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LR Motor Shop Repairs

**Job Number 100359**

Prepared for ARKANSAS INDUSTRIAL MACHINERY

3804 N. NONA ST  
NORTH LITTLE ROCK AR 72118

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Hi-Speed Industrial Service  
7030 Ryburn Dr  
Millington, Tn 38053  
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**AC Recondition As Found**  
**ARKANSAS INDUSTRIAL MACHINERY**  
3804 N. NONA ST  
NORTH LITTLE ROCK, AR 72118

FolderID: 100359  
FormID: 14672395

**AC Recondition - Rev. 2**

**Location:** Shop  
**Serial Number:** 3GE092313S2136002  
**Description:** 7.5KW ABB 1800RPM 132M

<b>Hi-Speed Job Number:</b>	100359
<b>Manufacturer:</b>	ABB
<b>Product Number:</b>	3GAA132002-HDB
<b>Serial Number:</b>	3GE092313S2136002
<b>HP/kW:</b>	7.5 (kW)
<b>RPM:</b>	1750 (RPM)
<b>Frame:</b>	132M
<b>Voltage:</b>	460
<b>Current:</b>	15.3
<b>Phase:</b>	Three
<b>Hz:</b>	60 (Hz)
<b>Enclosure:</b>	TEFC
<b>J-box Included:</b>	Complete
<b>Coupling/Sheave:</b>	None
<b>Bearing RTDs:</b>	No
<b>Stator RTDs:</b>	No
<b>Repair Stage:</b>	Final
<b>Heaters:</b>	No
<b>Winding Type :</b>	Random Wound
<b>Bearing Type:</b>	Rolling Element

Priorities Found: ● 1 - High ● 8 - Good

**Overall Condition**

1. Report Date

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1.0

## 2. Nameplate Picture



3. Photos of all six sides of the machine.

4. Describe the Overall Condition of the Equipment as Received

### Initial Mechanical/Electrical

5. Does Shaft Turn Freely?	(Yes) Yes
6. Does Shaft Have Visible Damage?	(No) No
7. Assembled Shaft Runout	0.0003 Inches
8. Assembled Shaft End Play	
9. Air Gap Variation <10%	

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10. Lead Condition	(P) Pass
11. Lead Length	10 Inches



12. Frame Condition	pass
13. Fan Condition	(P) Pass



14. Broken or Missing Components	0
<b>Initial Electrical Inspection</b>	
15. Insulation Resistance/Megger	210597 Megohms
16. Winding Resistance	
1-2	1-3
1.296	1.293
	2-3
	1.296

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17. Perform Surge Test

(P) Pass



18. Stator Condition



Mechanical Inspection

19. Drive End Bearing Number-

6208ZZ



20. Drive End Bearing Qty.

1

21. Drive End Bearing Type

(Ball) Ball Bearing

22. Drive End Lubrication Type

(Grease) Grease Lubricated

23. Drive End Bearing Insulation or Grounding Device?

no

24. Drive End Wavy Washer/Snap-Ring Other Retention Device?

bearing cap

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25. Drive End Bearing Condition

metal fatigue



26. Opposite Drive End Bearing Number-

6206ZZ



27. Opposite Drive End Bearing Qty.

1

28. Opposite Drive End Bearing Type

(Ball) Ball Bearing

29. Opposite Drive End Lubrication Type

(Grease) Grease Lubricated

30. Opposite Drive End Bearing Insulation or Grounding Device?

no

31. Opposite Drive End Wavy Washer/Snap-Ring Other Retention Device?

Wavy washer

32. Opposite Drive End Bearing Condition

pass



33. Drive End Seal

34. Opposite Drive End Seal

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## Rotor Inspection

35. Rotor Type/Material

(Squirrel Aluminum) Squirrel  
Cage Aluminum Die Cast



36. Growler Test

(Pass) Pass

37. Number of Rotor Bars

28

38. Rotor Condition

pass



39. List the Parts needed for the Repair Below

40. Signature of Technician that Disassembled Motor

RW

## Mechanical Fits- Rotor

41. Shaft Runout

0.0002 inches

42. Rotor Runout

Drive End Bearing Fit

Rotor Body

Opposite Drive End Bearing

43. Coupling Fit Closest to Bearing Housing

0 Degrees

90 Degrees

120 Degrees

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44. Coupling Fit Closest to the end of the Shaft			
0 Degrees	60 Degrees	120 Degrees	
45. Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
1.575	1.5749	1.5749	
46. Drive End Bearing Shaft Fit Condition			(P) Pass



