



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 96885

Date: June 16, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: 3M

Motor#:

Name Plate Information

Manufacturer:	Siemens	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	100
Serial#:	E06T0623EU8	Model#:	1LA04054SP41	Service Factor:	1.15
Frame:	405T	Rated RPM:	1780	Rated Voltage:	460
Phase:	3	Rated Amps:	113	Cycles:	60

Special design: No

AC Electrical Inspection

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: Yes Qty: Voltage: Wattage:

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



MILLINGTON, TN

LITTLE ROCK, AR

AC Electrical Inspection (Continued)



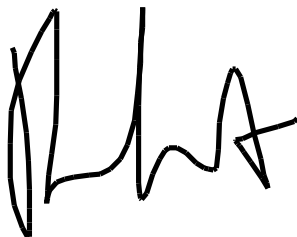
Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout	84.549	0.559	6.695	549

Conclusion

Service Tech name: RHR

Service Tech signature:



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Polyphase AC Winding

Polyphase Date: June 16, 2020

Hp/kw: 100 RPM: 1780 Poles: 4 Manufacturer: Siemens

Slots: 48 Type: Volts: 460

Coils: 48 Model: 1LA04054SP41 Amps: 113

Serial#: E06T0623EU8 Phase: 3

Lead marking: Hertz: 60

12 Of 4
Grouping
Of

Turns/Coil: 9 Lead length: 1 C Rise: Frame: 405T

Wire Size 16 17 Lead size: 2 Duty: Cont C AMB:

Wire Mult. 5 3 Num.Leads: 3 Eff.: Ins.Cls.:

Pitch 1 to: 11 ☐ DP ☐ TEFC ☐ XPRF ☐ TENV S.F.: 1.15

Connection: 2D

Jumper:

Core length: 12.125

Core ID: 10.50

Back iron: 1.625

Slot depth: 1.375

Slot/tooth w: 0.284

Wire weight: 102

Vents: Size

COIL


☒ Left

Connection End
(Facing Terminal Box)

☐ Right

Rotor bars:



MILLINGTON, TN

LITTLE ROCK, AR

Single Phase

Split Phase ☐
Capacitor: ☐ Start ☐ Start & Run ☐ Perm. Split

Hp/kw: 100

RPM: 1780

Manufacturer: Siemens

Run

Start

Type:

Volts: 460

Model: 1LA04054SP41

Amps: 113

Style:

Hertz:

Form:

Frame:

No. Slots

No. Poles

Coils/pole

Dwg No.

C Rise:

Hrs.:

Cap. Mfd.:

Wire Size

Serial#: E06T0623EU8

Wires in par.

Duty: —

☐ BB☐ SB

No. Circuits

Open: —

Coil Ext.

Sta.length:

Sta.b.i.:

Stator Bore

Running ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Slot No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

Starting ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Customer: 3M

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

AC Stator Form Coil Data

1. Core bore diameter
2. Total core length
3. Back iron
4. No. of vents
5. Width of vents
6. Finger plate width
7. Overall coil length
8. Connection end extension
9. Opposite Conn. End Ext.
10. Straight length bottom side
11. Straight length top side
12. Small knuckle drop. CE
13. Large knuckle drop. CE
14. Conn. Support Ring from core
15. Opp. Conn. Supp. Ring from core
16. Connection support ring ID
17. Opp. Conn. Supp. Ring ID
18. Total slot depth
19. Slot depth under wedge
20. Slot width

OCE

OCE



AC Stator Form Coil Data (Continued)

21. Lead location ☐ A ☐ B ☐ C ☐ D

22. Coil type ☐ Left hand ☐ Right hand

23. Coil leads Long# LG

Short# LG

☐ Out ☐ Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw 1-

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes () x

() x

32. Strand insulation

☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

33. Coil weight Lbs.

34. Groups of Coils

Groups of Coils

35. Iron skewed ☐ Right ☐ Left in


AC Stator Form Coil Data (Continued)

Special Features	Yes	No
Data change	<input type="checkbox"/>	<input type="checkbox"/>
Coil support ring steel	<input type="checkbox"/>	<input type="checkbox"/>
Terrace wound	<input type="checkbox"/>	<input type="checkbox"/>
Corona Protection	<input type="checkbox"/>	<input type="checkbox"/>
RTDs	<input type="checkbox"/>	<input type="checkbox"/>
Ohms Qty		
Hermetic	<input type="checkbox"/>	<input type="checkbox"/>
Slot paper used	<input type="checkbox"/>	<input type="checkbox"/>
Insulation class	<input type="checkbox"/> B <input type="checkbox"/> F <input type="checkbox"/> H	
	<input type="checkbox"/> VPI <input type="checkbox"/> Dip & Bake <input type="checkbox"/> Sealed	
	<input type="checkbox"/> Leads taped <input type="checkbox"/> Leads sleeved	
Comments		

