



Infrared Thermography Report

USG August 2022



All electrical panels were scanned using a **FLIR T865** infrared camera. The following report only contains defects that were found during the survey. Below is our classification system for each defect included in this report. If there are any questions or comments, please feel free to contact us at any time.



employs a three-tier defect rating system:

CLASS I: A defect or defects are present that are likely to cause a problem in the long term (2-6 months). Should be addressed in the normal course of maintenance scheduling.

CLASS II: A defect or defects are present that are likely to cause a failure in the short term (less than 2 months). Should be addressed as soon as practical, on a high maintenance priority. Consideration should be given to increase monitoring frequency.

CLASS III: A defect or defects are present that make continued component reliability unpredictable and likelihood of secondary damage is high. Consideration should be given to an unscheduled shutdown to correct.

tests and inspects industrial machinery and equipment and makes recommendations concerning maintenance and repairs based on its experience in the field of industrial repair and maintenance. The information contained herein is provided as an opinion only, not as a guaranty or warranty of the matters discussed herein.

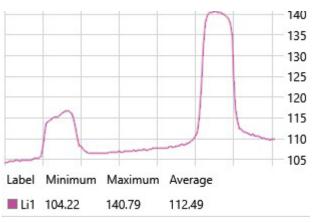


Component	Lead/connection
Equipment/Bucket ID	MCC-10C1 M2202 Expander 8 Combustion Blower



Sp1	115.8 °F
Sp2	141.0 °F
Sp3	119.4 °F
Li1 Minimum	104.2 °F
Li1 Maximum	140.8 °F
Bx1 Minimum	92.0 °F
Bx1 Maximum	141.3 °F





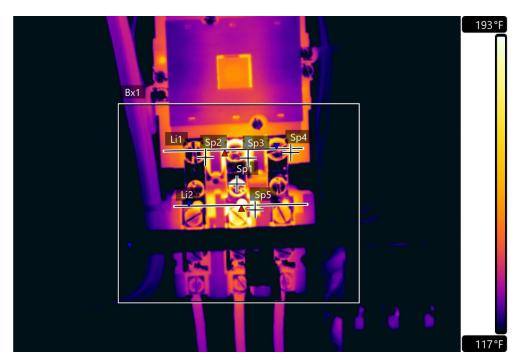
Fault	Faulty connection
Defect Rating	CLASS I

Recommendations

IR image shows an issue with the B phase connection on the line side of the breaker. Inspect as scheduling allows.

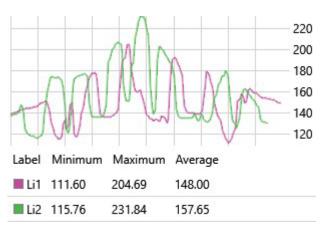


Component	Thermal Heaters
Equipment/Bucket ID	MCC-10A1 M0168 Perlite Expander Exhaust Fan 1



Sp1	136.5 °F
Sp2	175.1 °F
Sp3	195.7 °F
Sp4	158.4 °F
Sp5	193.7 °F
Li1 Minimum	111.6 °F
Li1 Maximum	204.7 °F
Li2 Minimum	115.8 °F
Li2 Maximum	231.8 °F
Bx1 Minimum	95.7 °F
Bx1 Maximum	231.8 °F





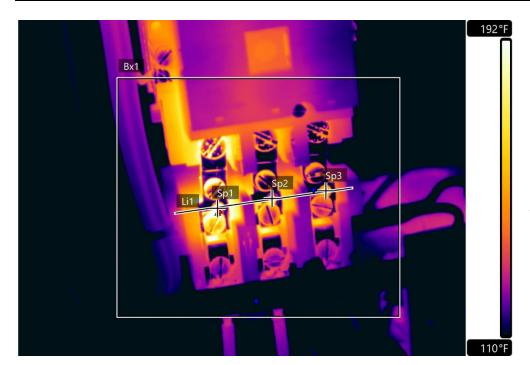
Fault	Thermal Heater Issue
Defect Rating	CLASS I

Recommendations

There may be an issue with the B phase thermal heater. Inspect heaters as time allows.

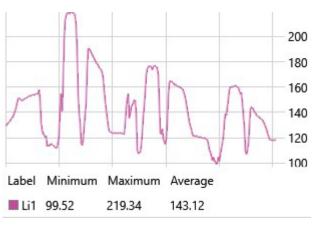


Component	Thermal Heater
Equipment/Bucket ID	M0174 Perlite Expander Fan 2



Sp1	220.2 °F
Sp2	172.9 °F
Sp3	160.8 °F
Li1 Minimum	99.5 °F
Li1 Maximum	219.3 °F
Bx1 Minimum	92.4 °F
Bx1 Maximum	220.8 °F





Fault	Thermal Heater Issue
Defect Rating	CLASS I

Recommendations

There may be an issue with the A phase thermal heater. Inspect heaters as time allows.



Summary

Image Date&Time	Page number
8/5/2022 10:35:37 AM	3
8/5/2022 6:49:24 AM	4
8/5/2022 10:46:12 AM	5

This concludes our survey report. Please feel free to contact us at any time for question or comments.

Thank you for your business,





ITC Certified Level II Infrared Thermographer

(901) 486-4565

kwilliam@gohispeed.com