47. Opposite Drive End Bearing Shaft Fit			
0 Degrees	60 Degrees	120 Degrees	
1.1812	1.1812	1.1812	
48. Opposite Drive End Bearing Shaft Fit Condition			(P) Pass
49. Shaft Air Seal Fits			
Drive End Air Seal	Opposite Drive End Air Seal		

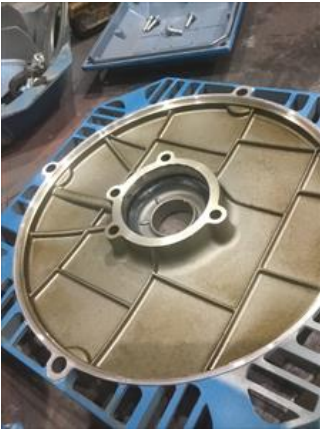
#### Mechanical Fits- Bearing Housings

50. Drive End - Endbell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
3.15	3.15	3.15	
51. Drive End - Endbell Bearing Fit Condition			(P) Pass



52. Opposite Drive End - Endbell Bearing Fit			
0 Degrees	60 Degrees	120 Degrees	
2.4412	2.4412	2.4412	

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## 54. Bearing Cap Condition

Drive End Bearing Cap

Opposite Drive End Bearing Cap

pass



## 55. End Bell Air Seal Fits

Drive End Air Seal

Opposite Drive End Air Seal

## 56. List Machine Work Needed Below

Na

## 57. Technician

RW

## Dynamic Balance Report

## 58. Rotor Weight and Balance Grade

Rotor Weight

Balance Grade

## 59. Initial Balance Readings

Drive End

Opposite Drive End

60. Final Balance Readings		
Drive End	Opposite Drive End	
61. Technician		
<b>Rewind</b>		
62. Core Test Results - Watts loss per Pound		
Pre-Burnout	Post Burnout	
63. Core Hot Spot Test		
Pre-Burnout	Post-Burnout	
64. Post Rewind Electrical Test- Insulation Resistance		
65. Post Rewind Polarization Index		
66. Post Rewind Winding Resistance		
1-2	1-3	2-3
67. Post Rewind Surge Test		
68. Post Rewind Hi-Pot		
69. Technician		
<b>Root Cause of Failure</b>		
70. Failure locations		
71. Root cause of failure		
<b>Mechanical Fits- Rotor - Post Repair</b>		
72. Shaft Runout Post Repair		
73. Rotor Runout Post Repair		
Drive End Bearing Fit	Rotor Body	Opposite Drive End Bearing
74. Coupling Fit Closest to Bearing Housing Post Repair		
0 Degrees	90 Degrees	120 Degrees
75. Coupling Fit Closest to the end of the Shaft Post Repair		
0 Degrees	60 Degrees	120 Degrees
76. Drive End Bearing Shaft Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
77. Opposite Drive End Bearing Shaft Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
78. Shaft Air Seal Fits Post Repair		
Drive End Air Seal	Opposite Drive End Air Seal	
79. Shaft Repair Sign-off		
<b>Mechanical Fits- Bearing Housings - Post Repair</b>		
80. Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees


81. Opposite Drive End - Endbell Bearing Fit Post Repair		
0 Degrees	60 Degrees	120 Degrees
82. Bearing Cap Condition Post Repair		
Drive End Bearing Cap	Opposite Drive End Bearing Cap	
83. End Bell Air Seal Fits Post Repair		
Drive End Air Seal	Opposite Drive End Air Seal	
84. End Bell Repair Sign-off		
<b>Assembly</b>		
85. Photograph All Major Components prior to assembly	<b>(Complete) Complete</b>	

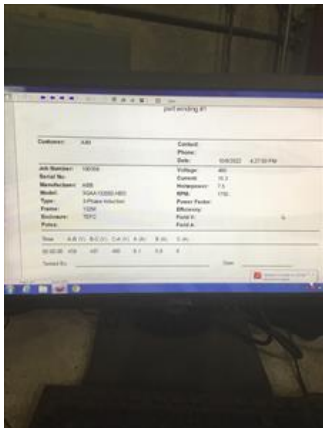


86. Final Insulation Resistance Test		
87. Assembled Shaft Endplay		
88. Assembled Shaft Runout		
89. Test Run Voltage		
Volts	Volts	Volts
90. Test Run Amperage		
Amps	Amps	Amps

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91. Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
92. Opposite Drive End Vibration Readings - Inches Per Second		
Horizontal	Vertical	Axial
93. Ambient Temperature - Fahrenheit		
94. Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
95. Opposite Drive End Bearing Temps - Fahrenheit		
5 Minutes	10 Minutes	15 Minutes
96. Final Test Run Sign-off		
97. Document Final Condition with Pictures after paint		
98. Final Pics and QC Review		Terrence. Holland







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5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or



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