



KEEPING YOUR FACILITY UP TO SPEED
— EVERY DAY SINCE 1946 —

Motor Shop Repairs

Job Number 99069

Prepared for ALCOA REMEDIATION

1401 BAUXITE CUTOFF
BAUXITE AR 72011

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AC Recondition Repair Report

1.0

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AC Recondition Repair Report

ALCOA REMEDIATION
1401 BAUXITE CUTOFF
BAUXITE, AR 72011

FolderID: 99069
FormID: 12299635

Priorities Found: ● 17 - Good

General

1. Job Number	99069
2. Report Date	12/7/2021
3. Customer	Alcoa Bauxite

Name Plate Information

4. Manufacturer	TECO Westinghouse
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5. Model	EP3004
6. Serial Number	ZA.AC15C142-1
7. Horsepower	300
8. KW	
9. Volts	460
10. Amps	332
11. RPM	1788
12. Frame	449T
13. Enclosure	TEFC
14. Cycles	60
15. Phase	3
16. Service Factor	1.15
17. Motor Mount Position	
Initial Inspection	
18. Number of Leads	6
19. Lead Length	12 Inches
20. Lead Size	0

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21. Lead Condition

(P) Pass



22. Lead Markings 1,2,3,4,5,6

23. Lug Size, Condition, and Type

24. Winding RTD's (NA) Not Applicable

25. Winding Rtd's Condition (NA) Not Applicable

26. Shaft Run Out

27. Does Shaft Turn Freely yes

28. Does Shaft Have Visible Damage no

29. Bearing Rtd's (NA) Not Applicable

30. Bearing Rtd's Condition (NA) Not Applicable

31. Contamination

32. Frame Condition (P) Pass

33. Fan Condition (P) Pass



34. Broken or missing components

No

Initial Electric Test

35. Resistance to Ground 20594 Mohm

36. Winding Resistance 1-2

37. Winding Resistance 2-3

38. Winding Resistance 1-3

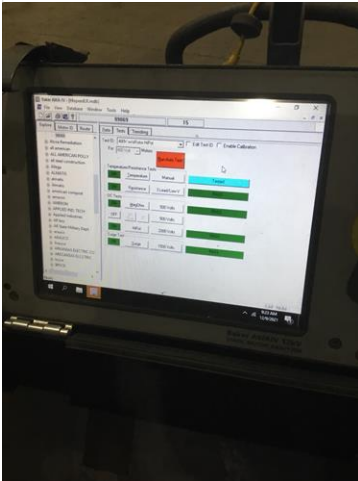
39. Resistive Imbalance

40. Hi-Pot

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41. Surge Test

(P) Pass



42. Stator Condition

wash and bake



43. Failure Location

Initial Rotor Inspection

44. Rotor Type

cast aluminum

45. Air Gap <10% Variation

46. Number of Rotor Bars

47. Number of Broken Rotor Bars

48. Growler Test

**Mechanical Inspection**

50. Bearing Manufacture

NTN

51. Bearing DE Size

6320



52. Bearing DE Type

ball bearing

53. DE Bearing Qty.

1

54. Bearing ODE Size

6316



55. Bearing ODE Type

ball bearing

56. ODE Bearing Qty.

1

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57. Insulated Bearing	no
58. Lubrication Type	grease
59. Grease Condition	(P) Pass



60. Bearing Retainers	
61. Shaft Grounding Device	(NA) Not Applicable
62. DE Seal	(NA) Not Applicable
63. DE Seal Type/Size	
64. ODE Seal	(NA) Not Applicable
65. ODE Seal Type/Size	

Root Cause of Failure

66. Component Failure	
67. Cause of Failure	
68. Comments	
69. Service Technician	



Machine Fit Inspection Report

70. Shaft Run Out	(P) Pass
71. Initial Shaft Run Out	0.0004 "
72. Final Shaft Run Out	
73. DE Bearing Shaft Fit	(P) Pass





74. DE Initial Shaft Bearing Fit Size 1	3.9375 "
75. DE Initial Shaft Bearing Fit Size 2	3.9375 "
76. DE Initial Shaft Bearing Fit Size 3	3.9375 "

