
131. Turns per coil

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132. Wire Size	
133. Lbs. Per Coil	
134. Series Coil Dimensions	
135. Number of Series Coils	
136. Number of Series Coil Circuits	
137. Series Turns per coil	
138. Series Coil Wire Size	
139. Series coil lbs per coil	
140. Interpole Coil Dimensions	
141. Number of Interpole Coils	
142. Number of Interpole Circuits	
143. Interpole Turns per coil	
144. Interpole wire size	
145. Interpole lbs per coil	
146. Service Technician	
Machine Fit Inspection Report	
147. Shaft Run Out	
148. Initial Shaft Run Out	
149. Final Shaft Run Out	
<div><div></div>150. DE Bearing Shaft Fit</div>	(F) Fail



151. DE Initial Shaft Bearing Fit 1
152. DE Finial Shaft Bearing Fit 1
153. DE Initial Shaft Bearing Fit 2
154. DE Finial Shaft Bearing Fit 2
155. DE Initial Shaft Bearing Fit 3
156. DE Finial Shaft Bearing Fit 3

157. ODE Bearing Shaft Fit

(P) Pass



158. ODE Initial Shaft Bearing Fit 1	
159. ODE Finial Shaft Bearing Fit 1	
160. ODE Initial Shaft Bearing Fit 2	
161. ODE Finial Shaft Bearing Fit 2	
162. ODE Initial Shaft Bearing Fit 3	
163. ODE Finial Shaft Bearing Fit 3	
164. DE Air Seal Shaft Fit	
165. DE Initial Air Seal Shaft Size	
166. DE Final Air Seal Shaft Size	
167. ODE Air Seal Shaft Fit	
168. ODE Initial Air Seal Shaft Size	
169. ODE Final Air Seal Shaft Size	
170. DE Endbell Fit	(F) Fail
Resleeve	
171. DE Initial Endbell Fit Size 1	
172. DE Final Endbell Fit Size 1	
173. DE Initial Endbell Fit Size 2	
174. DE Finial Endbell Fit Size 2	
175. DE Initial Endbell Fit Size 3	
176. DE Final Endbell Fit Size 3	
177. DE Endbell Fit Insulated	(NA) Not Applicable
178. DE Endbell Air Seal Fit	
179. Initial Endbell Air Seal Fit Size	
180. Finial Endbell Air Seal Fit Size	
181. ODE Endbell Fit	(F) Fail
Resleeve	
182. ODE Endbell Fit Insulated	
183. ODE Endbell Air Seal Fit	
184. ODE Initial Endbell Seal Fit Size	
185. ODE Finial Endbell Seal Fit Size	
186. Foot Flatness	(P) Pass
187. Foot Condition	(P) Pass
188. Flange Condition	(NA) Not Applicable
189. Turn and Under Cut Armature	(F) Fail

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Yes

190. Service Technician

RW



Balancing Report

191. Balance Type

192. Balance Operating Speed

RPM

193. Start Left End

194. Start Right End

195. Balancing Specification

196. Finish Left End

197. Finish Right End

198. Service Technician

Assembly and Final Test

199. Armature Meggar Testing Reading

200. Armature Hi-Pot

201. Field Frame Meggar Testing Reading

202. Field Frame Hi-Pot

203. Test Run Field Voltage

204. Test Run Field Amps

205. Test Run Armature Voltage

206. Test Run Armature Amps

207. Brushes seated

208. DE Horizontal Vibration Reading

209. DE Vertical Vibration Reading

210. DE Axial Vibration Reading

211. ODE Horizontal Vibration Reading

212. ODE Vertical Vibration Reading

213. ODE Axial Vibration Reading

214. Ambient Temp at start of Test Run

215. Temp at 5 minutes

216. Temp at 10 minutes

217. Temp at 15 minutes

218. Temp at 20 minutes

219. Temp at 25 minutes

220. Temp at 30 minutes

221. Temp at 35 minutes

222. Temp at 40 minutes

223. Temp at 45 minutes

224. Temp at 50 minutes

225. Temp at 55 minutes

226. Temp at 60 minutes

227. Motor Paint

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2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
3. **SCOPE OF GOODS AND/OR SERVICES.** The goods and/or services provided by Hi-Speed pursuant to any quotation shall be limited exclusively to those goods and/or services expressly identified therein. Hi-Speed does not assume any responsibility and/or liability for the failure to provide any other goods and/or services not identified in any quotation. Modifications, additions or deletions to or from the scope referenced in any quotation shall only be effective if evidenced in writing and signed by Hi-Speed. The sale of any of all goods and/or services affected by such modification, addition or deletion shall be subject to these same Standard Terms and Conditions whether or not referenced therein.
4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
14. **NONWAIVER.** No course of dealing or failure of either party to strictly enforce any term, right, or condition of these Standard Terms and Conditions will be construed as a waiver of such term, right or condition. Any waiver by Hi-Speed will only be in writing and will waive no succeeding breach of a term, right or condition.
15. **ASSIGNMENT.** The rights and obligations of the parties shall neither be assigned nor delegated without the prior written consent of the other party. However, any party may assign or delegate its respective rights and obligations, in whole or in part, (i) to any subsidiary, (ii) pursuant to other financing, merger or reorganization or (iii) pursuant to any sale or transfer of substantially all of the assets of the assigning party. These Standard Terms and Conditions shall bind the heirs, successors and assigns of the parties hereto.
16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.