

Job Information

Job #:	97182			Date:	August 19, 2020
Priority:	-	Authorized OT:	No	Authorized by:	
Customer	Information				
Name:	Powers			Motor#:	
Name Plat	e Information				
Manufacturer:	Reliance	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	60
Serial#:	P36g6009b	Model#:	2020-97182	Service Factor:	
Frame:	364tgz	Rated RPM:	1775	Rated Voltage:	460
Phase:	3	Rated Amps:	74	Cycles:	60
Creatial designs	No				

Special design: No

AC Electrical Inspection

Megs afte	er rewind:	Good	Surge afte	er rewind: Good	Hi-pot after	rewind: Good
Core loss:	Good		Thermistors:	None	Thermostat:	None
RTD:	None			ohms at	de	grees C
Motor Heat	er(s) Present	:: Yes	Qty:	Voltage:	Wattag	e:

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AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout	85.335	0.760	2.460	223

Conclusion

Service Tech name: RHR

Service Tech signature:

Phr HAL

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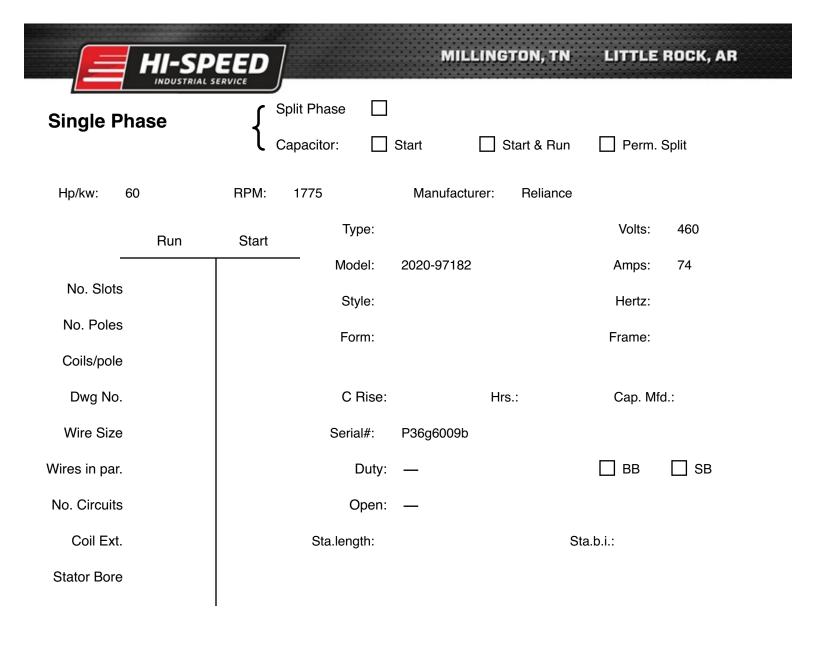


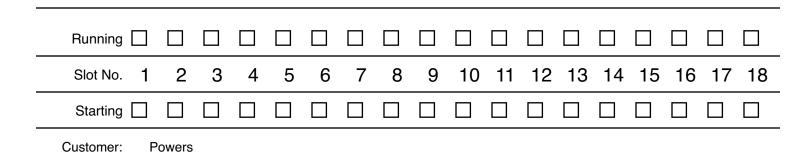
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Polyphase AC Winding

Polyph	ase A	C Winding			Polyphase Date:	August 19, 2020
Hp/kw:	60	RPM:	1775	Poles:	4 Manufacturer:	Reliance
Slots:		48	Туре:		Volts:	460
Coils:		48	Model:	2020-97182	Amps:	74
	12	Of 4	Serial#:	P36g6009b	Phase:	3
Groupir	ng	Of	Lead marking:		Hertz:	60
Turns/Coil:		16	Lead length:	2 C Rise:	Frame:	364tgz
Wire Size	17	18	Lead size:	6 Duty:	C AMB:	
Wire Mult.	3	1	Num.Leads:	3 Eff.:	Ins.Cls.:	
Pitch 1 to:		12		TEFC XPRF	TENV S.F.:	
Connection:		2D	COIL			
Jumper:			-			
Core length:		5.25				
Core ID:		9.875	\langle	Т		
Back iron:		1.375		_ <u> </u>		
Slot depth:		1.25				
Slot/tooth w:		0.323	4	•		
Wire weight:		60	🔽 Left	Connectior (Facing Termi		
Vents:		Size				
Rotor bars:					The Electro	o-Mechanical Authority

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(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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OCE

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MILLINGTON, TN LITTLE ROCK, AR

AC Stator For	m Coil Data (Co	ontinued)			-
21. Lead location	🗌 А 🗌 В 🗌] C 🗌 D			
22. Coil type	Left hand] Right hand	16	(1) (1)	
23. Coil leads	Long# LG		12 18	2	
	Short# LG				5
	Out	Down	1		
24. Jumper	_		13		23 4-(15->
25. Connection	-				OPPOSITE
26. No. of circuits			END	LEADS	CONNECTION
27. No. of slots			Left-Ha	and Coil 21 + 2	Right-Hand Coil
28. Coil throw	1-		Top	B	Тор
29. Turns per coil			A	\sim	
30. Total wires in para	allel			Bottom	Bottom
31. Bare wire sizes	() x	514		
	() x		19	
32. Strand insulation	Mica Bare	Other			
33. Coil weight	Lt	DS.			
34. Gr	oups of	Coils			EASA
Gr	oups of	Coils			The Electro•Mechanical Authority
35. Iron skewed	Right 🗌 Left	in			
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HI-SPEED



AC Stator Form Coil Data (Continued)



Comments





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