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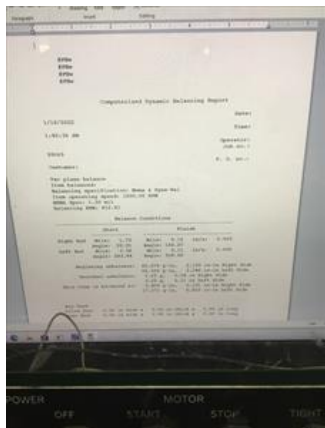
77. DE Finial Shaft Bearing Fit Size 1	
78. DE Finial Shaft Bearing Fit Size 2	
79. DE Finial Shaft Bearing Fit Size 3	
80. ODE Bearing Shaft Fit	(P) Pass
	
81. ODE Initial Shaft Bearing Fit Size 1	3.1498 "
82. ODE Initial Shaft Bearing Fit Size 2	3.1498 "
83. ODE Initial Shaft Bearing Fit Size 3	3.1498 "
84. ODE Finial Shaft Bearing Fit Size 1	
85. ODE Finial Shaft Bearing Fit Size 2	
86. ODE Finial Shaft Bearing Fit Size 3	
87. DE Air Seal Shaft Fit	
88. DE Initial Air Seal Shaft Size	
89. DE Final Air Seal Shaft Size	
90. ODE Air Seal Shaft Fit	
91. ODE Initial Air Seal Shaft Size	
92. ODE Final Air Seal Shaft Size	
93. DE Endbell Fit	(P) Pass
	
94. DE Initial Endbell Fit Size 1	8.465299999999999 "
95. DE Initial Endbell Fit Size 2	8.465299999999999 "
96. DE Initial Endbell Fit Size 3	8.465299999999999 "
97. DE Final Endbell Fit Size 1	"
98. DE Finial Endbell Fit Size 2	

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99. DE Final Endbell Fit Size 3	
100. DE Endbell Fit Insulated	(NA) Not Applicable
101. DE Endbell Air Seal Fit	
102. Initial Endbell Air Seal Fit Size	
103. Finial Endbell Air Seal Fit Size	
104. ODE Endbell Fit	(P) Pass
	
105. ODE Initial Endbell Fit Size 1	6.6941 "
106. ODE Initial Endbell Fit Size 2	6.6941 "
107. ODE Initial Endbell Fit Size 3	6.6941 "
108. ODE Final Endbell Fit Size 1	
109. ODE Final Endbell Fit Size 2	
110. ODE Final Endbell Fit Size 3	
111. ODE Endbell Fit Insulated	(NA) Not Applicable
112. ODE Endbell Air Seal Fit	
113. ODE Initial Endbell Seal Fit Size	
114. ODE Finial Endbell Seal Fit Size	
115. Foot Flatness	(P) Pass
116. Foot Condition	(P) Pass
117. Flange Condition	(NA) Not Applicable
118. Service Technician	RW
	

Balancing Report

119. Balance Type



120. Balance Operating Speed	412.41 RPM
121. Start Left End	0.58 Mills
122. Start Right End	1.73 Mills
123. Balancing Specification	
124. Finish Left End	0.11 Mills
125. Finish Right End	0.16 Mills
126. Service Technician	RW

RW

Assembly and Final Test

127. Meggar Testing Reading	
128. Surge Test	
129. Hi-Pot	
130. Winding Resistance 1-2	
131. Winding Resistance 2-3	
132. Winding Resistance 1-3	
133. Test Run Voltage Phase A	459 Volts



134. Test Run Amps A

97.09999999999999 Amps

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135. Test Run Voltage Phase B

457 Volts



136. Test Run Amps B

91.7 Amps

137. Test Run Voltage Phase C

460 Volts



138. Test Run Amps C

93.59999999999999 Amps

139. DE Horizontal Vibration Reading

0.08 In/Sec

140. DE Vertical Vibration Reading

0.05 In/Sec

141. DE Axial Vibration Reading

0.08 In/Sec

142. ODE Horizontal Vibration Reading

0.05 In/Sec

143. ODE Vertical Vibration Reading

0.08 In/Sec

144. ODE Axial Vibration Reading

0.07000000000000001 In/Sec

145. Ambient Temp at start of Test Run

146. Temp at 5 minutes

147. Temp at 10 minutes

148. Temp at 15 minutes

149. Temp at 20 minutes

150. Temp at 25 minutes

151. Temp at 30 minutes

152. Temp at 35 minutes

153. Temp at 40 minutes

154. Temp at 45 minutes

155. Temp at 50 minutes

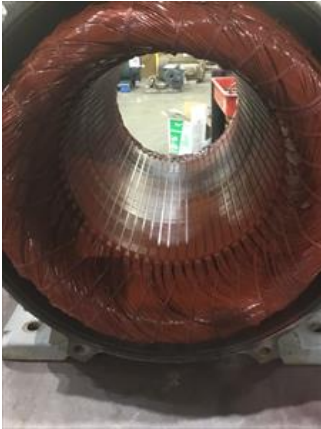
156. Temp at 55 minutes

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157. Temp at 60 minutes

● 158. Motor Paint

(P) Pass



159. Service Technician

RW

RW



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2. **PRICE.** All quoted prices shall remain firm and binding for a period of thirty (30) days from the date of quotation or for the period specifically stated in the quotation. The price for any and all goods and/or services ordered or approved by Buyer after thirty (30) days from the date of any quotation are subject to any increase in price that may occur after the expiration of thirty (30) days from the issuance of the quotation and the date the Buyer releases any shipment.
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4. **BILLING AND PAYMENT TERMS.** Hi-Speed shall invoice Buyer for all goods and/or services as same are rendered at the address listed on the quotation. Payments for all goods and/or services shall be due thirty (30) days from the date of the current invoice or as otherwise set forth in the quotation. Late payments are subject to a late fee of 5% of the total invoice amount. Recurring late payments may lead to a deposit requirement on future services or sale of goods. Buyer shall be liable to Hi-Speed for any and all fees and expenses incurred by Hi-Speed to collect any invoices or to enforce these Standard Terms and Conditions, including but not limited to, attorney's fees.
5. **DELIVERY OF GOODS AND/OR SERVICES.** Unless otherwise identified in the quotation, all shipments are F.O.B. Hi-Speed's warehouse and the title to and all risk of loss with respect to any goods shipped shall pass to Buyer when such goods are delivered to the carrier at Hi-Speed's warehouse. Hi-Speed will use its best efforts to affect delivery by the date or dates specified in the quotation. However, Hi-Speed shall not be liable for delay in or failure to make shipment, or to perform services, by any identified date for any reason whatsoever, including but not limited to, causes beyond its reasonable control, such as strikes, fires, floods, epidemics, quarantines, restrictions, severe weather, embargos, acts of God, or public enemy, war, riot, delays in transportation or the inability to obtain necessary labor, materials or manufacturing facilities.
6. **DELIVERY SITE AND TIME FOR PERFORMANCE.** Hi-Speed and Buyer agree that time is of the essence for the purchase order and that Buyer shall fully cooperate with Hi-Speed in order to allow Hi-Speed full access to prosecute its work diligently and in an orderly manner. Buyer shall assist Hi-Speed in every way possible to avoid delaying, disrupting or interfering with the progress of Hi-Speed's work at the project site. In the event Hi-Speed's work is delayed, hindered, suspended, disrupted, re-sequenced or interfered with or rendered less efficient or more costly or adversely affected in any way as a result of acts or omissions of Buyer or other contractors or employees of Buyer or by any other reason beyond Hi-Speed's control and without the fault of Hi-Speed, then, in such event, Buyer shall be liable to Hi-Speed for any damages, additional costs, expenses, labor, materials, man hours, acceleration costs, overtime, additional jobsite overhead, extended home office overhead, and any and all other direct and indirect expenses of whatsoever nature or kind, caused in whole or in part, as a result of any of the above-referenced occurrences. Hi-Speed's project records will be the basis for computing the additional costs and damages of Hi-Speed's labor, materials, expenses and overhead related to such changes. BUYER WARRANTS THAT THE SITE FOR DELIVERY OR INSTALLATION OF ANY GOODS AND/OR FOR THE PERFORMANCE OF ANY SERVICES SHALL BE READY AND ADEQUATE FOR HI-SPEED'S DELIVERY OF GOODS AND/OR PERFORMANCE OF SERVICES AND THAT HI-SPEED SHALL HAVE FULL ACCESS THERETO, FREE OF ALL OBSTRUCTIONS. BUYER SHALL ASSUME ALL EXTRA COSTS ASSOCIATED WITH HI-SPEED'S INABILITY TO INSTALL ANY GOODS OR PERFORM ANY SERVICES AS A RESULT OF BUYER'S FAILURE TO COMPLY WITH THIS PROVISION. HI-SPEED MAY NOT INSPECT THE SITE PRIOR TO DELIVERY AND/OR INSTALLATION OF GOODS AND/OR PERFORMANCE OF SERVICES AND MAKES NO WARRANTY AS TO THE SUFFICIENCY OF THE SITE FOR THE DELIVERY AND/OR INSTALLATION OF GOODS AND/OR THE PERFORMANCE OF SERVICES AT SUCH SITE.
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8. **WARRANTIES.** Hi-Speed warrants that all goods shall conform in all material aspects to the goods identified in the quotation to Buyer and/or purchase order, and Hi-Speed makes to Buyer the manufacturer's express warranty for any goods sold to Buyer, which is offered by the manufacturer at the time of acceptance of any quotation by Buyer. This warranty is conditioned upon the installation, operation, and maintenance of the goods in accordance with the manufacturer's recommendations and/or standard industry practice and the goods at all times being operated or used under normal operating conditions for which they were designed. Hi-Speed, at its sole option, will repair or

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10. **SEVERABILITY.** The partial or complete invalidity of any provision of these Standard Terms and Conditions shall not affect the enforceability of the remainder of these Standard Terms and Conditions. If any provision is found to be invalid or unenforceable, that portion shall be modified to make it enforceable or shall be stricken and the remainder of these Standard Terms and Conditions shall enforced.
11. **GOVERNING LAW AND JURISDICTION.** Any controversy arising out of any quotation, the purchase order, the goods sold or delivered, repair or replacement thereof, or any services provided pursuant to any quotation or any purchase order, or these Standard Terms and Conditions shall be governed by the laws of the state of Tennessee without regard to any choice of law provisions and any cause of action related in any manner thereto shall be brought only in the state or federal courts of Shelby County, Tennessee.
12. **ABANDONED EQUIPMENT.** Hi-Speed requires that Buyer promptly pick up or provide shipment instructions for Buyer equipment or other Buyer property in Hi-Speed's possession. If equipment or other Buyer property is left with Hi-Speed and not picked up within six (6) months after Hi-Speed's final action related to the applicable property (e.g. evaluation, teardown, estimate, completion of services), Hi-Speed will consider such property abandoned and may dispose of it in accordance with applicable law. Buyer agrees to hold Hi-Speed harmless for any damage or claim for such abandoned property and acknowledges that Hi-Speed may discard or recycle it at Hi-Speed's sole and absolute discretion. Specifically, Hi-Speed may sell Buyer's abandoned property at a private or public sale and retain the proceeds to offset Hi-Speed's storage, inspection and servicing costs. For the avoidance of doubt, Hi-Speed reserves its statutory and other lawful liens for unpaid charges related to abandoned property.
13. **FORCE MAJEURE.** Neither party shall be responsible for any delay or failure in performance of any party of the quotation, purchase order or these Standard Terms and Conditions to the extent that such delays or failures are caused by fire, flood, earthquake, explosion, war, embargo, government requirement, civil or military authority, acts of God, or any other circumstances beyond its reasonable control and not involving any fault or negligence on the party affected ("Condition"). If any such Condition occurs, the party delayed or unable to perform shall promptly give written notice to the other party and, if such Condition remains at the end of thirty (30) days, the party affected by the other party's delay and inability to perform may elect to (i) terminate such order or part thereof, or (ii) suspend the order for the duration of the Condition, if the Buyer is the suspending party, buy elsewhere comparable material to be sold under the order and apply to any commitment the purchase price of such purchase, and resume performance of the order once the Condition ceases, with an option in the affected party to extend the period of this order up to the length of the time the Condition endures.
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16. **NO INDIVIDUAL LIABILITY.** Notwithstanding any other agreement to the contrary, the Buyer agrees that in no event will the Buyer hold and Hi-Speed owner, director, officer or employee personally liable for unintentional tortious conduct or conduct that constitutes the breach of any contract between Hi-Speed and the Buyer, even if the Hi-Speed owner, director, officer or employee is or could be construed to be a party to such contract.